

SUZUKI

PARTS CATALOGUE

GSX250R (Z) L8

(LC6DN11A)

GSX250R
GSX250RZ



P71

2017-3

1ST EDITION

GSX250RL8



YAY

GSX250RZL8



QHV

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSX250RL8, GSX250RZL8.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.NO.	: Engine number	OS	: Over size
F.NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
~100045	: Up to F.NO.100045		
100046~	: From F.NO.100046		
12 x 34 x 5.6 Figures in the description column		
	show the dimensions of parts.		
ID	OD	T(or W,L)	

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec. ;
spec. code : P71.

7. SERIAL FRAME NUMBER

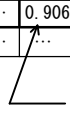
GSX250RL8 : LC6DN11A J1100001~
GSX250RZL8: LC6DN11A J1100001~

MILLIMETER → INCH CONVERSION CHART

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

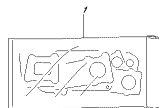
How to read

	0	1	2	3	4
00
10
20	0.906	...
30


 23 millimeters equal 0.906 inch

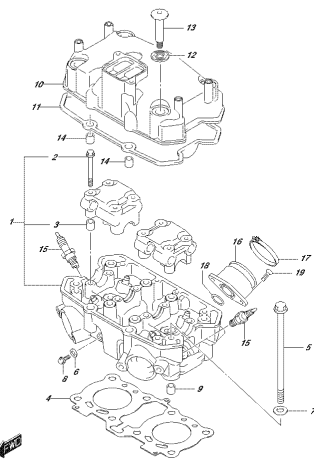
Contents are subject to change without notice or obligation.

FIG.101A



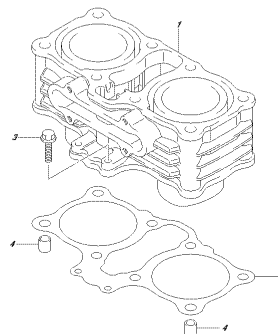
025630R1L_PPL_101A
CRANKCASE COVER

FIG.103A



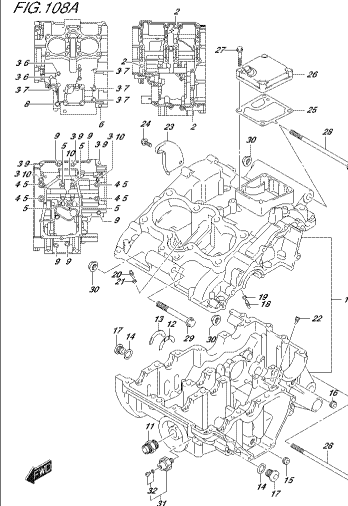
025630R1L_PPL_103A
CYLINDER HEAD

FIG.107A



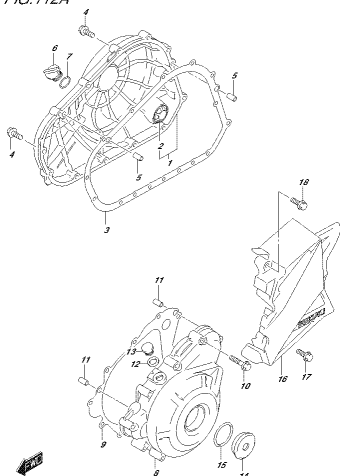
025630R1L_PPL_107A
CYLINDER

FIG.108A



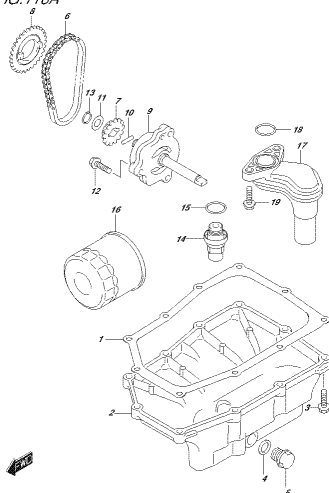
025630R1L_PPL_108A
CRANKCASE

FIG.112A



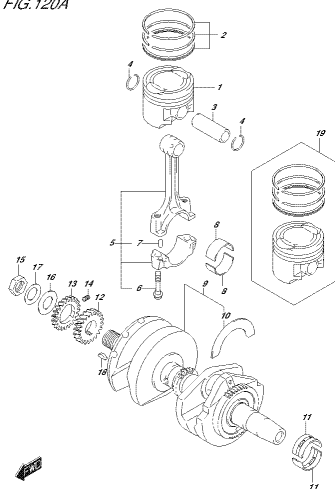
025630R1L_PPL_112A
CRANKCASE COVER

FIG.116A



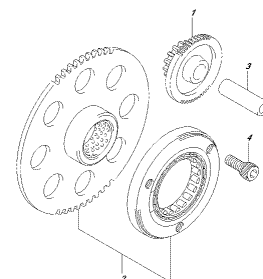
025630R1L_PPL_116A
OIL PUMP

FIG.120A



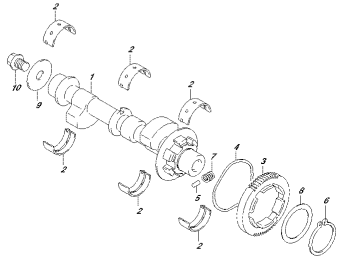
025630R1L_PPL_120A
STARTER GEAR

FIG.122A



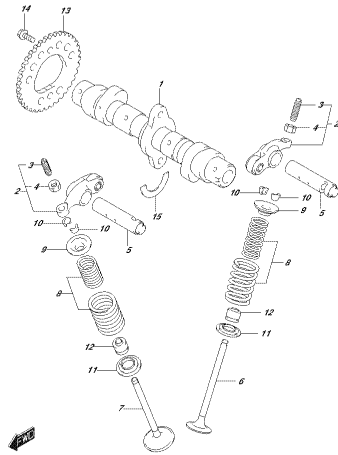
025630R1L_PPL_122A
STARTER GEAR

FIG. 124A



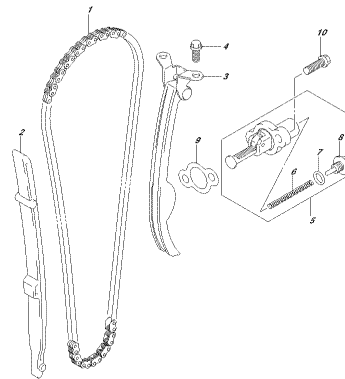
024260R1L PTL 124A
024260R2K1000000

FIG. 126A



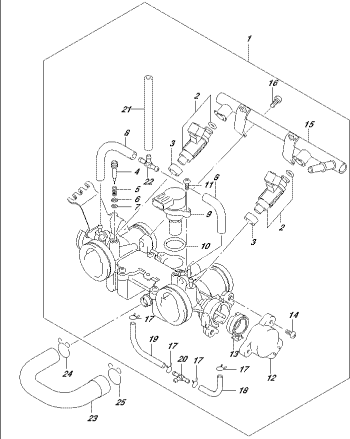
024260R1L PTL 126A
024260R2K1000000

FIG. 127A



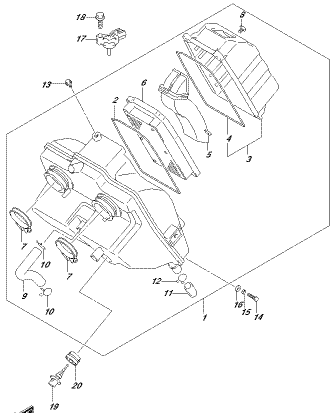
024260R1L PTL 127A
024260R2K1000000

FIG. 140A



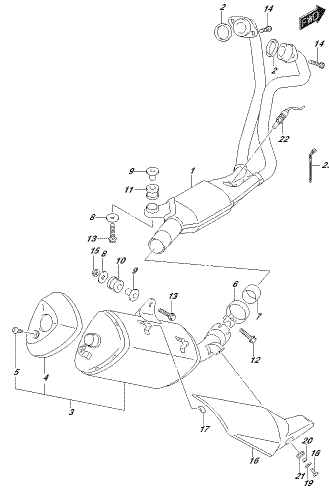
024260R1L PTL 140A
024260R2L2000000

FIG. 155A



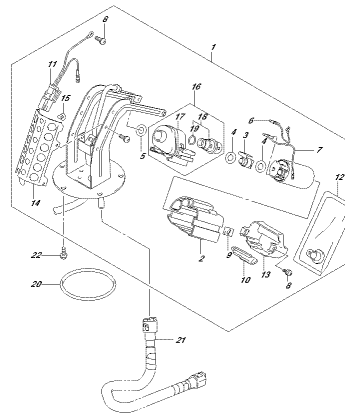
024260R1L PTL 155A
AIR CLEANER

FIG. 163A



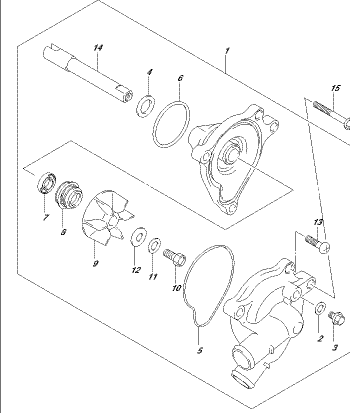
024260R1L PTL 163A
FUEL PUMP

FIG. 172A



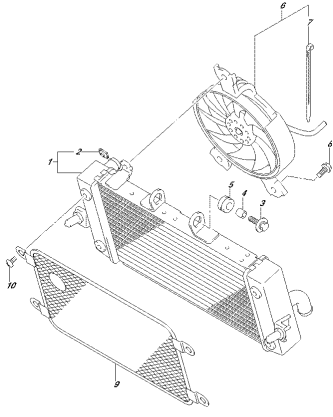
024260R1L PTL 172A
FUEL PUMP

FIG. 180A



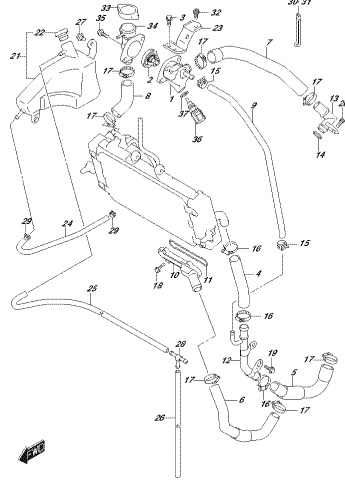
024260R1L PTL 180A
FUEL PUMP

FIG.185A



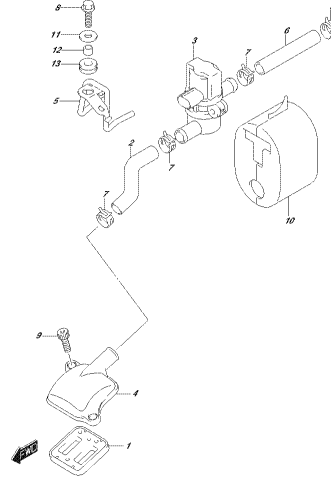
020260RLE_PPL_185A
04/06/2020

FIG.187A



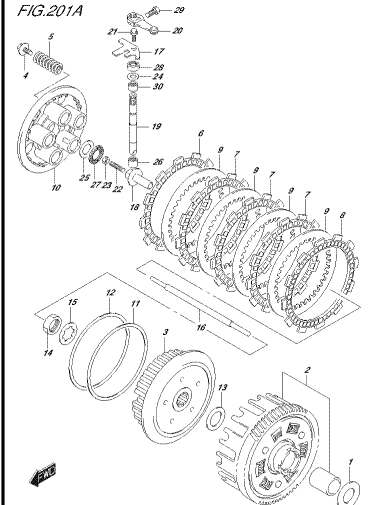
020260RLE_PPL_187A
04/06/2020

FIG.189A



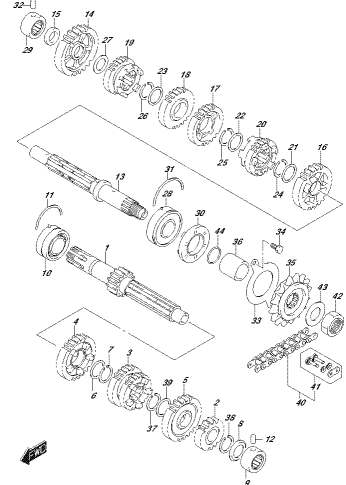
020260RLE_PPL_189A
07/01/2021

FIG.201A



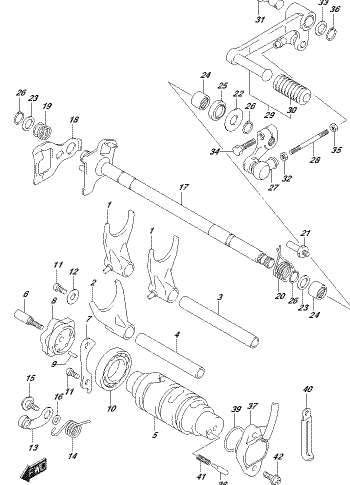
020260RLE_PPL_201A
02/11/2021

FIG.206A



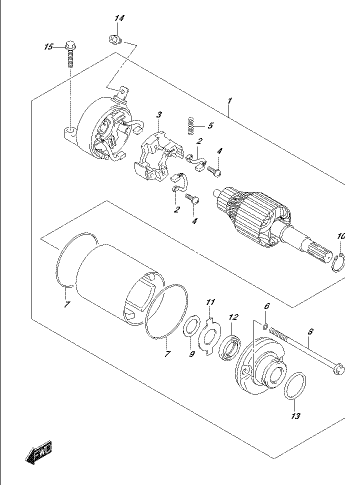
020260RLE_PPL_206A
TRANSMISSION

FIG.212A



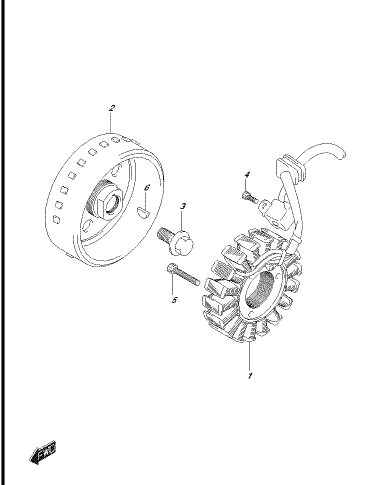
020260RLE_PPL_212A
GEAR SHIFTING

FIG.301A



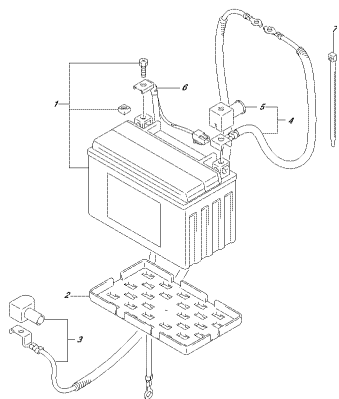
020260RLE_PPL_301A
STARTING MOTOR

FIG.303A



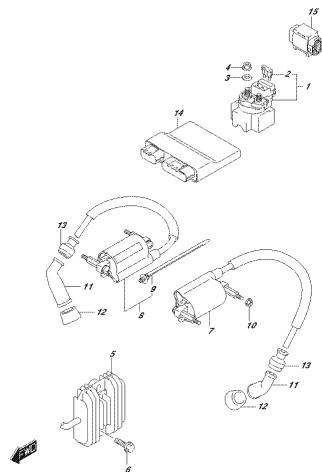
020260RLE_PPL_303A
MAGNET

FIG.310A



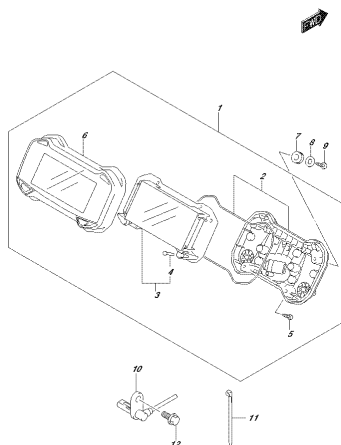
021620RLE_PPL_310A
ELECTRIC

FIG.312A



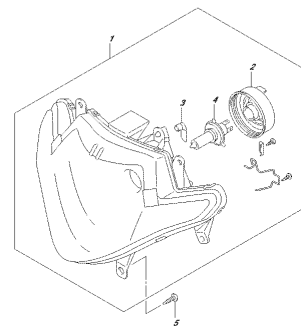
021620RLE_PPL_312A
ELECTRIC

FIG.330A



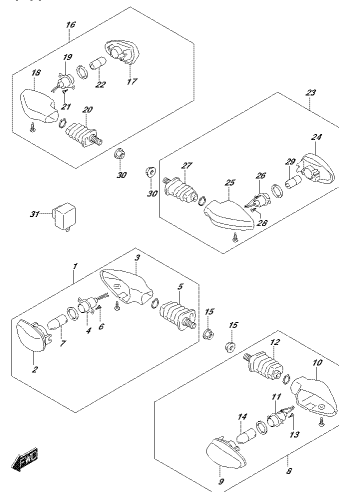
021620RLE_PPL_330A
SEAT/SEATBELT

FIG.333A



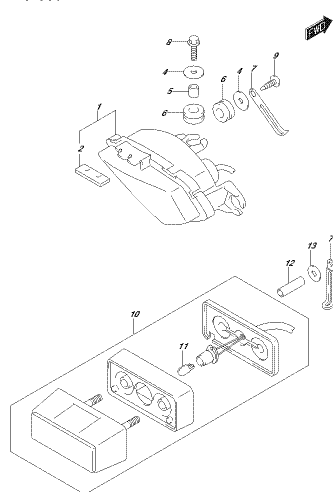
021620RLE_PPL_333A
SEAT/SEATBELT

FIG.334A



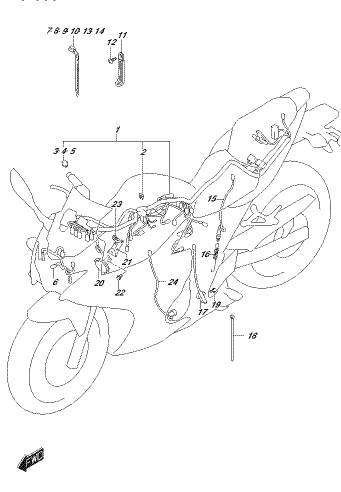
021620RLE_PPL_334A
TURN SIGNAL LAMP

FIG.339A



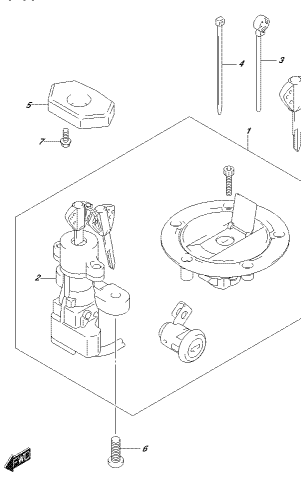
021620RLE_PPL_339A
REAR CONSTRUCTION LAMP

FIG.350A



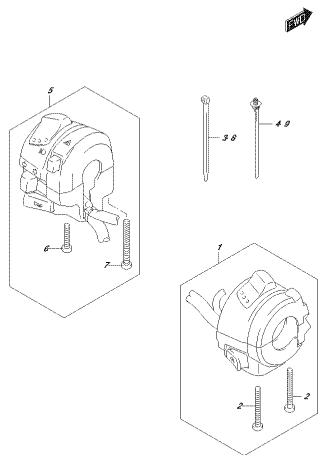
021620RLE_PPL_350A
WIRING HARNESS

FIG.352A



021620RLE_PPL_352A
LOCK SET

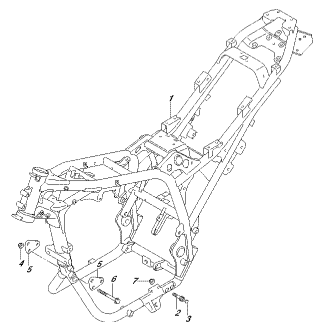
FIG.355A



021620R1L_PPL_0554

HANDLE SWITCH

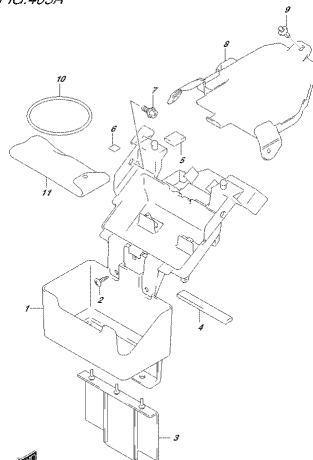
FIG.401A



021620R1L_PPL_4014

FRAME

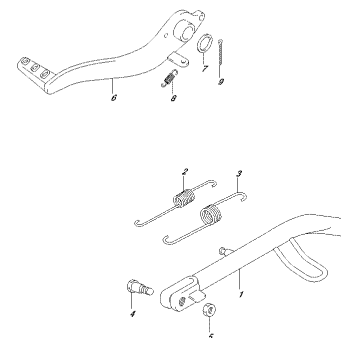
FIG.405A



021620R1L_PPL_4054

SEAT/SEAT-CLIP

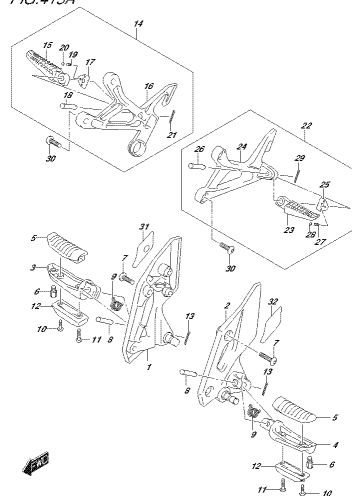
FIG.407A



021620R1L_PPL_4074

HANDLEBAR

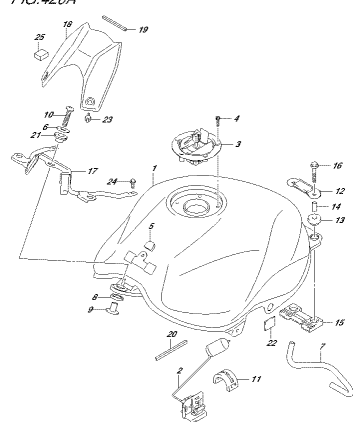
FIG.415A



021620R1L_PPL_4154

FORK/FRONT

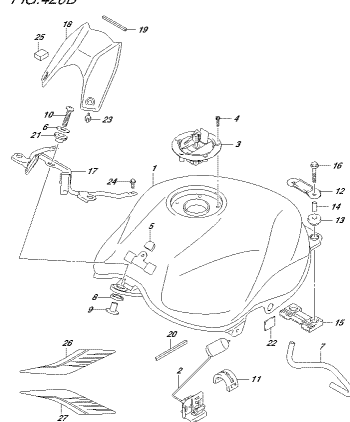
FIG.420A



021620R1L_PPL_4204

FUEL TANK

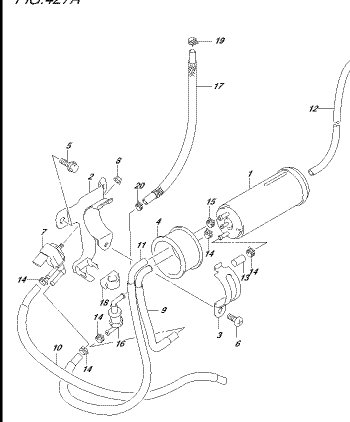
FIG.420B



021620R1L_PPL_420P

FUEL TANK

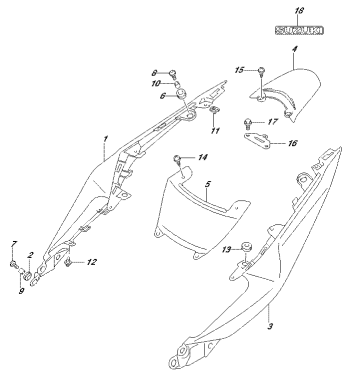
FIG.427A



021620R1L_PPL_4274

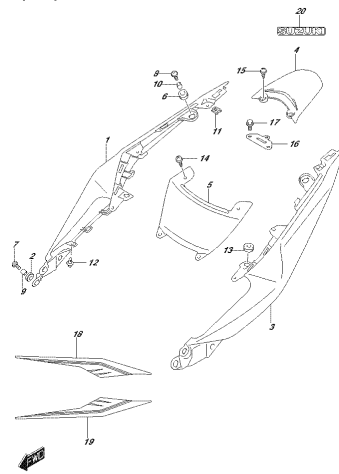
FUEL SYSTEM

FIG.445A



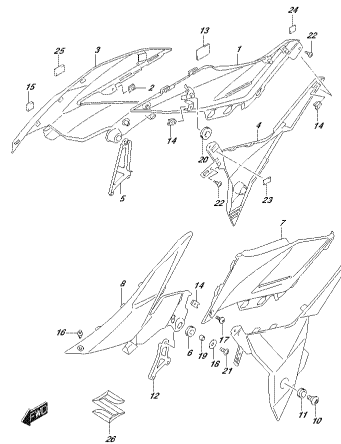
020260R1L_P71_445A
FRAME COVER

FIG.445B



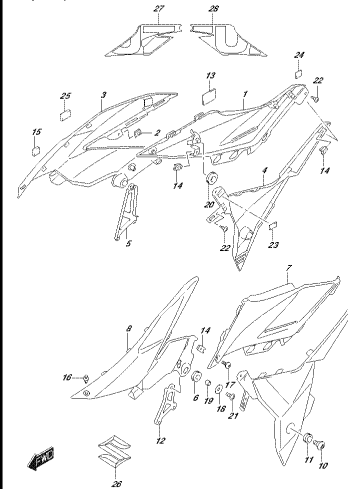
020260R1L_P71_445B
FRAME COVER

FIG.446A



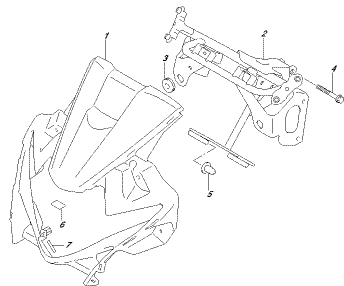
020260R1L_P71_446A
FRAME LOWER DOOR

FIG.446B



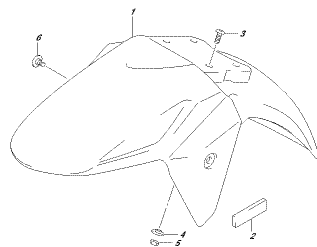
020260R1L_P71_446B
FRAME LOWER DOOR

FIG.451A



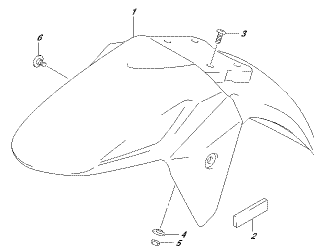
020260R1L_P71_451A
HEADLAMP HOUSING

FIG.460A



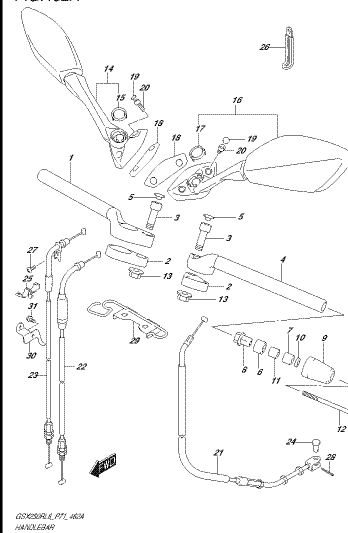
020260R1L_P71_460A
FRONT FENDER

FIG.460B



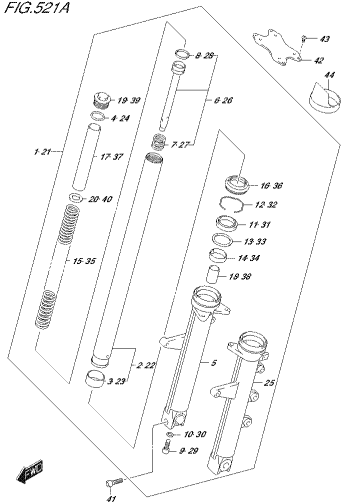
020260R1L_P71_460B
FRONT FENDER

FIG.462A



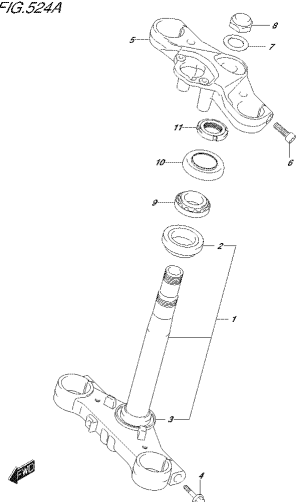
020260R1L_P71_462A
HANDLEBAR

FIG.521A



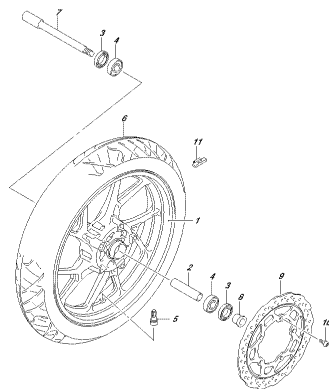
020609L0_PPL_0214
FRONT FORK CHAMFER

FIG.524A



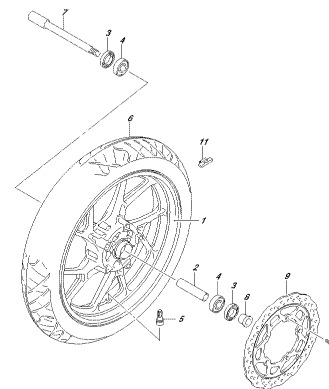
020609L0_PPL_0244
STEERING STEM

FIG.530A



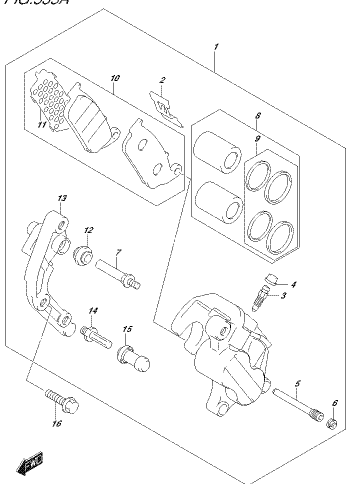
020609L0_PPL_0304
FRONT WHEEL

FIG.530B



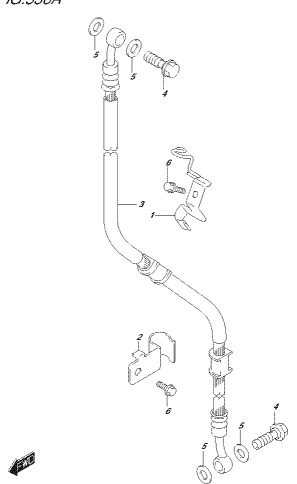
020609L0_PPL_0309
FRONT WHEEL

FIG.535A



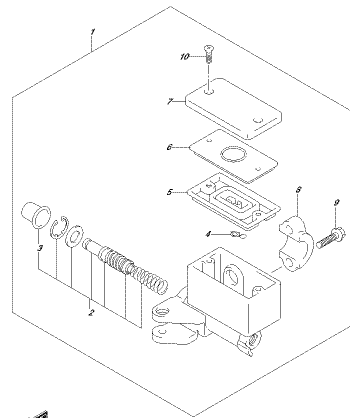
020609L0_PPL_0354
FRONT BRAKE HEAD

FIG.536A



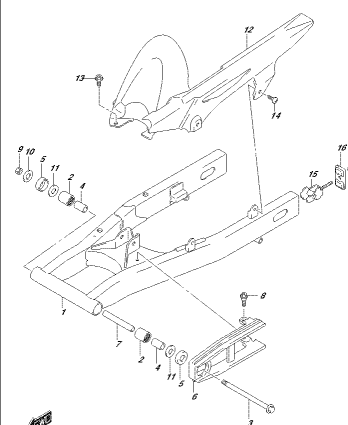
020609L0_PPL_0364
FRONT BRAKE HOSE

FIG.537A



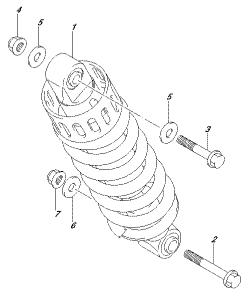
020609L0_PPL_0374
FRONT MASTER CYLINDER

FIG.541A



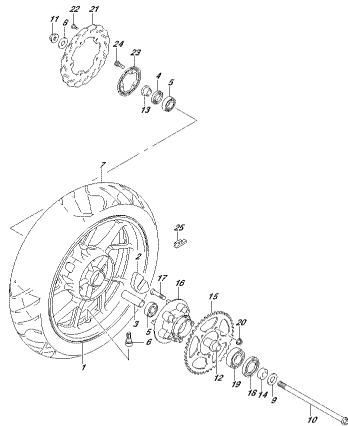
020609L0_PPL_0414
REAR SWINGARM

FIG.545A



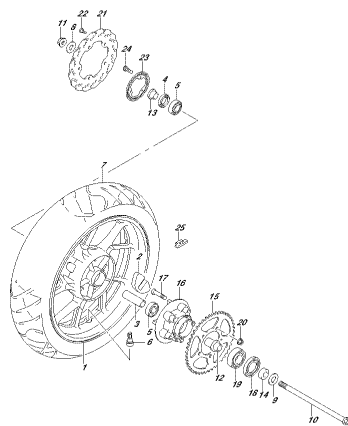
1024260R1_071_0504
35-40-01002

FIG.550A



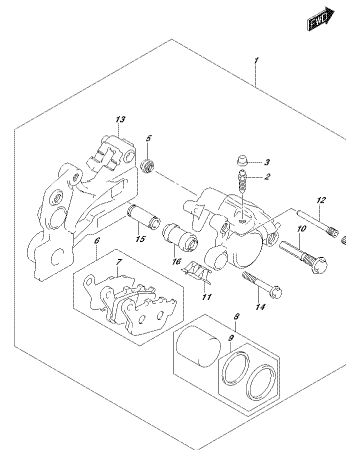
1024260R1_071_0504
35-40-01002

FIG.550B



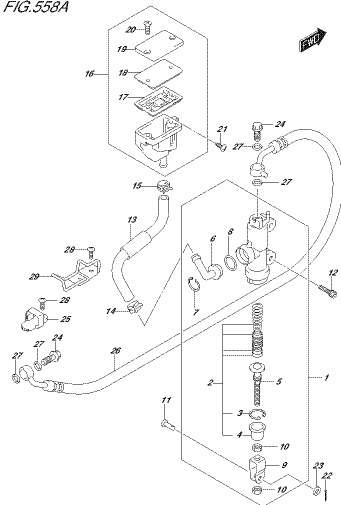
1024260R1_071_0509
35-40-01002

FIG.555A



1024260R1_071_0504
35-40-01002

FIG.553A



1024260R1_071_0504
35-40-01002

FIG.101A

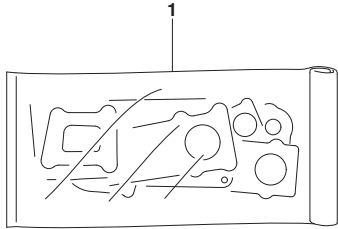


FIG.101A (1-B-2) GASKET SET

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11401-48880-000	GASKET SET	1	OPT
2	11141-48H00-000	.GASKET, CYLINDER HEAD	1	NOT ILLUSTRATED
3	11173-48H00-000	.GASKET, CYLINDER HEAD COVER	1	NOT ILLUSTRATED
4	11191-27E60-000	.WASHER, CYLINDER HEAD COVER	4	NOT ILLUSTRATED
5	11241-48H00-000	.GASKET, CYLINDER	1	NOT ILLUSTRATED
6	11318-48H00-000	.GASKET, BREATHER COVER	1	NOT ILLUSTRATED
7	11482-48H00-000	.GASKET, CLUTCH COVER	1	NOT ILLUSTRATED
8	11483-48H00-000	.GASKET, MAGNETO COVER	1	NOT ILLUSTRATED
9	11489-48H00-000	.GASKET, OIL PAN	1	NOT ILLUSTRATED
10	12837-48H00-000	.GASKET, TENSIONER ADJUSTER	1	NOT ILLUSTRATED
11	14181-46E20-000	.GASKET, EXHAUST PIPE	2	NOT ILLUSTRATED
12	09280-33004-000	.O RING (D:3.1,ID:32.7)	1	NOT ILLUSTRATED

FIG.103A

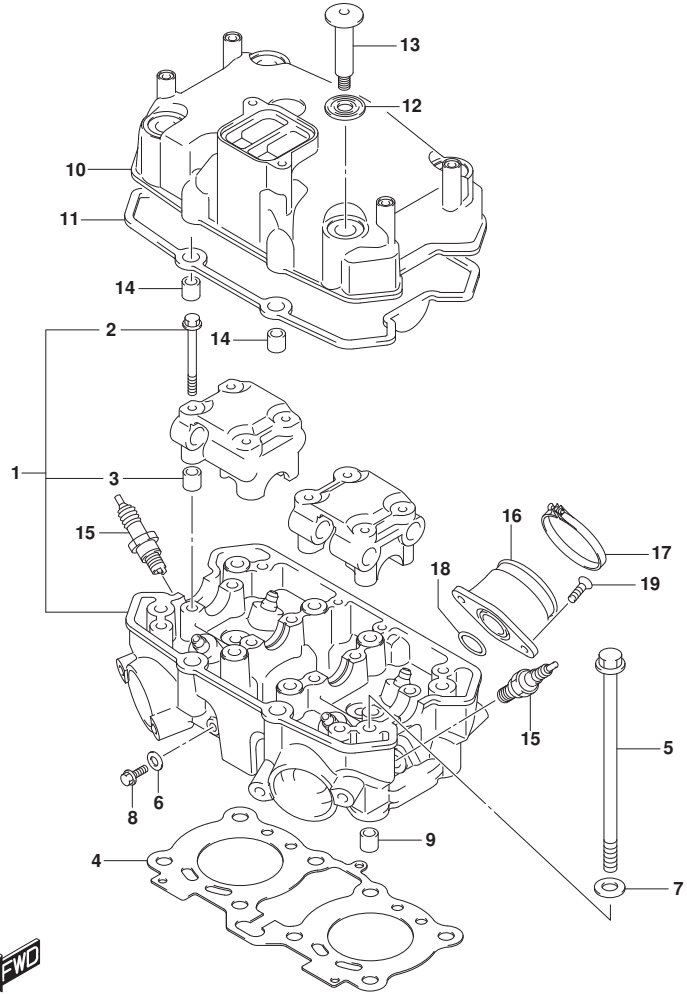


FIG.103A (1-B-3) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11100-48H50-000	HEAD ASSY, CYLINDER	1	
2	09103-06220-000	.BOLT (6X60)	8	
3	09206-08011-000	.PIN (8X11)	4	
4	11141-48H00-000	GASKET, CYLINDER HEAD	1	
5	09103-08449-000	BOLT (8X165)	8	
6	09168-06L04-000	GASKET (5.8X13X1.8)	2	
7	09168-08032-000	GASKET (8.5X17X2.3)	8	
8	01550-0612A-000	BOLT	2	
9	04211-11129-000	PIN	2	
10	11171-48H50-000	COVER, CYLINDER HEAD	1	
11	11173-48H00-000	GASKET, CYLINDER HEAD COVER	1	
12	11191-27E60-000	WASHER, CYLINDER HEAD COVER	4	
13	09106-07022-000	BOLT (7X57)	4	
14	04211-11129-000	PIN	2	
15-1	09482-00621-000	SPARK PLUG (CPR7EA-9)	2	NGK
15-2	09482-00627-000	SPARK PLUG (U22EPR9)	2	DENSO
16	13110-48H00-000	PIPE, INTAKE	2	
17	13170-48H00-000	CLAMP, INTAKE PIPE	2	
18	09280-30L01-000	O RING (D:2.3, ID:29.7)	2	
19	02122-0616A-000	SCREW	4	

FIG.107A

FIG.107A (1-B-4) CYLINDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11210-48H50-0F0	CYLINDER	1	
2	11241-48H00-000	GASKET, CYLINDER	1	
3	01550-0625A-000	BOLT	2	
4	04211-11129-000	PIN	2	

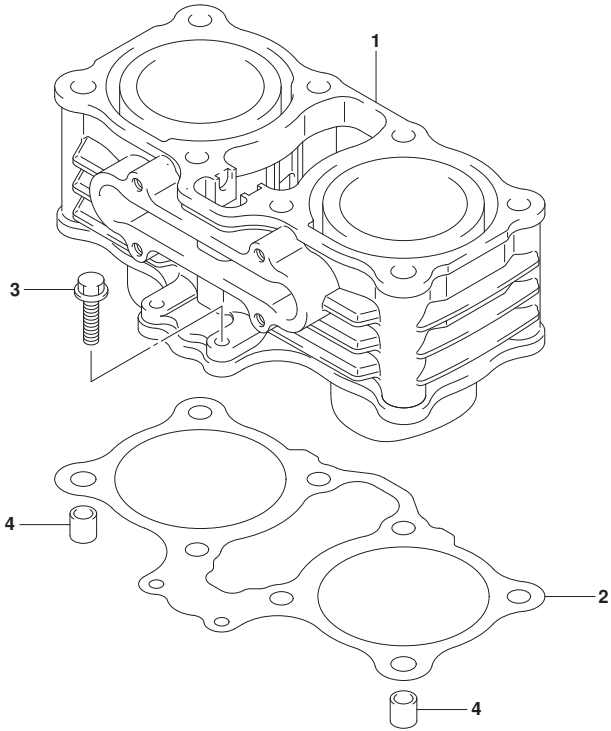
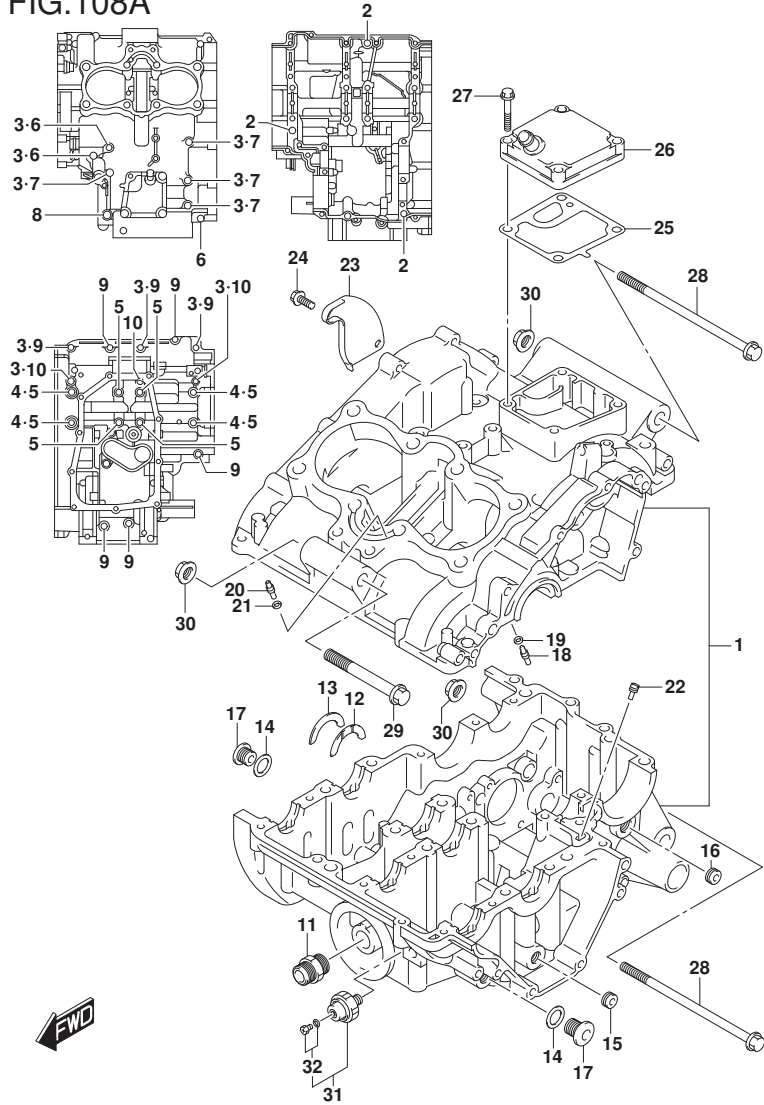


FIG.108A



GSX250RL8_P71_108A
CRANKCASE

FIG.108A (1-B-5) CRANKCASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11301-48810-000	CRANKCASE SET	1	
2	04211-11169-000	.PIN	3	
3	09168-06L04-000	.GASKET (5.8X13X1.8)	11	
4	09168-08035-000	.GASKET (8.2X14X1)	4	
5	09103-08554-000	.BOLT (8X105)	8	
6	01547-0635A-000	.BOLT	3	
7	01547-0655A-000	.BOLT	4	
8	01550-0855A-000	.BOLT	1	
9	01547-0635A-000	.BOLT	8	
10	01547-0690A-000	.BOLT	3	
11	16591-48H00-000	UNION, OIL FILTER STAND	1	
12	12228-17E00-0E0	.BEARING, CRANK THRUST (YELLOW)	2	
13-1	12228-17E00-0F0	.BEARING, CRANK THRUST (WHITE)	1	
13-2	12228-17E00-0G0	.BEARING, CRANK THRUST (ORANGE)	1	
13-3	12228-17E00-0H0	.BEARING, CRANK THRUST (PINK)	1	
13-4	12228-17E00-0J0	.BEARING, CRANK THRUST (BROWN)	1	
13-5	12228-17E00-0K0	.BEARING, CRANK THRUST (PURPLE)	1	
13-6	12228-17E00-0L0	.BEARING, CRANK THRUST (NO COLOR)	1	
14	09168-14L01-000	GASKET (13.8X18.8X4.8)	3	
15	11322-48H00-000	PLUG, OIL GALLERY	1	
16	11322-48H00-000	PLUG, SHIFT FORK SHAFT	2	
17	09248-14013-000	PLUG (14X12)	3	
18	11391-48H00-000	JET, PISTON COOLING	2	
19	09280-04004-000	O RING (D:1.2,ID:4)	2	

GSX250RL8_P71

FIG.108A

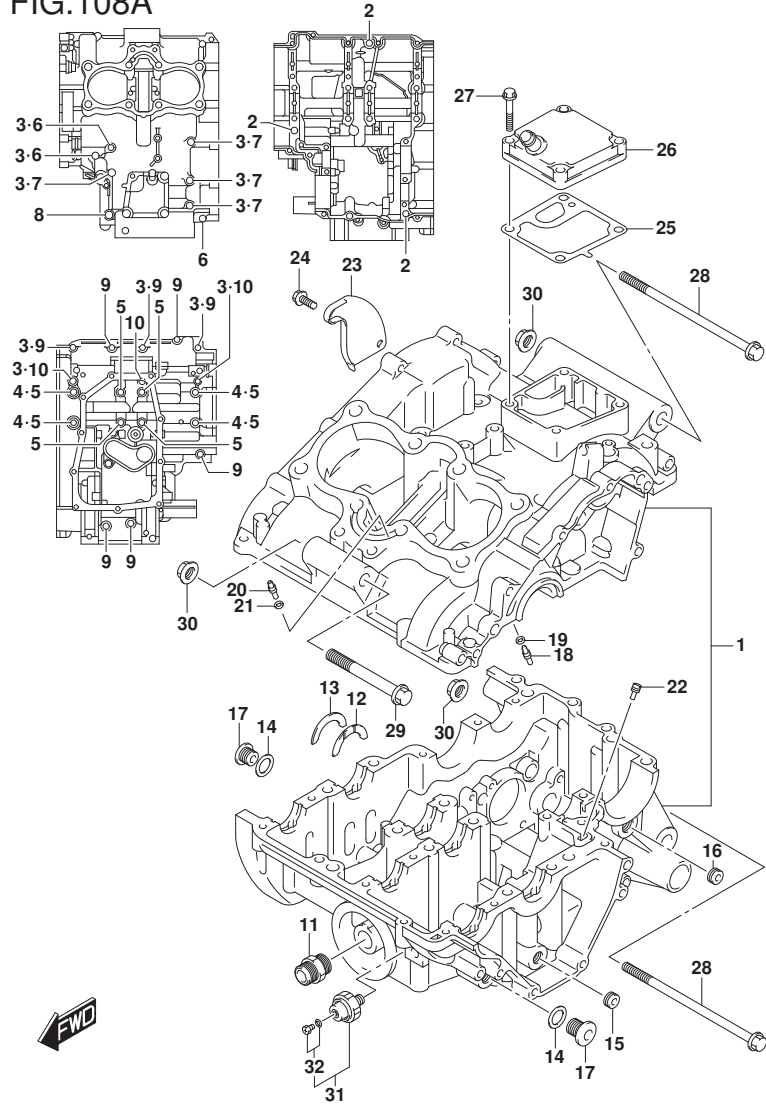


FIG.108A (1-B-6) CRANKCASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	11329-48H00-000	JET, OIL GALLERY CYLINDER	1	
21	09280-04004-000	O RING (D:1.2,ID:4)	1	
22	11313-48H00-000	JET, T/M COOLING	1	
23	11317-48H00-000	PLATE, OIL SEPARATOR	1	
24	01547-0612A-000	BOLT	2	
25	11318-48H00-000	GASKET, BREATHER COVER	1	
26	11330-48H01-000	COVER, BREATHER	1	
27	01547-0630A-000	BOLT	4	
28	09103-10115-000	BOLT (10X155)	2	
29	09103-10445-000	BOLT (10X85)	1	
30	09159-10L06-000	NUT	3	
31	37820-33D10-000	SWITCH ASSY, OIL PRESSURE	1	
32	37822-33D00-000	.BOLT, OIL PRESSURE SWITCH	1	

FIG.112A

FIG.112A (1-B-7) CRANKCASE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11340-20K00-000	COVER, CLUTCH	1	
2	11971-48H00-000	.LENS, OIL LEVEL CHECK	1	
3	11482-48H00-000	GASKET, CLUTCH COVER	1	
4	01547-0630A-000	BOLT	13	
5	04211-09149-000	PIN	2	
6	11972-48H00-000	PLUG, OIL FILLER	1	
7	09280-17003-000	O RING (D:3.1,ID:16.8)	1	
8	11351-20K00-000	COVER, MAGNETO	1	
9	11483-48H00-000	GASKET, MAGNETO COVER	1	
10	01547-0635A-000	BOLT	10	
11	04211-09149-000	PIN	2	
12	11352-48H00-000	GASKET, TDC PLUG	1	
13	09247-12104-000	PLUG (12X9)	1	
14	09259-36030-000	PLUG	1	
15	09280-33004-000	O RING (D:3.1,ID:32.7)	1	
16	11360-20K00-000	COVER, ENGINE SPROCKET	1	
17	01547-0640A-000	BOLT	1	
18	01547-0630A-000	BOLT	1	

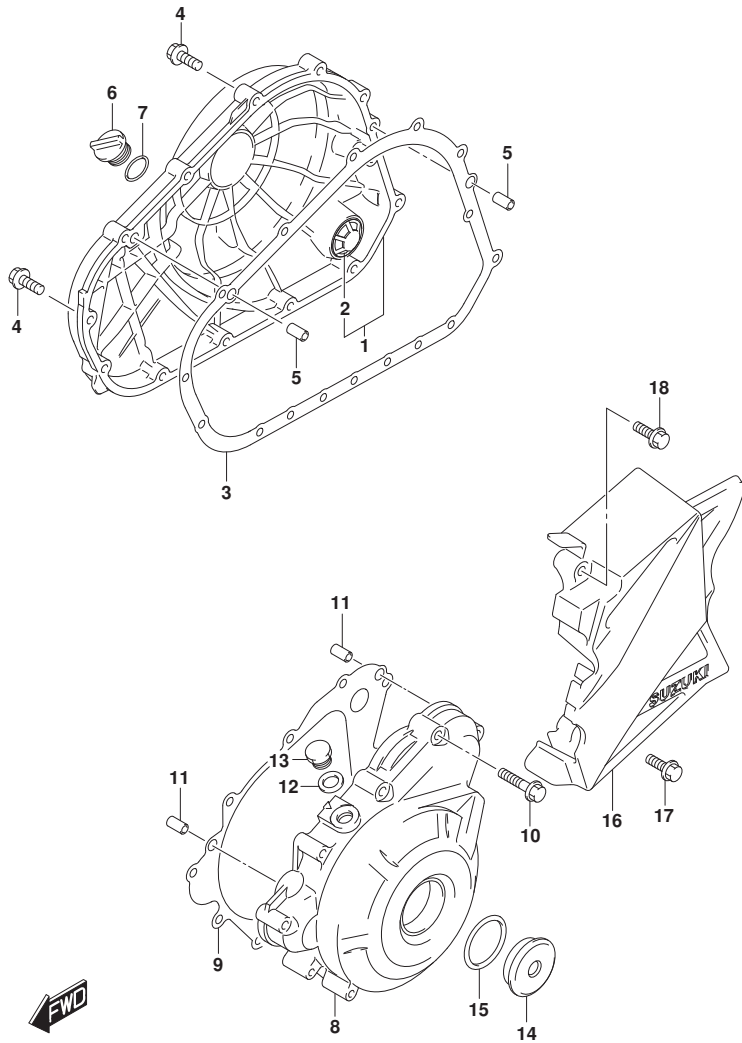


FIG.116A

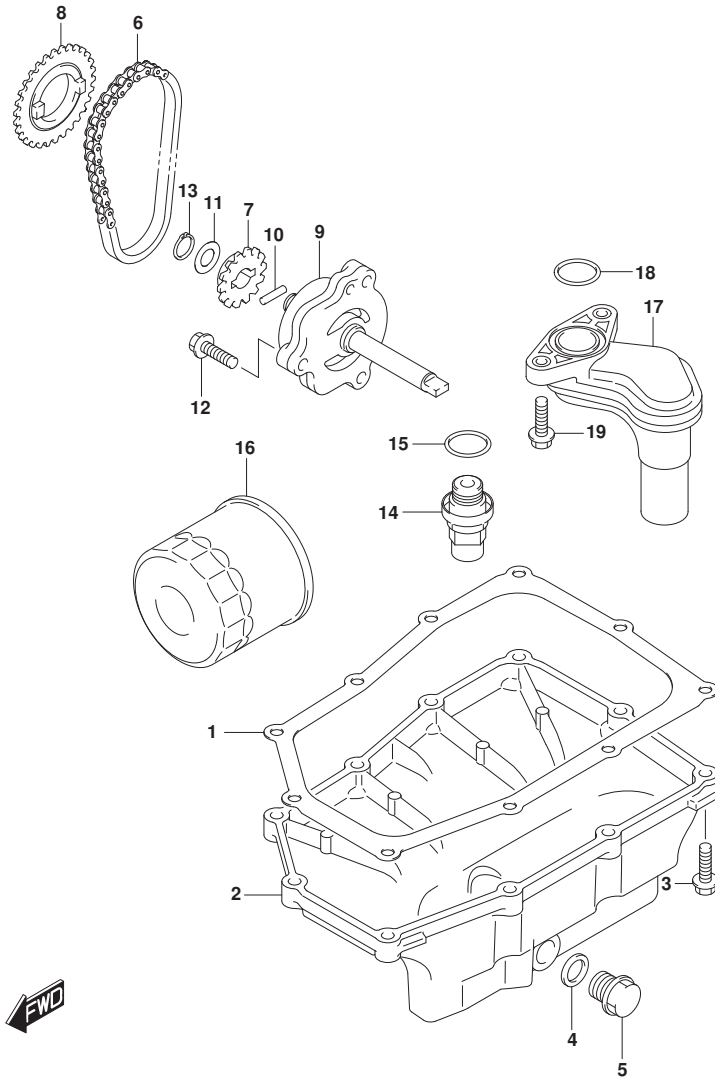


FIG.116A (1-B-8) OIL PAN/OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11489-48H00-000	GASKET, OIL PAN	1	
2	11511-48H00-000	PAN, OIL	1	
3	01547-0625A-000	BOLT	10	
4	09168-14L01-000	GASKET (13.8X18.8X4.8)	1	
5	09247-14043-000	PLUG (14X12)	1	OIL DRAIN
6	16310-48H00-000	CHAIN ASSY, OIL PUMP DRIVE	1	
7	16321-48H00-000	SPROCKET, OIL PUMP DRIVE (NT:29)	1	
8	16331-48H00-000	SPROCKET, OIL PUMP DRIVEN (NT:15)	1	
9	16400-20K00-000	PUMP ASSY, OIL	1	
10	16421-48H00-000	PIN, OIL PUMP	1	
11	16422-48H00-000	WASHER, PUMP DRIVEN GEAR	1	
12	01547-0625A-000	BOLT	3	
13	08331-31109-000	CIRCLIP	1	
14	16440-48H00-000	VALVE ASSY, OIL RELIEF	1	
15	09168-16010-000	GASKET (16X22X2)	1	
16	16510-07J00-000	FILTER ASSY, ENGINE OIL	1	
17	16520-48H00-000	STRAINER, ENGINE OIL	1	
18	09280-23L01-000	O RING (D:2.4,ID22.8)	1	
19	01550-0625A-000	BOLT	2	

FIG.120A

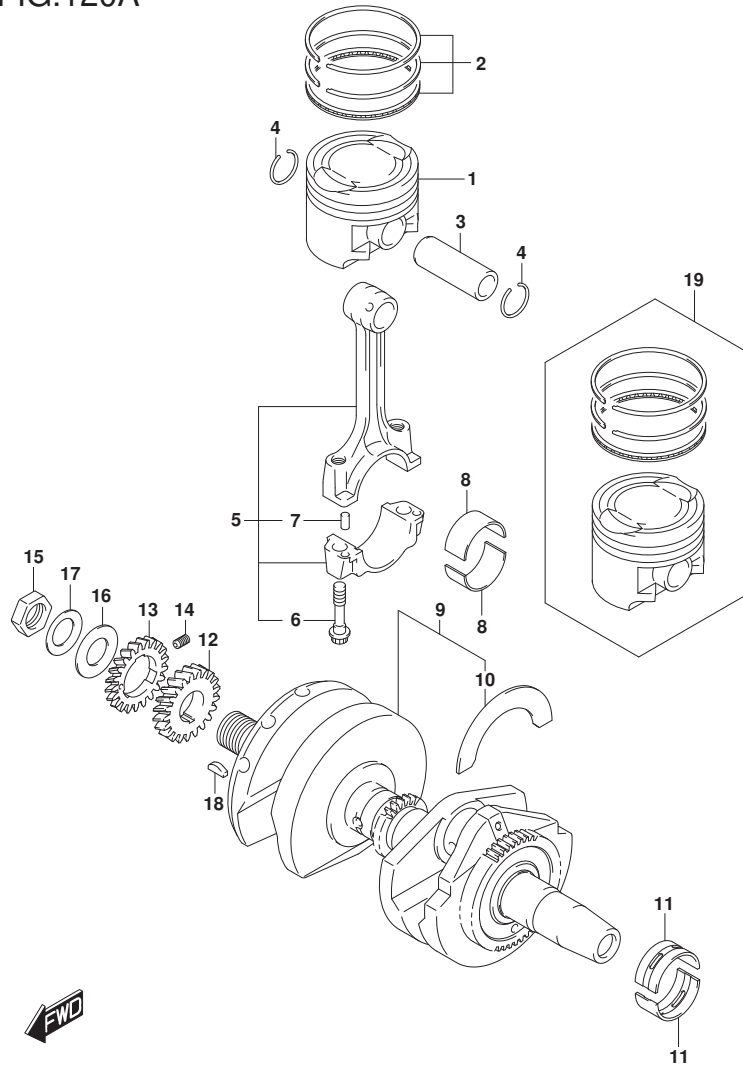


FIG.120A (1-B-9) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-20K00-0F0	PISTON	2	
2	12140-20K00-000	RING SET, PISTON	2	
3	12151-48H00-000	PIN, PISTON	2	
4	09381-15001-000	CIRCLIP	4	
5	12160-48H00-000	CONNROD ASSY	2	
6	12163-35F00-000	.BOLT, CONNROD	4	
7	04221-04089-000	.PIN	4	
8-1	12164-39F00-0A0	BEARING, CRANK PIN (GREEN)	4	
8-2	12164-39F00-0B0	BEARING, CRANK PIN (BLACK)	4	
8-3	12164-39F00-0C0	BEARING, CRANK PIN (BROWN)	4	
8-4	12164-39F00-0D0	BEARING, CRANK PIN (YELLOW)	4	
9	12200-48842-000	CRANKSHAFT SET	1	
10-1	12228-17E00-0E0	.BEARING, CRANK THRUST (YELLOW)	2	
10-2	12228-17E00-0F0	.BEARING, CRANK THRUST (WHITE)	1	
10-3	12228-17E00-0G0	.BEARING, CRANK THRUST (ORANGE)	1	
10-4	12228-17E00-0H0	.BEARING, CRANK THRUST (PINK)	1	
10-5	12228-17E00-0J0	.BEARING, CRANK THRUST (BROWN)	1	
10-6	12228-17E00-0K0	.BEARING, CRANK THRUST (PURPLE)	1	
10-7	12228-17E00-0L0	.BEARING, CRANK THRUST (NO COLOR)	1	
11-1	12229-48H10-0A0	BEARING, CRANKSHAFT (GREEN)	8	
11-2	12229-48H10-0B0	BEARING, CRANKSHAFT (BLACK)	8	
11-3	12229-48H10-0C0	BEARING, CRANKSHAFT (BROWN)	8	
11-4	12229-48H10-0D0	BEARING, CRANKSHAFT (YELLOW)	8	
12	21111-48H01-000	GEAR, PRIMARY DRIVE (NT:21)	1	
13	21112-48H00-000	GEAR, PRIMARY DRIVE NO.2 (NT:21)	1	
14	21114-35C00-000	SPRING, PRI DRIVE GEAR	3	
15	09140-18023-000	NUT	1	
16	21119-20K00-000	WASHER	1	
17	09164-18012-000	WASHER	1	
18	09420-04008-000	KEY	1	
19	12100-20K00-050	PISTON SET (OS:0.5)	2	OPT

FIG.122A

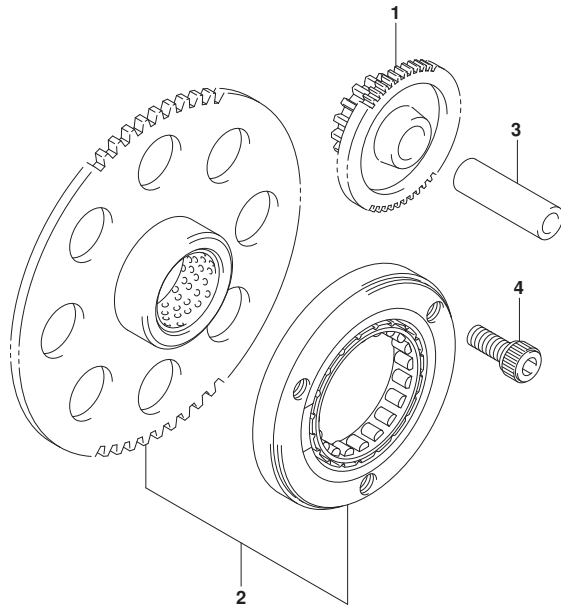


FIG.122A (1-B-10) STARTER CLUTCH

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12611-48H00-000	GEAR, STARTER IDLE (NT:15/53)	1	
2	12600-48830-000	CLUTCH SET, STARTER (NT:65)	1	
3	09206-13007-000	PIN (7.4X13X40)	1	
4	07130-0816A-000	BOLT	3	



FIG.124A

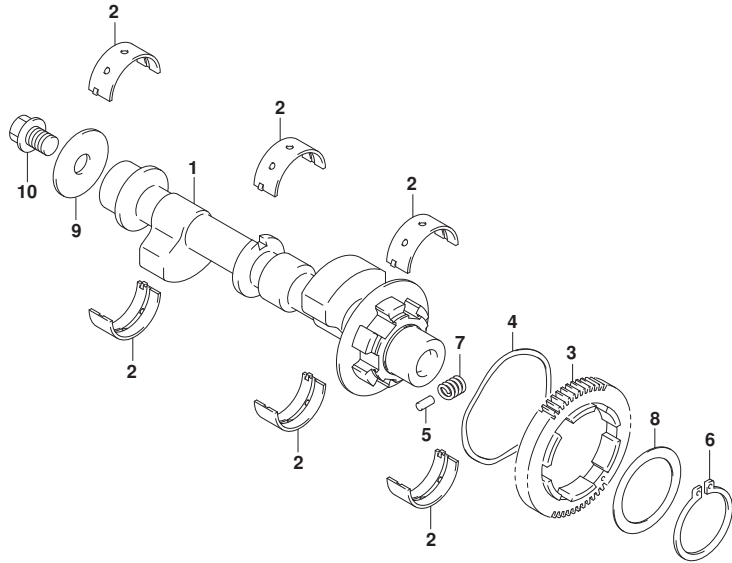


FIG.124A (1-B-11) CRANK BALANCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12650-48H00-000	BALANCER, CRANK	1	
2-1	12229-48H00-0A0	BEARING, CRANK BALANCER (GREEN)	6	
2-2	12229-48H00-0B0	BEARING, CRANK BALANCER (BLACK)	6	
2-3	12229-48H00-0C0	BEARING, CRANK BALANCER (BROWN)	6	
2-4	12229-48H00-0D0	BEARING, CRANK BALANCER (YELLOW)	6	
3	12666-48H01-000	GEAR, CRANK BALANCER DRIVEN (NT:49)	1	
4	09164-60001-000	WASHER	1	
5	09202-04017-000	PIN (4.5X9.5)	3	
6	09380-38008-000	CIRCLIP	1	
7	09440-09031-000	SPRING	6	
8	08211-38521-000	WASHER	1	
9	09160-10151-000	WASHER (10X37X3)	1	
10	01550-1016A-000	BOLT	1	



FIG.126A

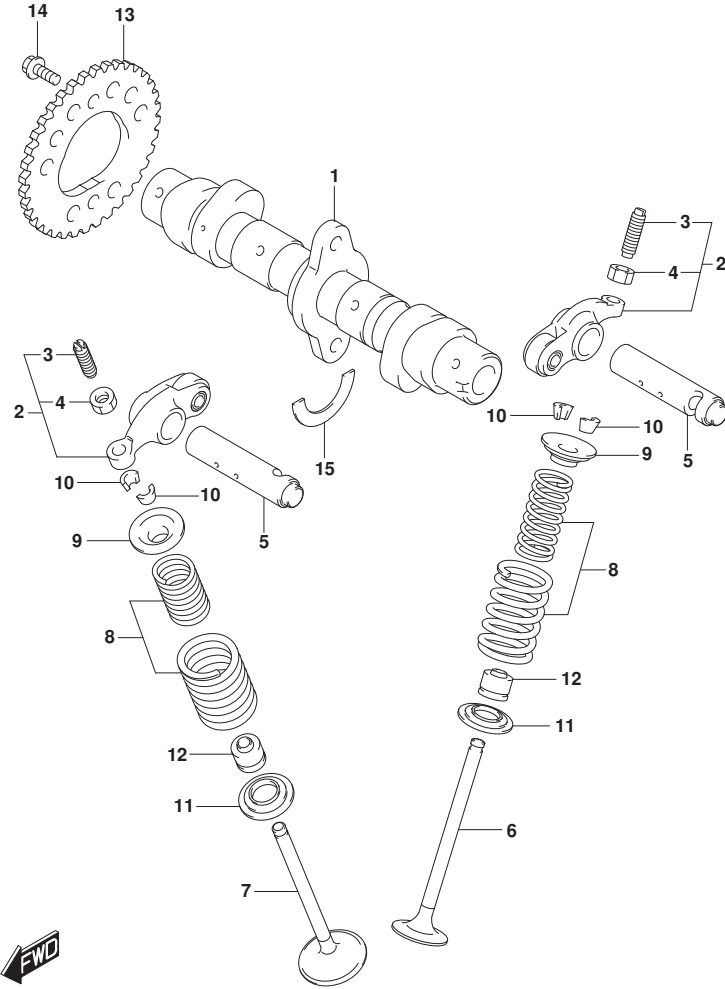


FIG.126A (1-B-12) CAMSHAFT/VALVE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12710-20K00-000	CAMSHAFT	1	
2	12840-20K00-000	ARM, VALVE ROCKER	4	
3	12842-49220-000	.SCREW, TAPPET ADJUSTING	4	
4	12843-27A10-000	.NUT, TAPPET ADJUSTING	4	
5	12861-48H00-000	SHAFT, VALVE ROCKER ARM	4	
6	12911-20K00-000	VALVE, INTAKE	2	
7	12912-20H20-000	VALVE, EXHAUST	2	
8	12920-48H10-000	SPRING SET, VALVE	4	
9	12931-27A30-000	RETAINER, VALVE SPRING	4	
10	12932-36H00-000	COTTER, VALVE	8	
11	12933-81410-000	SEAT, VALVE SPRING	4	
12	09289-05L02-000	OIL SEAL (5X10X8.7)	4	
13	12741-48H00-000	SPROCKET, CAMSHAFT (NT:38)	1	
14	09111-06027-000	BOLT (6X12.5)	2	
15	09390-22002-000	C RING	1	

FIG.127A

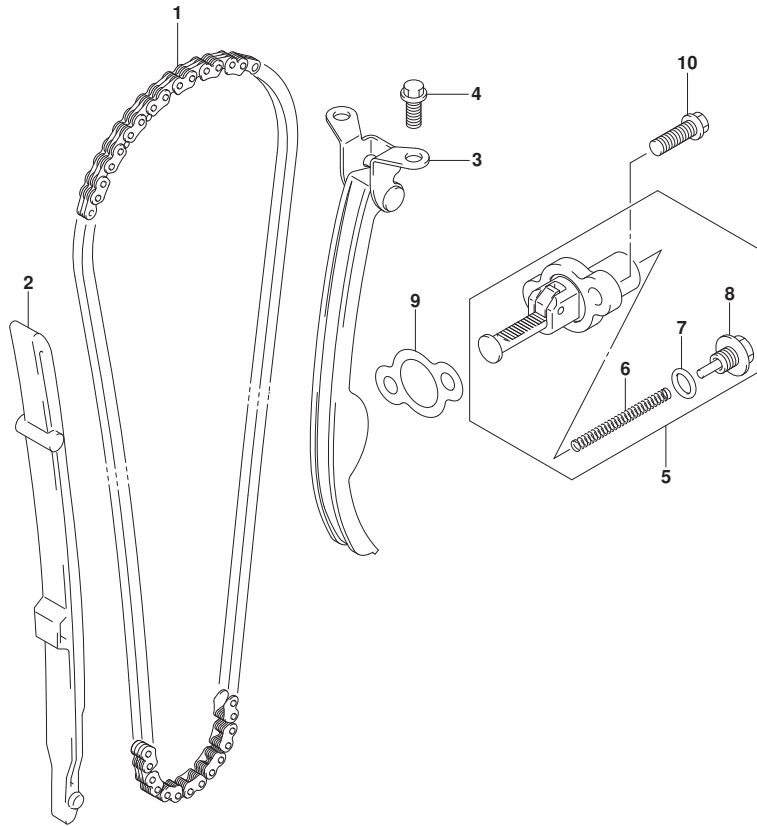


FIG.127A (1-B-13) CAM CHAIN

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	12760-48H10-000	CHAIN, CAMSHAFT DRIVE	1	BORGWARNER MORSE TEC
1-2	12760-48H30-000	CHAIN, CAMSHAFT DRIVE	1	DAIDO CHAIN
2	12771-20K00-000	GUIDE, CAM CHAIN	1	
3	12810-48H00-000	TENSIONER, CAM CHAIN	1	
4	01547-0612A-000	BOLT	2	
5	12830-02A10-000	ADJUSTER ASSY, TENSIONER	1	
6	12836-02A10-000	.SPRING	1	
7	12837-02A10-000	.O RING	1	
8	12838-02A10-000	.PLUG	1	
9	12837-48H00-000	GASKET, TENSIONER ADJUSTER	1	
10	01547-0620A-000	BOLT	2	

FIG.140A

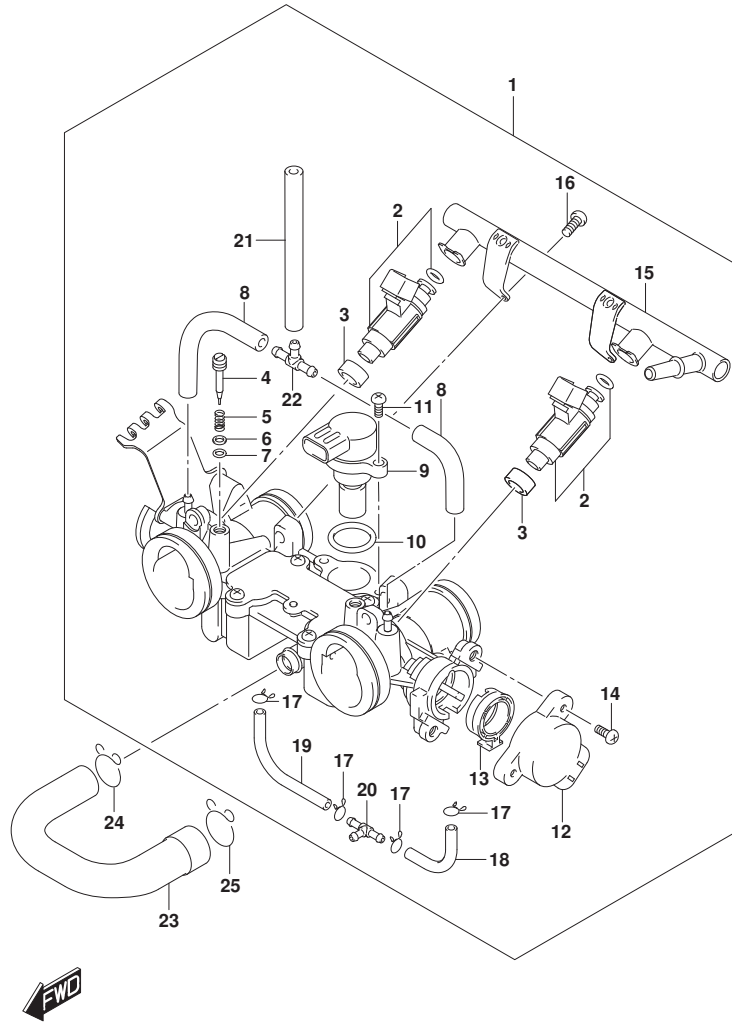


FIG.140A (1-B-14) THROTTLE BODY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13400-48H30-000	BODY ASSY, THROTTLE	1	
2	15710-48H00-000	.INJECTOR ASSY	2	
3	15722-29G00-000	.SEAL	2	
4	13279-13G10-000	ADJUSTER	2	
5	13268-48700-000	.SPRING	2	
6	13606-47A00-000	.WASHER	2	
7	13295-29900-000	.O RING	2	
8	13681-39F00-090	.HOSE	2	
9	18117-14J01-000	.MOTOR ASSY	1	
10	13679-37H00-000	.O RING	1	
11	13602-05A40-000	.SCREW	2	
12	13580-48H00-000	.SENSOR ASSY	1	
13	13311-48H00-000	.RING	1	
14	13605-02F00-000	.SCREW	2	
15	15730-48H00-000	.DELIVERLY PIPE	1	
16	13602-06148-000	.SCREW	1	
17	13671-29G00-000	.CLIP	4	
18	13683-48H00-000	.HOSE	1	
19	13683-48H10-000	.HOSE	1	
20	13685-29G00-000	.NIPPLE	1	
21	13683-10F60-000	.HOSE	1	
22	13685-02FA0-000	.NIPPLE	1	
23	13697-48H00-000	HOSE, ISC VALVE	1	
24	09401-15101-000	CLIP	1	
25	09401-18101-000	CLIP	1	

FIG.155A

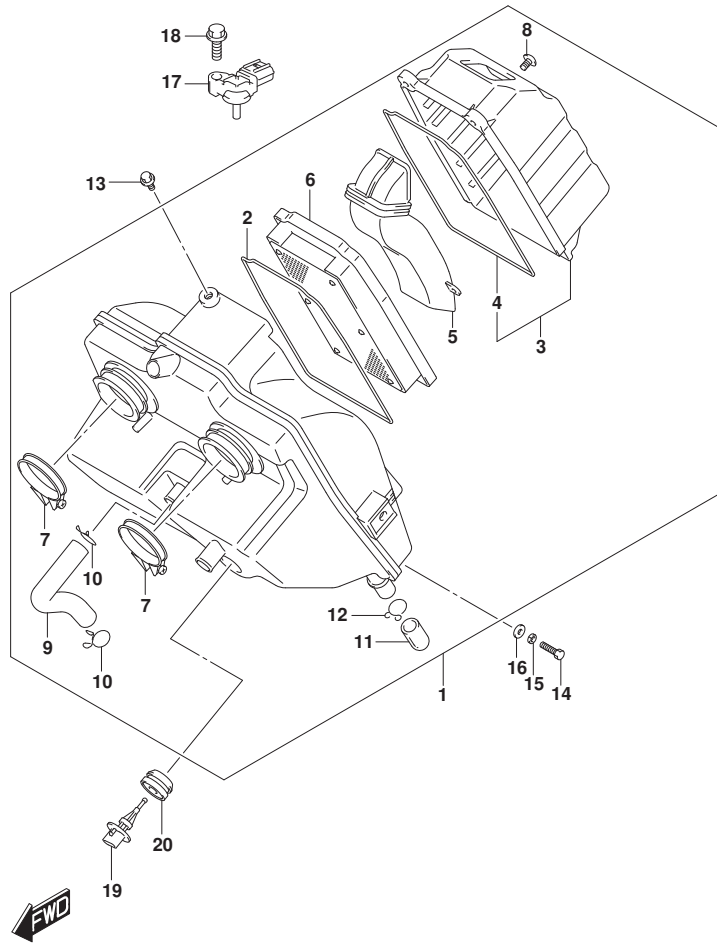


FIG.155A (1-B-15) AIR CLEANER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-48H03-000	CLEANER ASSY, AIR	1	
2	13746-48H00-000	.GASKET	1	
3	13740-48H00-000	.CAP, AIR CLEANER	1	
4	13746-48H00-000	.GASKET	1	
5	13891-48H00-000	.TUBE, INLET	1	
6	13780-48H00-000	.FILTER ASSY	1	
7	13826-48H00-000	.CLAMP	2	
8	02142-0512A-000	.SCREW	2	
9	13853-48H00-000	.TUBE, BREATHER	1	
10	09401-15101-000	.CLIP	2	
11	13878-48H00-000	.PLUG, DRAIN	1	
12	09401-14101-000	.CLIP	1	
13	01550-0610A-000	BOLT	1	
14	01500-0620A-000	BOLT	1	
15	08321-0106A-000	LOCK WASHER	1	
16	09160-06088-000	WASHER (6.5X20X1.6)	1	
17	18590-18K00-000	SENSOR, AIR PRESSURE	1	
18	01550-0520A-000	BOLT	1	
19	13650-52G00-000	SENSOR, AIR TEMP	1	
20	13655-77E00-000	GROMMET, AIR TEMP SENSOR	1	

FIG.163A

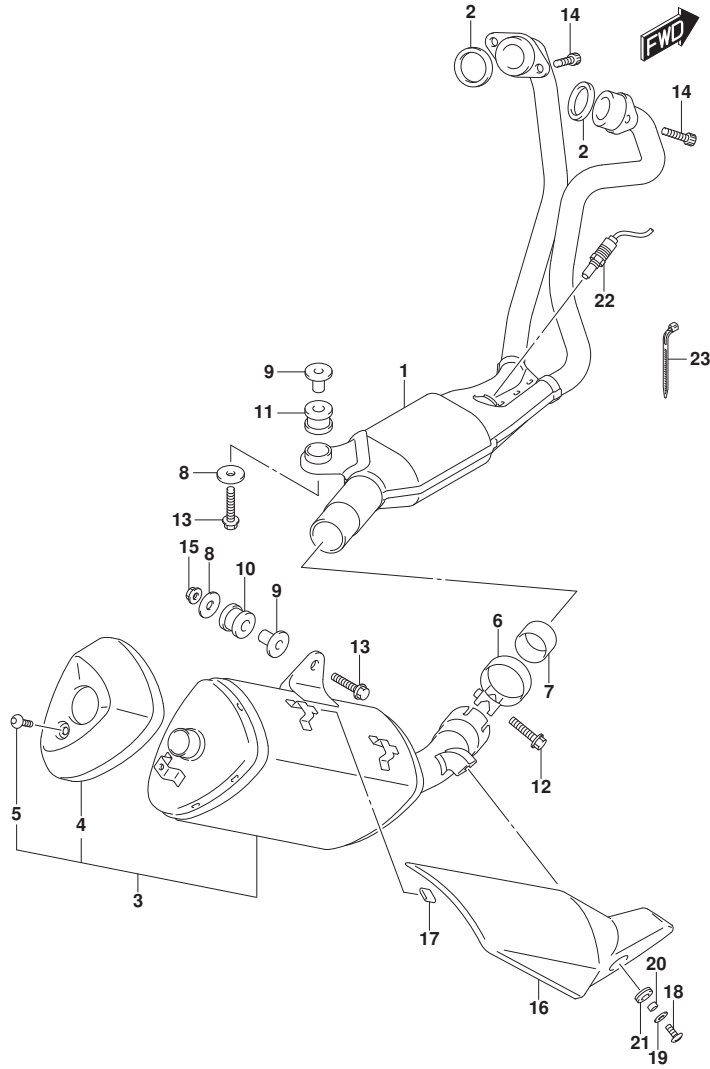


FIG.163A (1-C-2) MUFFLER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14100-20K00-000	EXHAUST	1	
2	14181-46E20-000	GASKET, EXHAUST PIPE	2	
3	14310-20K00-H01	BODY, MUFFLER	1	
4	14313-20K00-000	BODY, MUFFLER TAIL OUTER	1	
5	09139-06167-000	SCREW (6X14)	1	
6	14459-20K00-000	CLAMP, MUF CONNECTOR	1	
7	14771-20K00-000	CONNECTOR, MUF JT	1	
8	09160-08149-000	WASHER (8.5X30X1.6)	2	
9	09180-08L02-000	SPACER	2	
10	09320-12L04-000	CUSHION	1	
11	09320-12088-000	CUSHION	1	
12	01550-0835A-000	BOLT	1	
13	01550-0840A-000	BOLT	2	
14	07130-0830A-000	BOLT	4	
15	08316-1008A-000	NUT	1	
16	14780-20K00-000	COVER, MUF	1	
17	14795-10FA0-000	GROMMET, MUF COV	2	
18	09139-06167-000	SCREW (6X14)	1	
19	09160-06164-000	WASHER (6.5X18.0X1.0)	1	
20	09180-06365-000	SPACER (6.5X9X5)	1	
21	09320-08082-000	CUSHION	1	
22	18213-04K00-000	SENSOR, OXYGEN	1	
23	36990-32G20-000	CLAMP, OXYGEN SENSOR LEAD	2	

FIG.172A

FIG.172A (1-C-3) FUEL PUMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	15100-48H02-000	PUMP ASSY, FUEL	1	
2	15111-18H00-000	.CUP	1	
3	15112-05H00-000	.JOINT	1	
4	15113-05H00-000	.O RING	2	
5	15113-35F00-000	.O RING	1	
6	15114-05H01-000	.WIRE, EARTH	1	
7	15115-05H01-000	.WIRE, LEAD	1	
8	15116-10F00-000	.SCREW	6	
9	15117-05H00-000	.STOPPER	2	
10	15118-18H00-000	.COVER, CUP	1	
11	15246-18H01-000	.HARNES, GAUGE	1	
12	15420-48H11-000	.STRAINER	1	
13	15426-48H01-000	.VESSEL	1	
14	15581-48H00-000	.GUARD	1	
15	15582-18H00-000	.STOPPER	1	
16	15610-48H00-000	.REGULATOR ASSY, FUEL	1	
17	15410-48H00-000	..FILTER	1	
18	15610-48H10-000	..REGULATOR	1	
19	15113-48H00-000	...O RING	1	
20	15201-48H00-000	O RING, FUEL PUMP	1	
21	15810-48H00-000	HOSE, FUEL	1	
22	01547-0612A-000	BOLT	5	

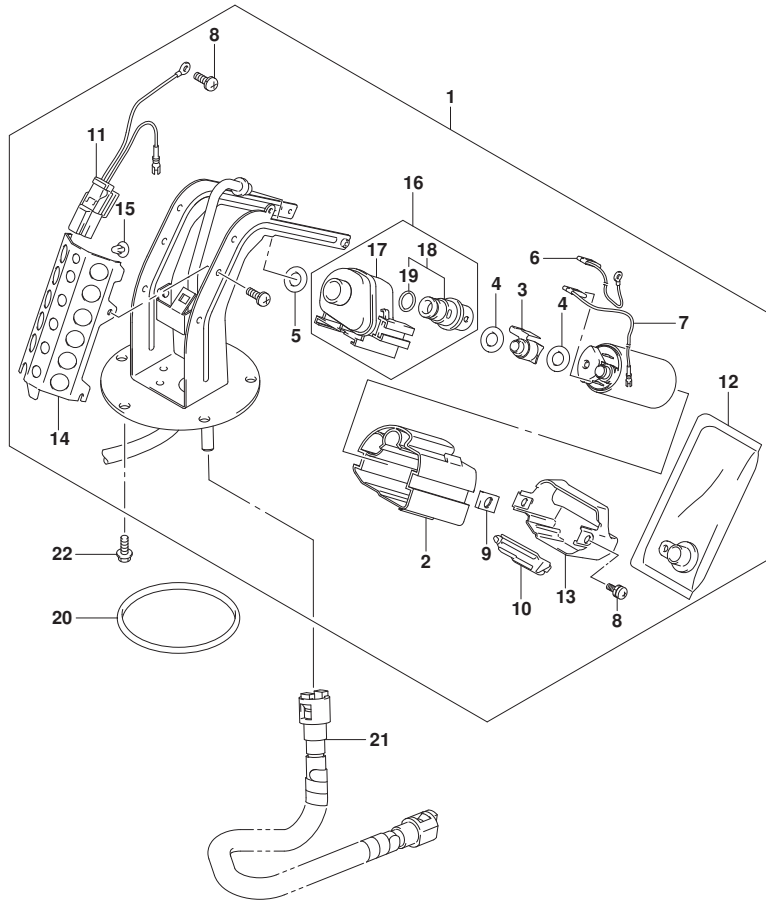


FIG.180A

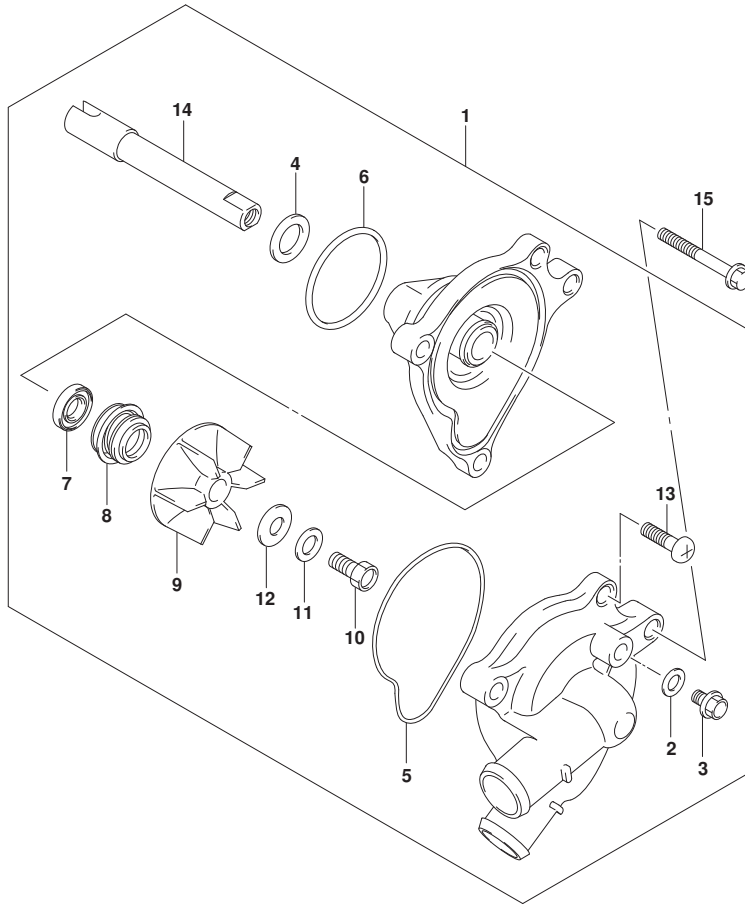


FIG.180A (1-C-4) WATER PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17400-48H00-000	PUMP ASSY, WATER	1	
2	17413-28C10-000	.GASKET	1	
3	17415-43D00-000	.BOLT, BLEEDER	1	
4	17432-07G00-000	.WASHER	1	
5	17435-12C00-000	.O RING, WATER PUMP CASE	1	
6	17435-33400-000	.O RING	1	
7	17461-01H00-000	.OIL SEAL	1	
8	17470-02F10-000	.SEAL, WATER PUMP SHAFT	1	
9	17491-12C00-000	.IMPELLER, WATER PUMP	1	
10	09100-06099-000	.BOLT (6X13)	1	
11	09164-06006-000	.WASHER	1	
12	09168-06025-000	.GASKET (6X15X2.2)	1	
13	02112-0616A-000	.SCREW	2	
14	17511-48H00-000	.SHAFT	1	
15	01547-0635A-000	BOLT	2	



FIG.185A

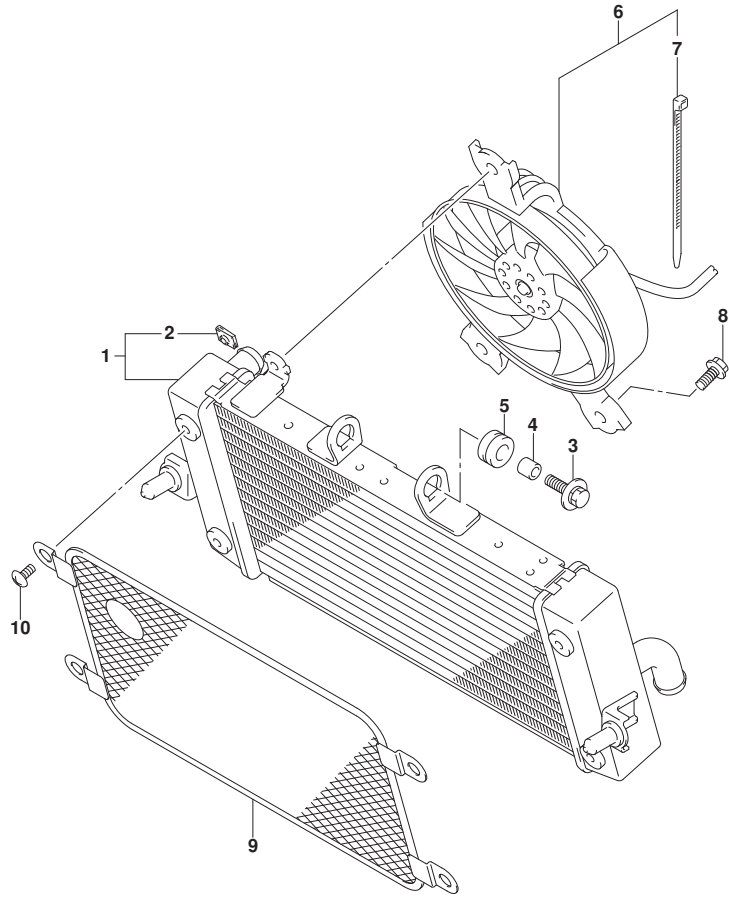


FIG.185A (1-C-5) RADIATOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-48HC0-000	RADIATOR ASSY, WATER	1	
2	17712-48H00-000	.NUT, FAN ASSY	3	
3	09118-06097-000	BOLT (6X25)	3	
4	09180-06364-000	SPACER (6.5X10X10)	3	
5	09320-10054-000	CUSHION	3	
6	17800-48H10-000	FAN ASSY, RADIATOR	1	
7	36990-48H20-000	.CLAMP, FAN MOTOR LEAD	1	
8	01550-0612A-000	BOLT	3	
9	17760-48H00-000	NET, RADIATOR	1	
10	02142-0610B-000	SCREW	4	

FIG.187A

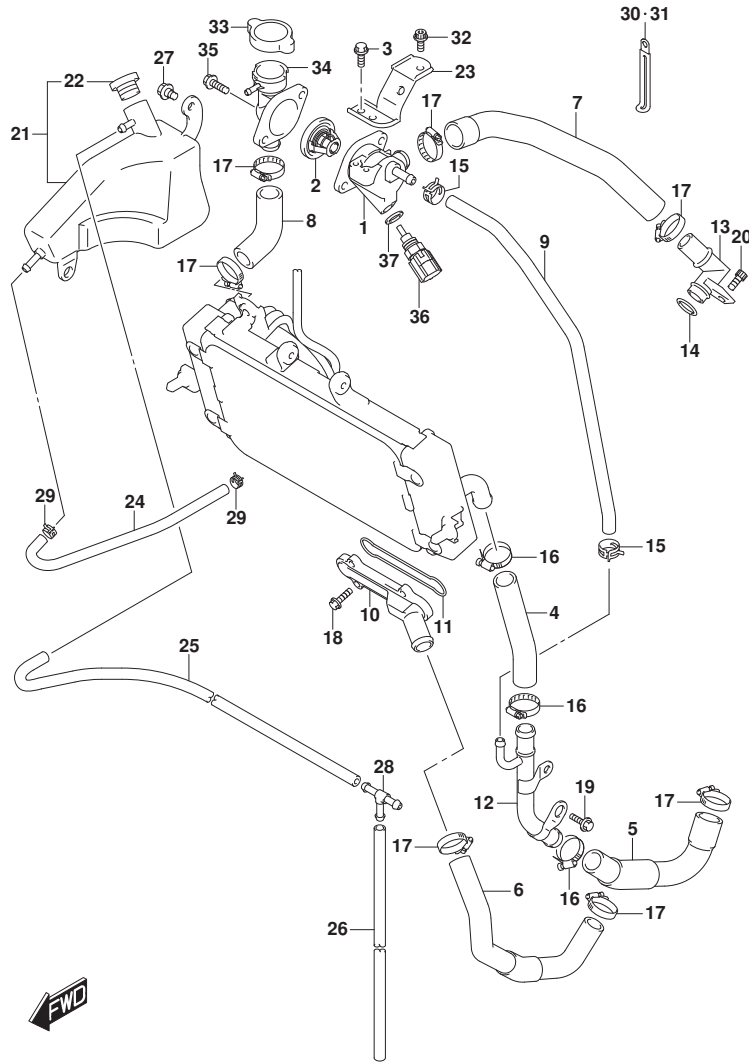


FIG.187A (1-C-6) RADIATOR HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17662-48H10-000	CONNECTOR, THERMOSTAT INLET	1	
2	17670-48H10-000	THERMOSTAT, WATER	1	
3	01550-0616A-000	BOLT	2	
4	17851-48H00-000	HOSE, RADIATOR OUTLET	1	
5	17852-48H00-000	HOSE, WATER PUMP INLET	1	
6	17853-48H10-000	HOSE, WATER PUMP OUTLET	1	
7	17855-48H00-000	HOSE, THERMOSTAT CONNECTOR	1	
8	17856-48H20-000	HOSE, RADIATOR INLET	1	
9	17857-48H10-000	HOSE, WATER BYPASS	1	
10	17861-48H00-000	CONNECTOR, CYL WATER INLET	1	
11	17863-48H00-000	O RING, CYL INLET CONNECTOR	1	
12	17870-48H10-000	PIPE, WATER PUMP	1	
13-1	17880-48H00-000	PIPE, CYLINDER HEAD OUTLET	1	
13-2	17880-48H10-000	PIPE, CYLINDER HEAD OUTLET	1	
14	09280-18011-000	O RING (D:3.2,ID:17.8)	1	
15	09401-12L02-000	CLIP	2	
16	09402-27L01-000	CLAMP	3	
17	09402-32L01-000	CLAMP	7	
18	01547-0620A-000	BOLT	4	
19	01550-0616A-000	BOLT	2	
20	07130-0612A-000	BOLT	1	
21	17910-20K00-000	TANK ASSY, RESERVOIR	1	
22	17932-12C00-000	.CAP, RESERVOIR TANK	1	
23	17920-48H00-000	BRACKET, RESERVOIR TANK	1	
24	17981-19F00-000	HOSE, RESERVOIR TANK INLET	1	CUT AS REQUIRED
25	17981-48H00-000	HOSE, RESERVOIR TANK OVER FLOW	1	
26	17985-48H10-000	HOSE, FUEL TANK WATER DRAIN	1	
27	09111-06085-000	BOLT (6X12)	2	
28	44438-48H10-000	3 WAY, FUEL TANK WATER DRAIN	1	
29	09401-08L01-000	CLIP	2	
30	09404-06206-000	CLAMP (L:45)	1	

FIG.187A

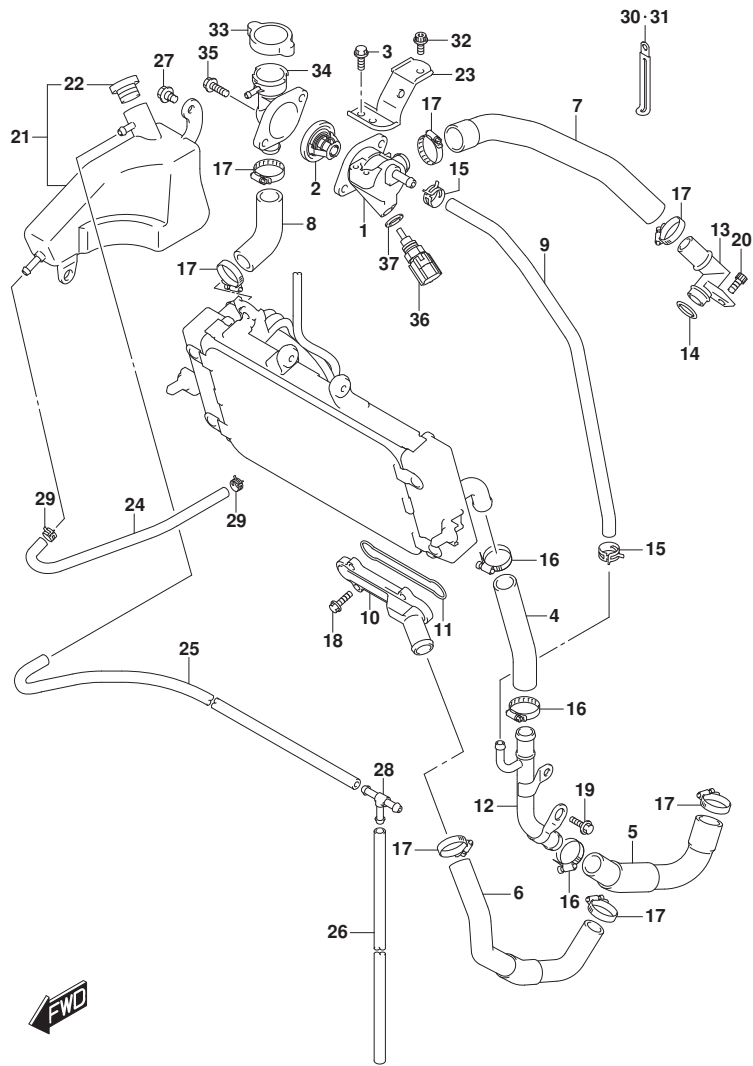


FIG.187A (1-C-7) RADIATOR HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	09404-06208-000	CLAMP (L:80)	1	
32	07120-0612A-000	BOLT	2	
33	17730-48H00-000	CAP, RADIATOR (1.1)	1	
34	17791-48H10-000	CONDUCTION, RADIATOR	1	
35	01550-0620A-000	BOLT	2	
36	13650-49X00-000	SENSOR, WATER TEMP	1	
37	13651-48H00-000	GASKET, TEMP SENSOR	1	

FIG.189A

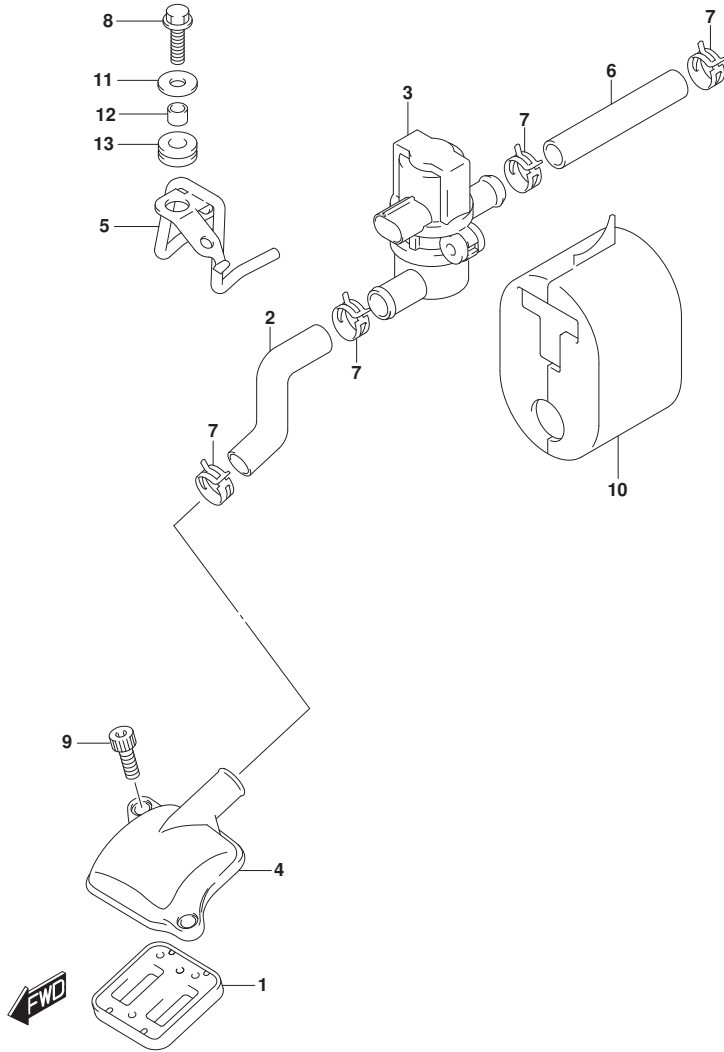


FIG.189A (1-C-8) 2ND AIR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18450-48H10-000	VALVE ASSY, 2ND AIR REED	1	
2	18461-48H00-000	HOSE, 2ND AIR VALVE	1	
3	18510-48H00-000	VALVE ASSY, AIR CUT	1	
4	18531-48H00-000	COVER, 2ND AIR REED VALVE	1	
5	18610-20K00-000	BRACKET, 2ND AIR VALVE	1	
6	18711-48H00-000	HOSE, 2ND AIR CLEANER	1	
7	09401-17L02-000	CLIP	4	
8	01550-0620A-000	BOLT	1	
9	07130-0616A-000	BOLT	2	
10	18540-48H00-000	COVER, 2ND AIR CUT VALVE	1	
11	09160-06028-000	WASHER (6.5X18X1)	1	
12	09180-06256-000	SPACER (6.5X9X5.7)	1	
13	09320-08051-000	CUSHION	1	

FIG.201A

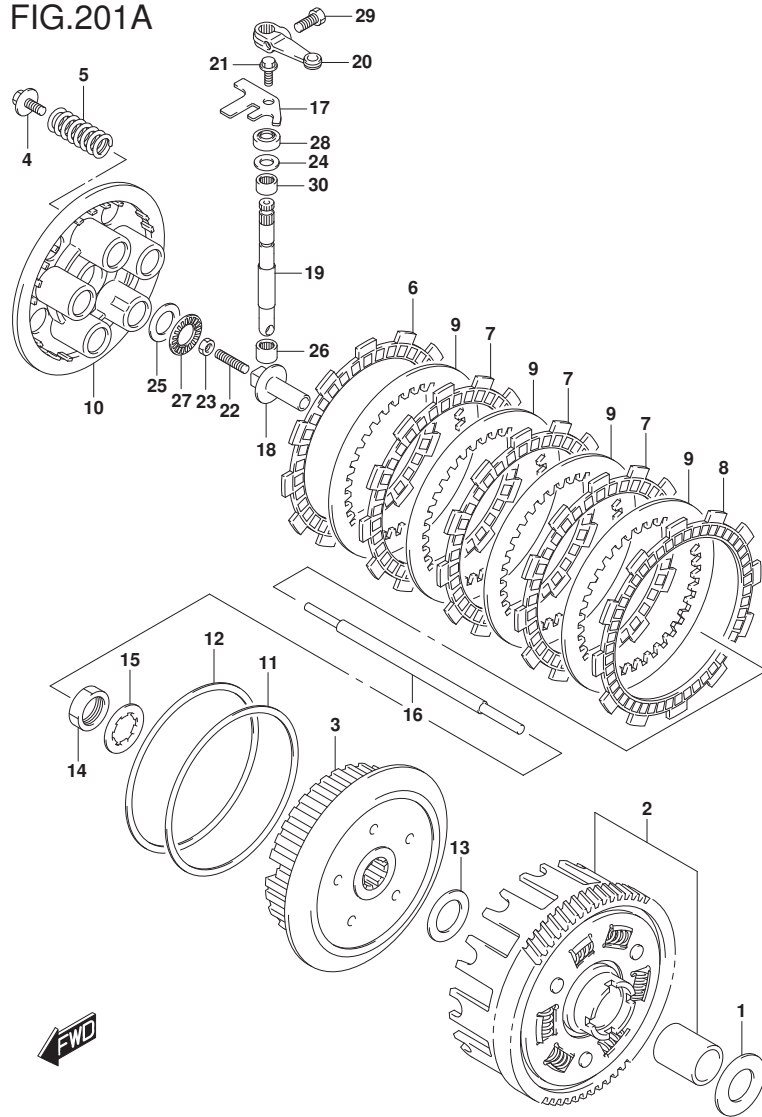
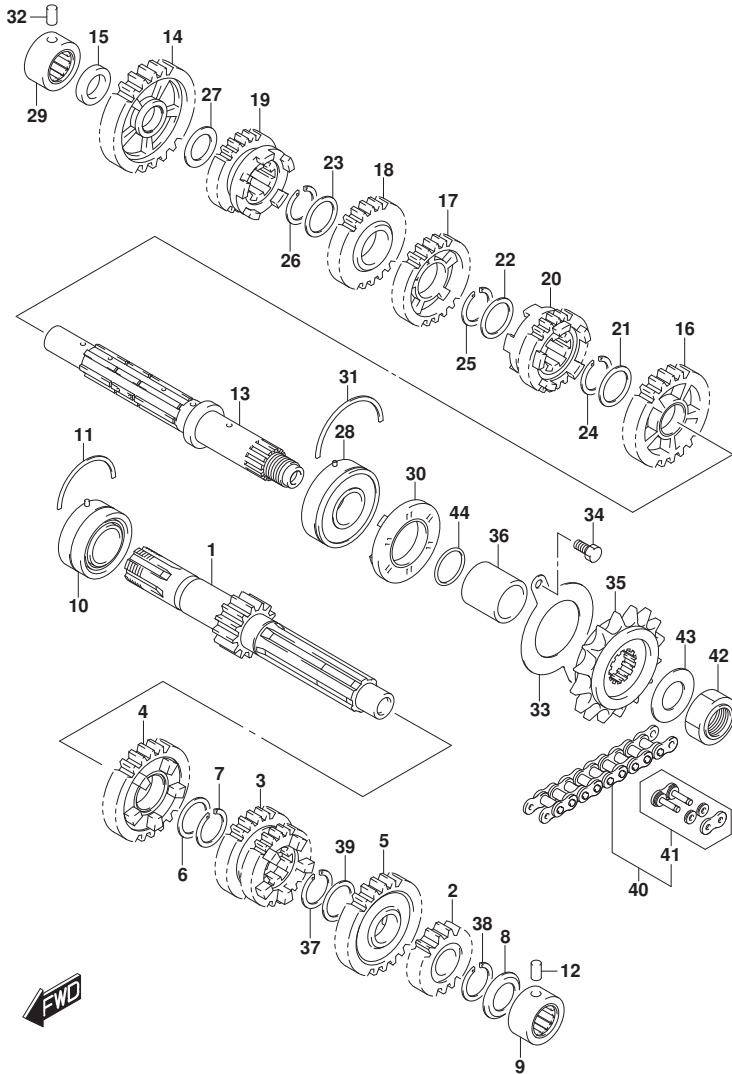


FIG.201A (1-C-9) CLUTCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21252-48H00-000	WASHER, THRUST	1	
2	21200-48880-000	GEAR ASSY, PRIMARY DRIVEN (NT:68)	1	
3	21411-48H00-000	HUB, CLUTCH SLEEVE	1	
4	21412-48H00-000	BOLT, CLUTCH SPRING	5	
5	21413-48H10-000	SPRING, CLUTCH	5	
6	21441-48H00-000	PLATE, CLUTCH DRIVE NO.1 (T:3.0)	1	
7	21441-48H10-000	PLATE, CLUTCH DRIVE NO.2 (T:3.0)	3	
8	21442-48H00-000	PLATE, CLUTCH DRIVE NO.3 (T:3.5)	1	
9	21451-48H00-000	PLATE, CLUTCH DRIVEN (T:2.0)	4	
10	21462-48H00-000	DISC, CLUTCH PRESSURE	1	
11	21471-48H00-000	SEAT, WAVE WASHER	1	
12	21472-48H00-000	WASHER, CLUTCH SLEEVE HUB WAVE	1	
13	08211-22363-000	WASHER	1	
14	09140-22005-000	NUT	1	
15	09167-22029-000	LOCK WASHER	1	
16	23110-48H00-000	ROD, CLUTCH PUSH	1	
17	23117-48H00-000	RETAINER, CL RELEASE OIL SEAL	1	
18	23121-48H00-000	PIECE, CLUTCH PUSH	1	
19	23122-48H10-000	CAMSHAFT, CLUTCH RELEASE	1	
20	23271-48H00-000	ARM, CLUTCH RELEASE	1	
21	09103-06233-000	BOLT (6X12)	1	
22	09134-06018-000	SCREW (6X25)	1	
23	09140-06023-000	NUT	1	
24	09160-12119-000	WASHER (12.5X17X1)	1	
25	09160-15045-000	WASHER (15.5X28X1)	1	
26	09263-10023-000	BEARING (10X14X10)	1	
27	09263-15L01-000	BEARING (15X28X2)	1	
28	09285-10L01-000	OIL SEAL (10X17X5)	1	
29	01500-0616A-000	BOLT	1	
30	09263-12028-000	BEARING (12X16X10)	1	

FIG.206A



GSX250RL8_P71_206A
TRANSMISSION

FIG.206A (1-C-10) TRANSMISSION

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24120-20K00-000	SHAFT, COUNTER (NT:12)	1	
2	24221-20K00-000	GEAR, 2ND DRIVE (NT:17)	1	
3	24231-48H00-000	GEAR, 3RD & 4TH DRIVE (NT:10/11)	1	
4	24251-48H00-000	GEAR, 5TH DRIVE (NT:22)	1	
5	24261-20K00-000	GEAR, 6TH DRIVE (NT:26)	1	
6	09181-22017-000	SHIM (22X28X1)	1	
7	09380-22016-000	CIRCLIP	1	
8	24271-48H00-000	SEAL, SHAFT LH BEARING	1	
9	09263-17050-000	BEARING (17X30X16)	1	
10	09267-22001-000	BEARING (22X47X20.6)	1	
11	09390-47008-000	C RING	1	
12	04221-06129-000	PIN	1	
13	24130-48H00-000	SHAFT, DRIVE	1	
14	24310-48H00-000	GEAR, 1ST DRIVEN (NT:29)	1	
15	24313-48H00-000	SPACER, 1ST DRIVEN GEAR	1	
16	24320-48H00-000	GEAR, 2ND DRIVEN (NT:26)	1	
17	24331-48H00-000	GEAR, 3RD DRIVEN (NT:26)	1	
18	24341-48H00-000	GEAR, 4TH DRIVEN (NT:24)	1	
19	24351-48H00-000	GEAR, 5TH DRIVEN (NT:20)	1	
20	24361-48H00-000	GEAR, 6TH DRIVEN (NT:21)	1	
21	09181-22017-000	SHIM (22X28X1)	1	
22	09181-22017-000	SHIM (22X28X1)	1	
23	09181-22017-000	SHIM (22X28X1)	1	
24	09380-22016-000	CIRCLIP	1	
25	09380-22016-000	CIRCLIP	1	
26	09380-22016-000	CIRCLIP	1	
27	08211-17262-000	WASHER	1	
28	09262-22039-000	BEARING (22X56X16)	1	
29	09263-17050-000	BEARING (17X30X16)	1	
30	09283-30L01-000	OIL SEAL (30X56X9.5)	1	
31	09390-56002-000	C RING	1	
32	04221-06129-000	PIN	1	

GSX250RL8_P71

FIG.206A

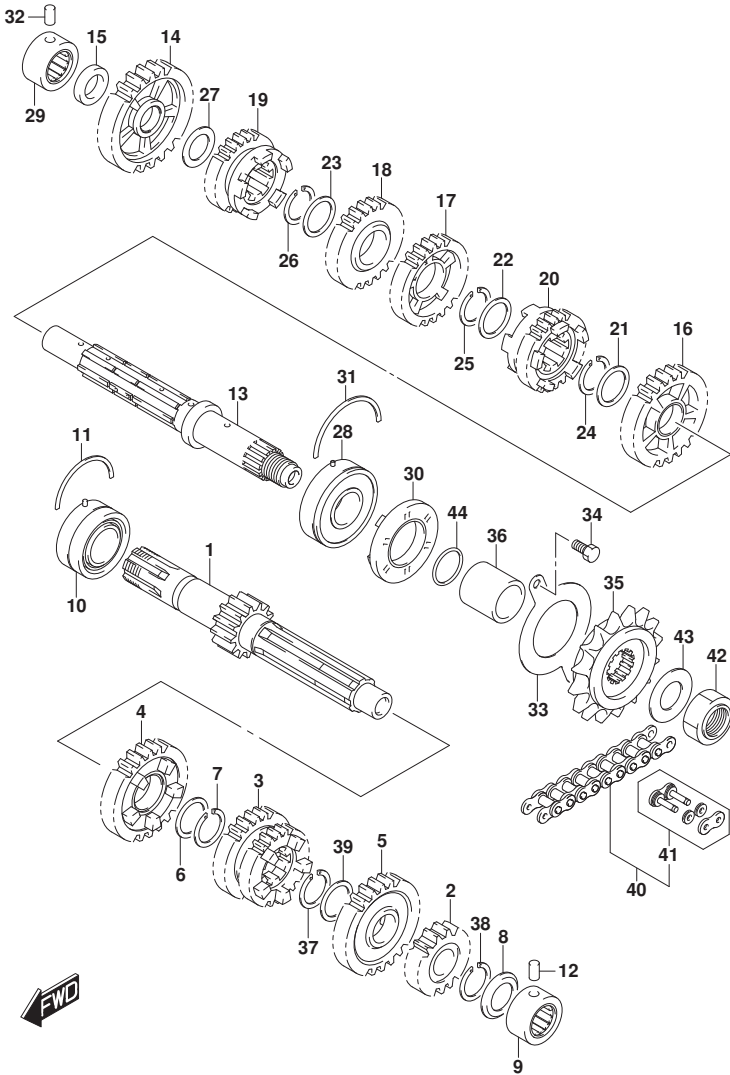


FIG.206A (1-C-11) TRANSMISSION

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	24741-48H00-000	RETAINER, DRIVE SHAFT OIL SEAL	1	
34	01500-0612A-000	BOLT	2	
35	27510-48H10-000	SPROCKET, ENGINE (NT:14)	1	
36	27531-48H00-000	SPACER, ENGINE SPROCKET	1	
37	09380-22016-000	CIRCLIP	1	
38	09380-22016-000	CIRCLIP	1	
39	09181-22017-000	SHIM (22X28X1)	1	
40	27600-48H20-116	CHAIN ASSY, DRIVE (RK 520KRO)	1	
41	27620-48H20-000	JOINT SET, CHAIN	1	
42	27521-48H00-000	NUT	1	
43	27513-48H00-000	WASHER, ENGINE SPROCKET	1	
44	09280-21008-000	O RING (D:2.5,ID:21)	1	

FIG.212A

FIG.212A (1-C-12) GEAR SHIFTING

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-48H00-000	FORK, GEAR SHIFT NO.1	2	
2	25221-48H00-000	FORK, GEAR SHIFT NO.2	1	
3	25411-48H00-000	SHAFT, GEAR SHIFT FORK NO.1	1	
4	25421-48H00-000	SHAFT, GEAR SHIFT FORK NO.2	1	
5	25311-48H00-000	CAM, GEAR SHIFT	1	
6	25312-48H00-000	STOPPER, SHIFT CAM DRIVE PLATE	1	
7	25341-48H00-000	RETAINER, SHIFT CAM BEARING	1	
8	25380-48H02-000	PLATE, GEAR SHIFT CAM	1	
9	09261-03002-000	PIN (3X9.8)	2	
10	09262-25L01-000	BEARING (25X47X8)	1	
11	02112-0612A-000	SCREW	3	
12	08211-06183-000	WASHER	1	
13	25350-48H00-000	STOPPER, GEAR SHIFT CAM	1	
14	25355-48H00-000	SPRING, GEAR SHIFT CAM STOPPER	1	
15	09106-06131-000	BOLT (6X14.5)	1	
16	08211-06121-000	WASHER	1	
17	25510-48H00-000	SHAFT, GEAR SHIFT	1	
18	25512-48H10-000	PLATE, GEAR SHIFT CAM DRIVE	1	
19	25515-48H01-000	SPRING, SHIFT PLATE RETURN	1	
20	25518-48H00-000	SPRING, SHIFT SHAFT RETURN	1	
21	25671-16H10-000	STOPPER, GEAR SHIFT ARM	1	
22	09160-14069-000	WASHER (14X29X0.8)	1	
23	09160-14070-000	WASHER (14X22X1)	2	
24	09263-14035-000	BEARING (14X20X12)	2	
25	09283-14L01-000	OIL SEAL (14X22X7.3)	1	
26	08331-31149-000	CIRCLIP	3	
27	25520-48H20-000	ARM, GEAR SHIFT LINK	1	
28	25525-20K00-000	ROD, GEAR SHIFT LINK	1	
29	25600-48H20-000	LEVER ASSY, GEAR SHIFT	1	
30	25652-48H00-000	.RUBBER, GEAR SHIFT PEDAL	1	

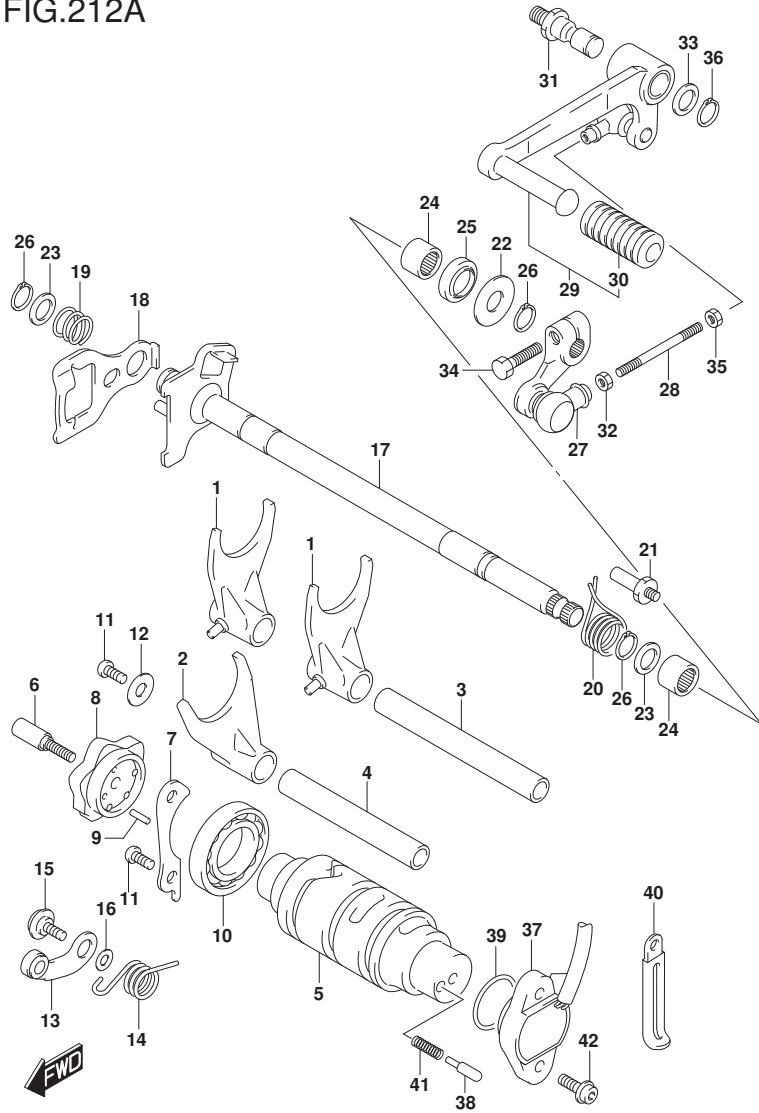


FIG.212A

FIG.212A (1-C-13) GEAR SHIFTING

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	25617-03F20-000	SHAFT, GEAR SHIFT LEVER	1	
32	08310-0006A-000	NUT	1	
33	09160-12011-000	WASHER (12.5X20X1)	1	
34	01500-0620A-000	BOLT	1	
35	09140-06031-000	NUT	1	LH
36	08331-3112A-000	CIRCLIP	1	
37	37730-20K00-000	BASE ASSY, GEAR SHIFT TERM	1	
38	09209-05024-000	CONTACT	2	
39	09280-26005-000	O RING (D:2.4, ID:26.2)	1	
40	09404-06206-000	CLAMP (L:45)	1	
41	09440-04010-000	SPRING	2	
42	07120-0516B-000	BOLT	2	

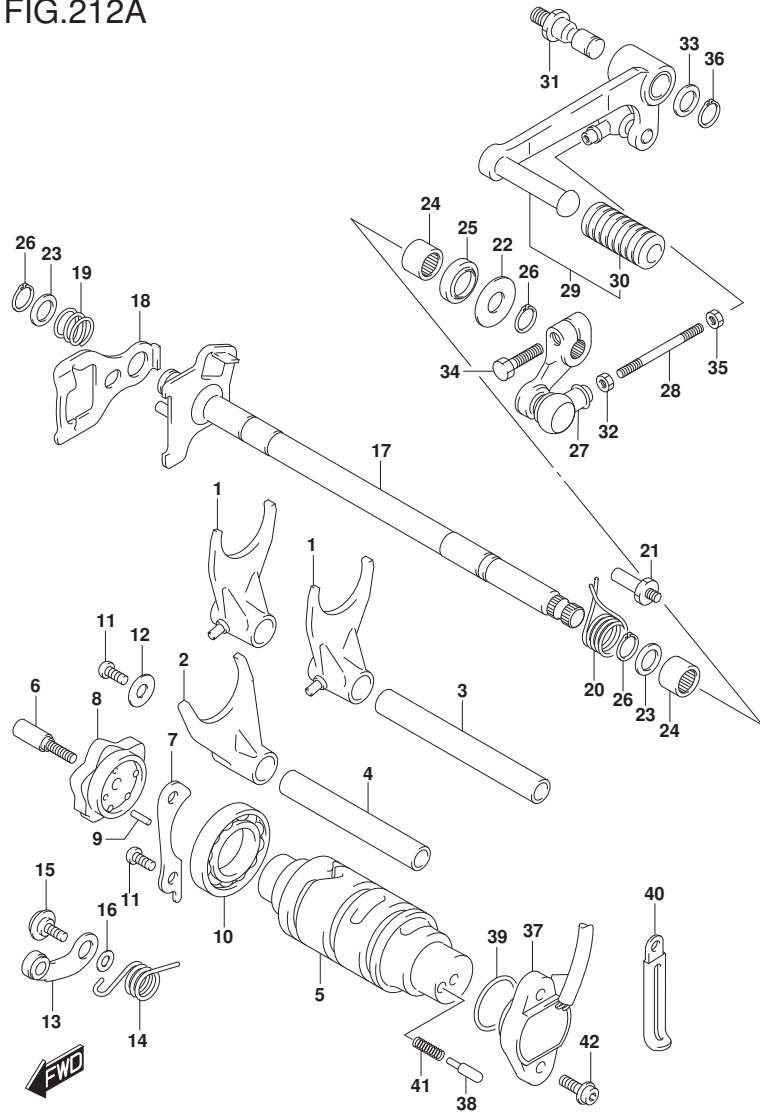


FIG.301A

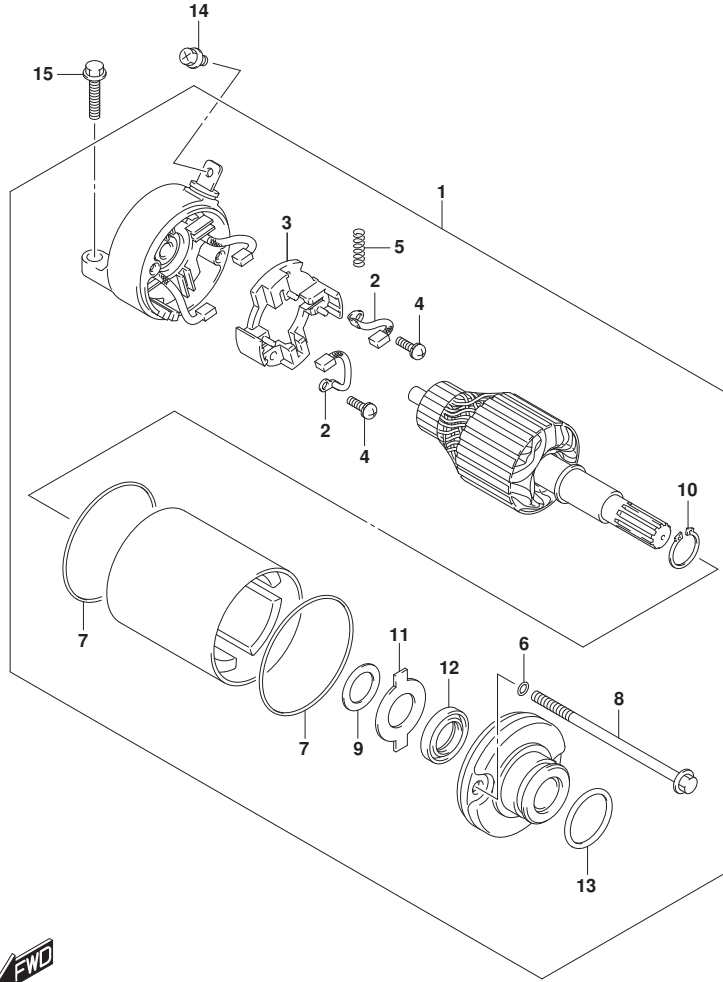


FIG.301A (1-C-14) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-48H00-000	MOTOR ASSY, STARTING	1	
2	31132-25H00-000	.BRUSH	2	
3	31133-25H00-000	.BRUSH HOLDER	1	
4	31134-25H00-000	.SCREW, WASHER	2	
5	31135-25H00-000	.SPRING	4	
6	31156-25H00-000	.O RING	2	
7	31264-05530-000	.O RING	2	
8	31281-25H00-000	.BOLT, THROUGH	2	
9	31361-055A0-000	.SHIM	1	
10	31361-05530-000	.SNAP RING	1	
11	31361-25H00-000	.PLATE LOCK	1	
12	31153-05530-000	.OIL SEAL	1	
13	09280-24003-000	.O RING (D:3, ID:24.5)	1	
14	09137-05004-000	SCREW (5X8)	1	
15	01547-0625A-000	BOLT	2	

FIG.303A

FIG.303A (1-C-15) MAGNETO

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101-20K00-000	STATOR ASSY, MAGNETO	1	
2	32102-48H00-000	ROTOR ASSY, MAGNETO	1	
3	32491-48H00-000	BOLT, MAGNETO ROTOR	1	
4	07130-0512A-000	BOLT	2	
5	07130-0630A-000	BOLT	3	
6	08341-31039-000	KEY	1	

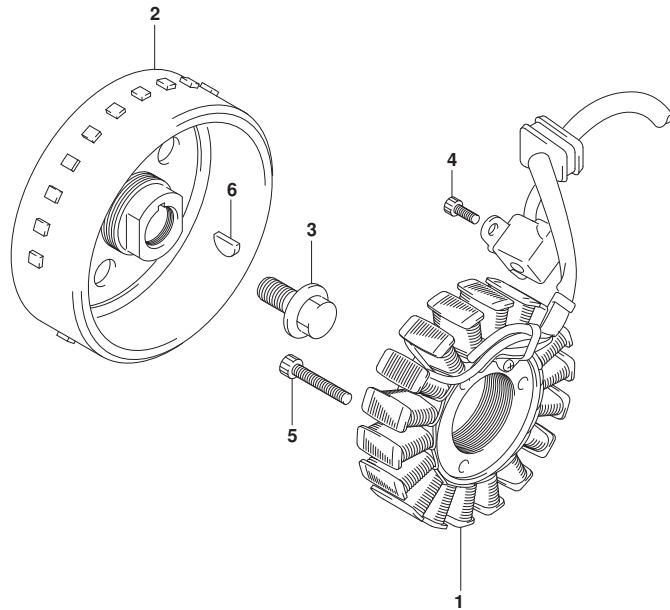


FIG.310A

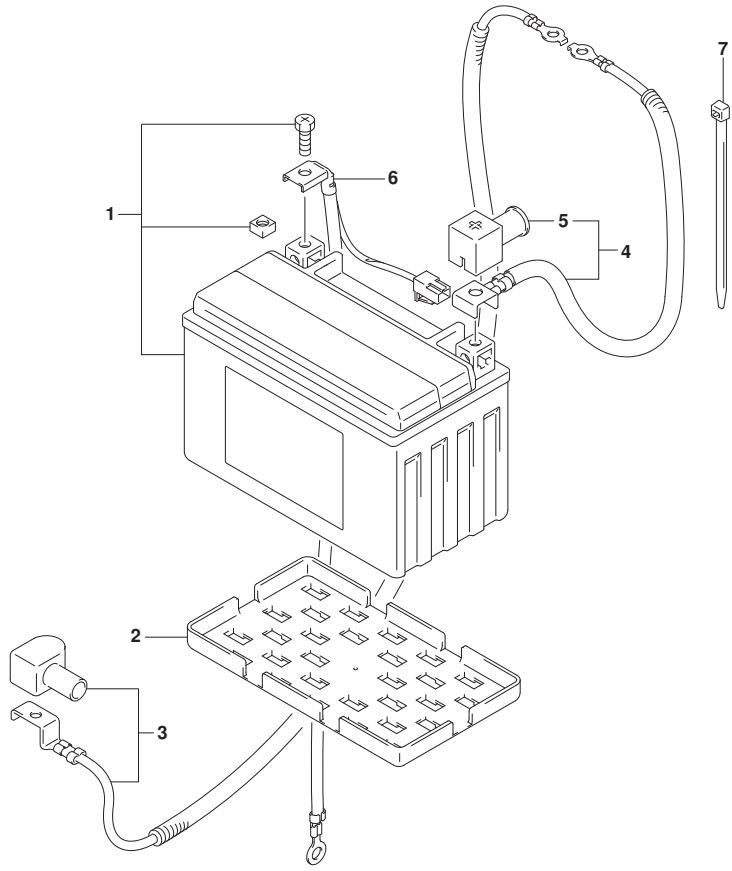


FIG.310A (1-D-2) BATTERY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33610-48H11-000	BATTERY ASSY (YTX9-BS, 12V8AH)	1	
2	33652-48H10-000	PROTECTOR, BATTERY	1	
3	33810-20K00-000	WIRE, STARTER MOTOR LEAD	1	
4	33820-20K00-000	WIRE, BATTERY PLUS LEAD	1	
5	33624-20K00-000	.CAP, BATTERY PLUS	1	
6	33860-20K00-000	WIRE, BATTERY MINUS LEAD	1	
7	09407-25402-000	CLAMP (L:250)	1	



FIG.312A

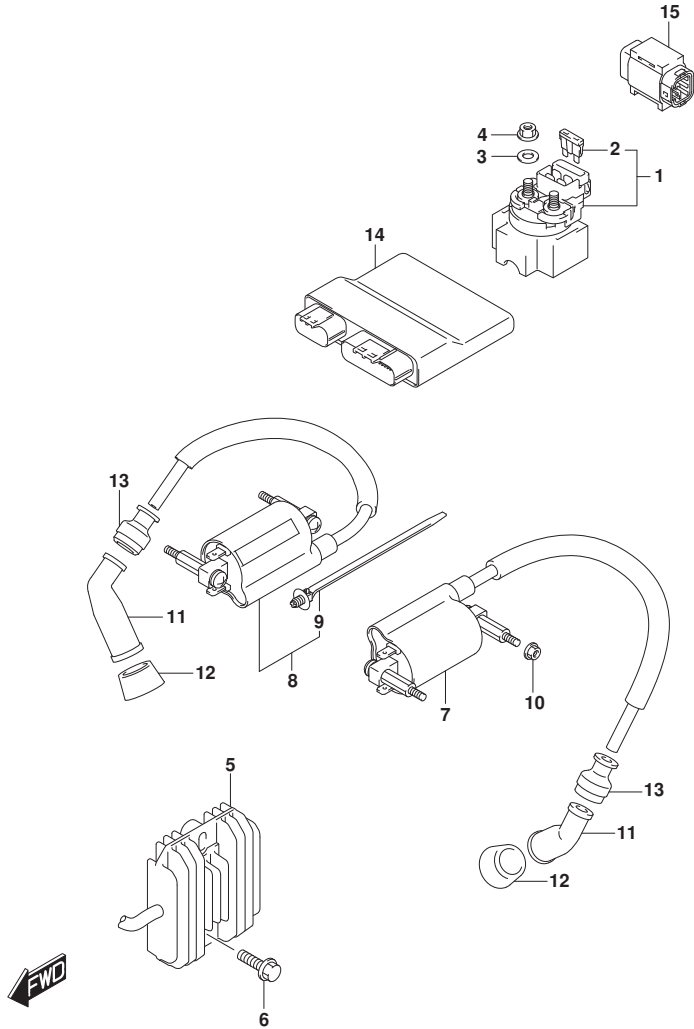


FIG.312A (1-D-3) ELECTRICAL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31800-48H00-000	RELAY ASSY, STARTING MOTOR	1	
2	09481-30101-000	.FUSE (30A)	2	
3	09160-07003-000	WASHER (7.5X13X1)	2	
4	08361-3506A-000	NUT	2	
5	32800-20K00-000	RECTIFIER ASSY	1	
6	02162-0625A-000	SCREW	2	
7	33410-20K00-000	COIL ASSY, IGNITION NO.1	1	
8	33420-20K00-000	COIL ASSY, IGNITION NO.2	1	
9	09407-17403-000	.CLAMP (L:154)	1	
10	08316-1005B-000	NUT	4	
11	33510-48H00-000	CAP, SPARK PLUG	2	
12	33541-48H00-000	SEAL, SPARK PLUG	2	
13	33542-48H00-000	SEAL, HIGH TENSION CORD	2	
14	32920-20K30-000	CONTROL UNIT, FI	1	
15	33960-06G10-000	SENSOR ASSY, FUEL CUT	1	

FIG.330A

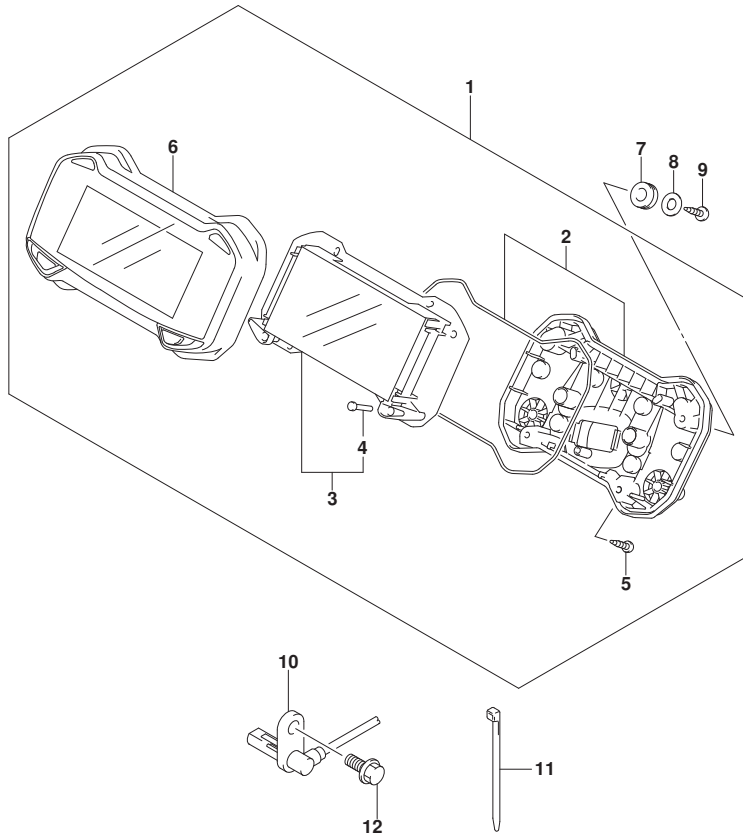


FIG.330A (1-D-4) SPEEDOMETER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34100-20K00-000	SPEEDOMETER ASSY	1	
2	34111-20K00-000	.LOWER CASE	1	
3	34120-20K00-000	.SPEEDOMETER	1	
4	34124-20K00-000	..KEY TOP	2	
5	34383-10B00-000	.SCREW	6	
6	34150-20K00-000	.UPPER CASE	1	
7	34189-30H30-000	CUSHION, SPEEDOMETER	3	
8	09160-04026-000	WASHER (4.5X16X1.2)	1	
9	03541-0416A-000	SCREW	1	
10	65710-20K00-000	SENSOR, RR WHEEL SPEED	1	
11	09407-14407-000	CLAMP (L:145)	1	
12	01550-0816A-000	BOLT	1	

FIG.333A

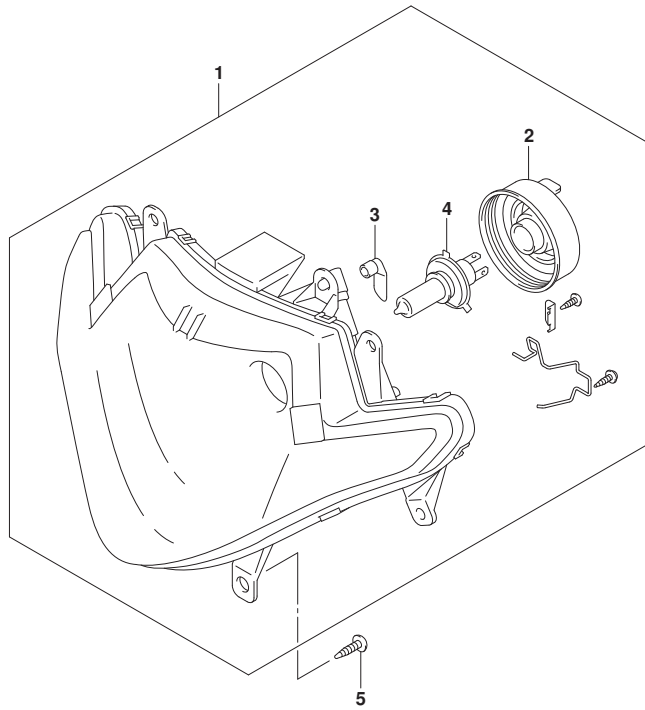


FIG.333A (1-D-5) HEADLAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-20K00-000	HEADLAMP ASSY	1	
2	35179-20K00-000	.COVER	1	
3	35186-20K00-000	.TUBE	1	
4	09471-12060-000	.BULB (12V60/55W)	1	
5	03541-0516A-000	SCREW	6	



FIG.334A

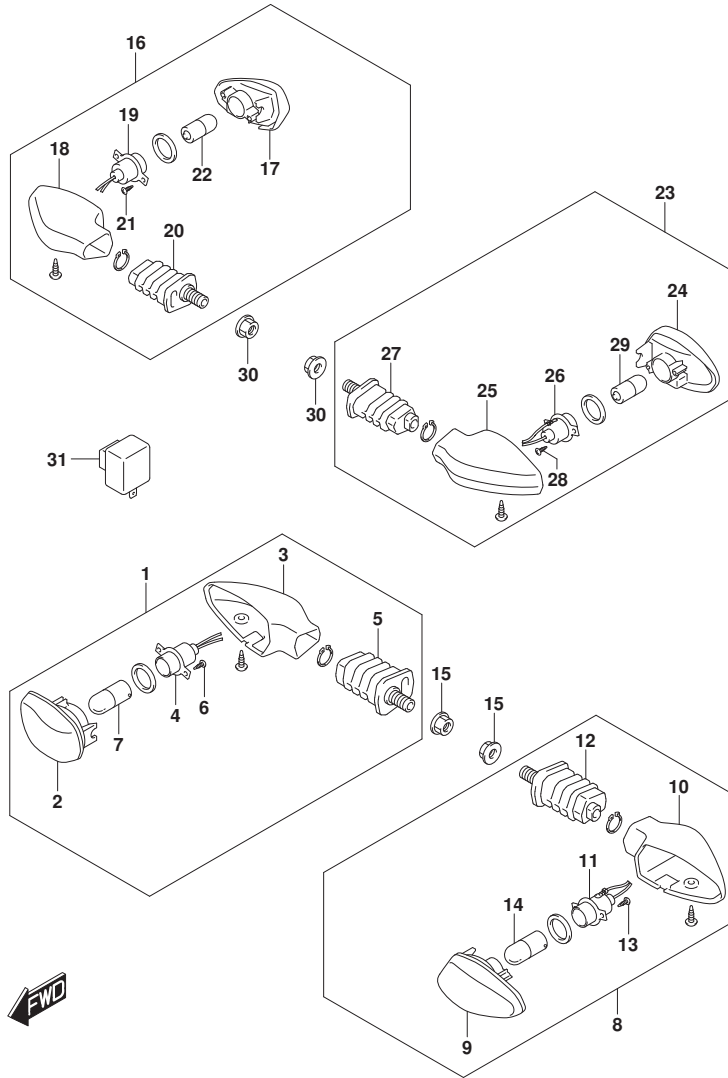


FIG.334A (1-D-6) TURNSIGNAL LAMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35601-20K00-000	LAMP ASSY, FRONT TURNSIGNAL RH	1	
2	35610-20K00-000	.LENS	1	
3	35615-20K00-000	.HOUSING RH	1	
4	35618-20K00-000	.CORD RH	1	
5	35619-20K00-000	.STAY	1	
6	35623-20K00-000	.SCREW	1	
7	09471-12226-000	.BULB (12V10W)	1	
8	35602-20K00-000	LAMP ASSY, FRONT TURNSIGNAL LH	1	
9	35630-20K00-000	.LENS	1	
10	35635-20K00-000	.HOUSING LH	1	
11	35638-20K00-000	.CORD LH	1	
12	35619-20K00-000	.STAY	1	
13	35623-20K00-000	.SCREW	1	
14	09471-12226-000	.BULB (12V10W)	1	
15	08316-1010A-000	NUT	2	
16	35603-20K00-000	LAMP ASSY, REAR TURNSIGNAL RH	1	
17	35610-20K00-000	.LENS	1	
18	35615-20K00-000	.HOUSING RH	1	
19	35618-20K00-000	.CORD RH	1	
20	35619-20K00-000	.STAY	1	
21	35623-20K00-000	.SCREW	1	
22	09471-12226-000	.BULB (12V10W)	1	
23	35604-20K00-000	LAMP ASSY, REAR TURNSIGNAL LH	1	
24	35630-20K00-000	.LENS	1	
25	35635-20K00-000	.HOUSING LH	1	
26	35638-20K00-000	.CORD LH	1	
27	35619-20K00-000	.STAY	1	
28	35623-20K00-000	.SCREW	1	
29	09471-12226-000	.BULB (12V10W)	1	
30	08316-1010A-000	NUT	2	
31	38610-20K00-000	RELAY ASSY, TURNSIGNAL LAMP	1	

FIG.339A

FIG.339A (1-D-7) REAR COMBINATION LAMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35710-20K00-000	LAMP ASSY, REAR COMB	1	
2	35781-20K00-000	.COVER	1	
3	36990-48H20-000	CLAMP (L:50)	1	
4	09160-05501-000	WASHER (5.5X20X1.2)	3	
5	09180-06310-000	SPACER (6.5X10X10)	1	
6	09320-10054-000	CUSHION	3	
7	09404-06429-000	CLAMP (L:45)	2	
8	01550-0520A-000	BOLT	1	
9	03541-0516A-000	SCREW	2	
10	35910-48H10-000	LAMP ASSY, LICENSE	1	
11	09471-12140-000	.BULB (12V5W)	1	
12	35996-48H00-000	SPACER, LICENSE LAMP	2	
13	09160-06077-000	WASHER (6.5X20X1.2)	2	
14	08316-1006A-000	NUT	2	

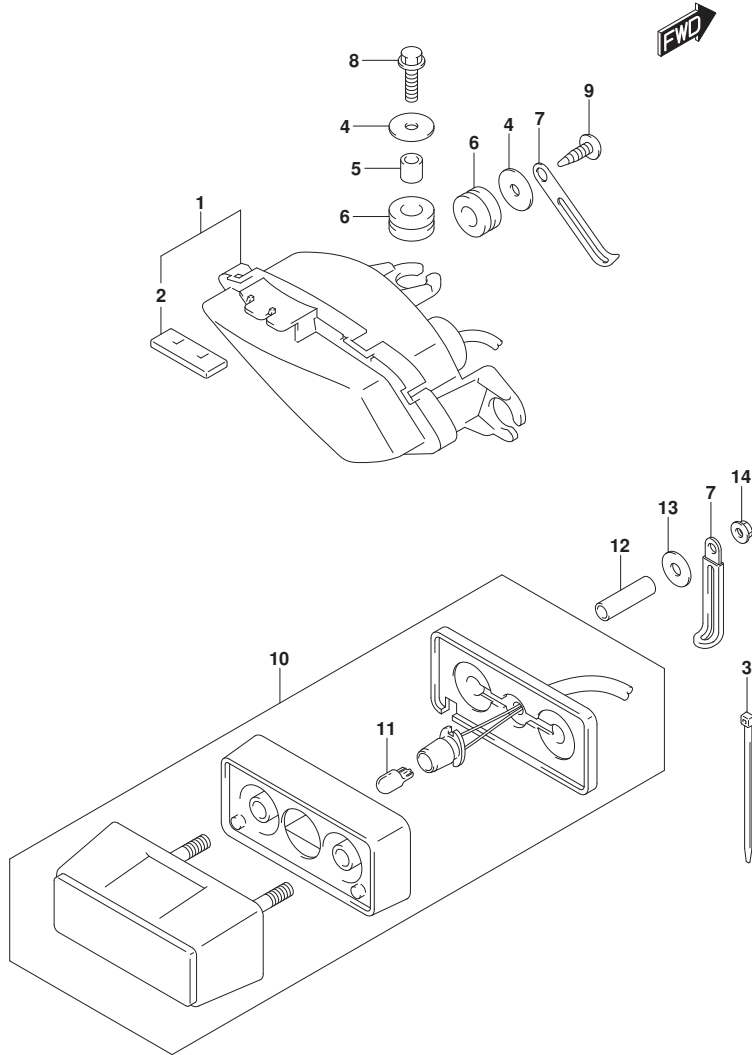


FIG.350A

FIG.350A (1-D-8) WIRING HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36610-20K30-000	HARNESS, WIRING	1	
2	09481-10504-000	.FUSE (10A)	6	
3	38860-42J00-000	.RELAY ASSY	1	FOR FUEL PUMP
4	38860-42J00-000	.RELAY ASSY	1	FOR FAN MOTOR
5	38860-42J00-000	.RELAY ASSY	1	FOR SIDE STAND
6	36620-20K00-000	HARNESS, WIRING NO.2	1	
7	09407-19401-000	CLAMP (L:190)	2	
8	36990-32G10-000	CLAMP, WIRING HARNESS	1	
9	36990-32G20-000	CLAMP, WIRING HARNESS	2	
10	36990-32G30-000	CLAMP, WIRING HARNESS	3	
11	09404-06206-000	CLAMP (L:45)	2	
12	03541-0516A-000	SCREW	2	
13	36990-48H00-000	CLAMP, WIRING HARNESS	2	
14	36990-45H30-000	CLAMP, WIRING HARNESS	2	
15	37740-20K00-000	SWITCH ASSY, STOP LAMP	1	
16	43232-20K00-000	SPRING, BRAKE LAMP SWITCH	1	
17	37840-18J00-000	SWITCH ASSY, SIDE STAND	1	
18	09407-25402-000	CLAMP (L:250)	1	
19	01550-0620B-000	BOLT	2	
20	38500-48H30-000	HORN ASSY	1	
21	38590-48H10-000	PLATE, HORN	1	
22	01550-0812B-000	BOLT	1	
23	01550-0612B-000	BOLT	1	
24	36851-20K00-000	WIRE, OIL PRESSURE SWITCH LEAD	1	

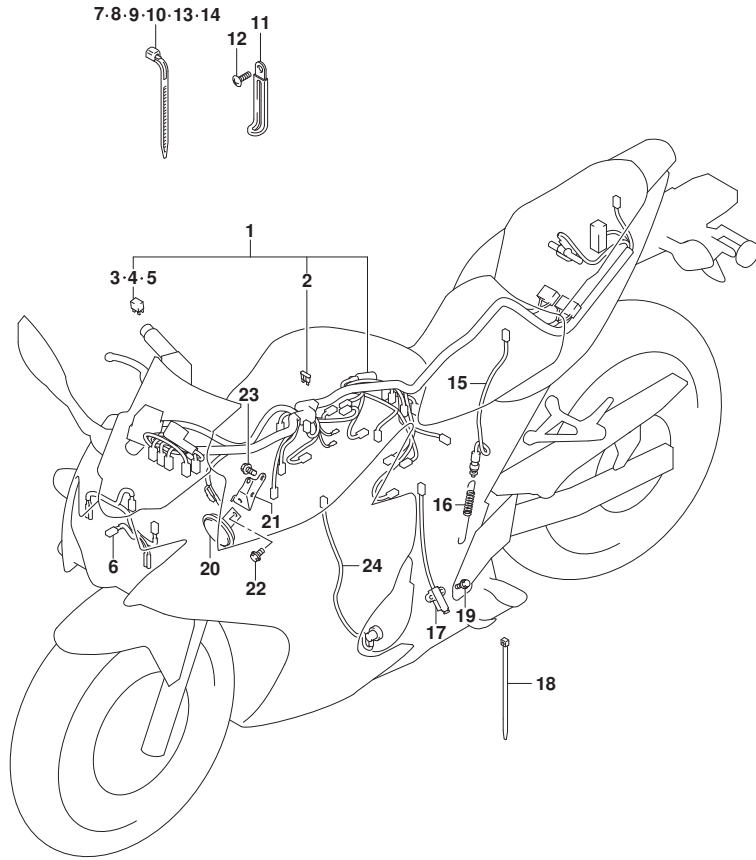


FIG.355A

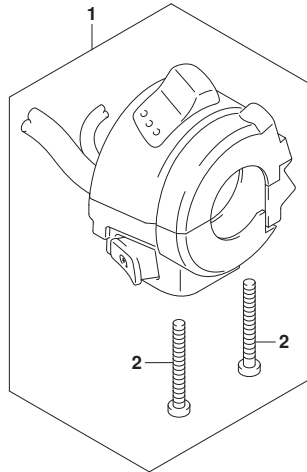
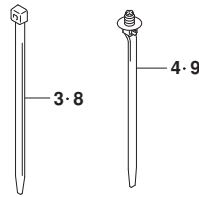
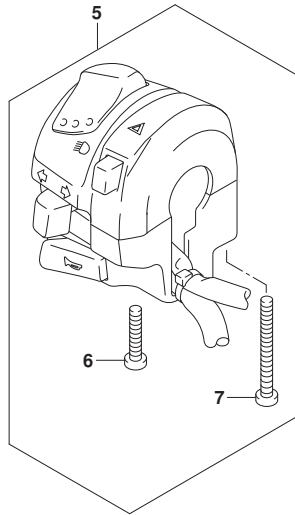


FIG.355A (1-D-10) HANDLE SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37200-48HD0-000	SWITCH ASSY, HANDLE RH	1	
2	02112-0530B-000	.SCREW	2	
3	09407-25402-000	CLAMP (L:250)	1	
4	36990-39J00-000	CLAMP, HANDLE SW LEAD	1	
5	37400-48HD0-000	SWITCH ASSY, HANDLE LH	1	
6	02112-0525B-000	.SCREW	1	
7	02112-0545B-000	.SCREW	1	
8	09407-25402-000	CLAMP (L:250)	2	
9	36990-39J00-000	CLAMP, HANDLE SW LEAD	1	

FIG.401A

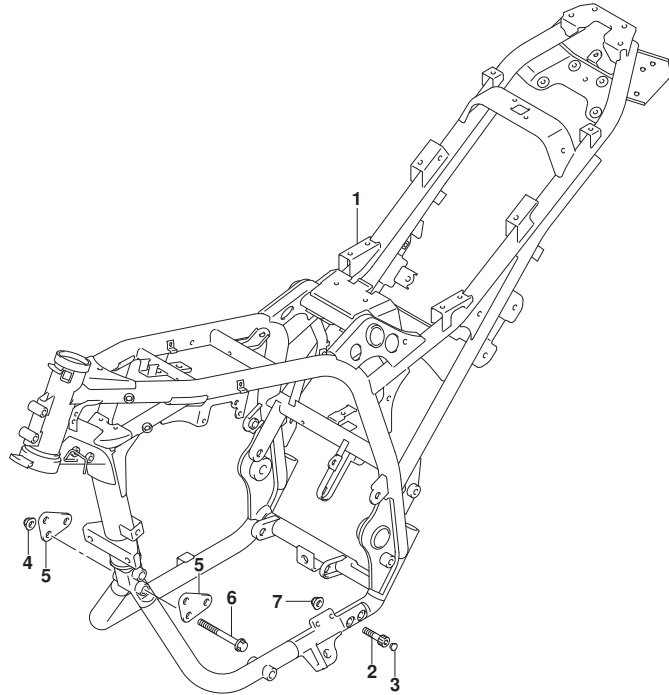


FIG.401A (1-D-11) FRAME

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41100-20K01-000	FRAME	1	
2	09106-10068-000	BOLT (10X37)	2	
3	41498-48H00-000	CAP, FRAME LOWER TUBE	2	
4	08319-3110B-000	NUT	2	
5	41942-48H00-000	BRACKT, ENGINE MOUNTING FRONT	2	
6	09103-10445-000	BOLT (10X85)	2	
7	08319-3110B-000	NUT	2	



FIG.405A

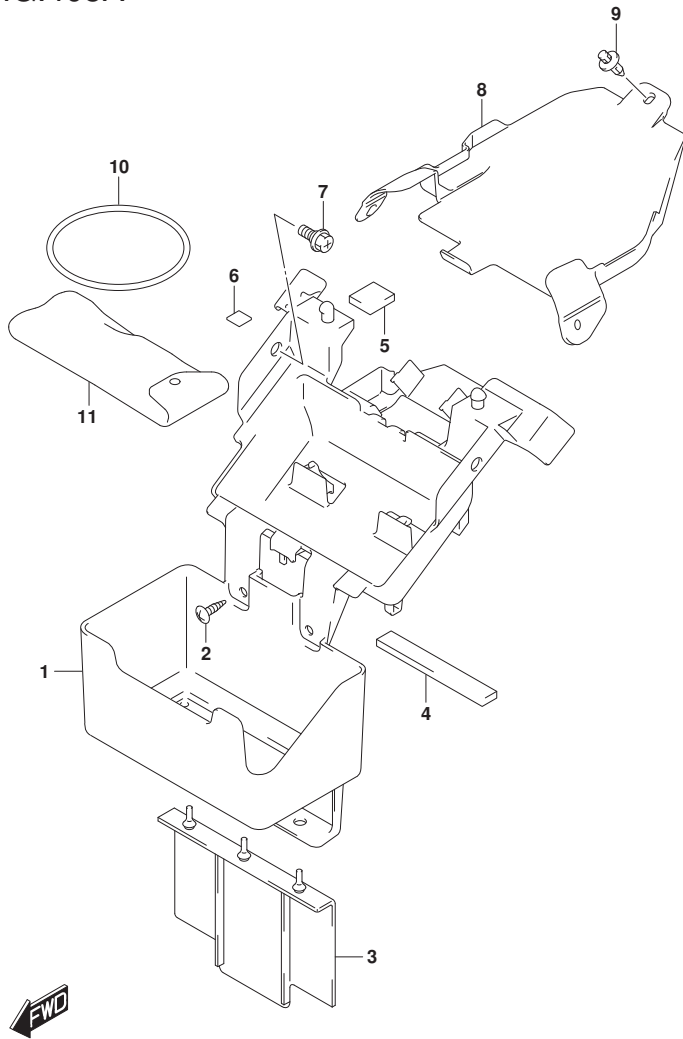


FIG.405A (1-D-12) BATTERY HOLDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47411-20K00-000	HOLDER, ELECTRIC PARTS	1	
2	03541-0512B-000	SCREW	2	
3	63113-48H00-000	MUDGUARD, RR FENDER	1	
4	47413-20K00-000	CUSHION, HOLDER NO.1	1	
5	47414-20K00-000	CUSHION, HOLDER NO.2	1	
6	94429-13E00-000	CUSHION, HOLDER NO.3	2	
7	09111-06107-000	BOLT (6X12)	4	
8	47412-20K00-000	PLATE, ACCESSORY	1	
9	48292-32GH0-000	CLIP, PLATE ACCESSORY	3	
10	47435-20K00-000	BAND, TOOL	1	
11	96510-20K00-000	TOOL ASSY	1	

FIG.407A

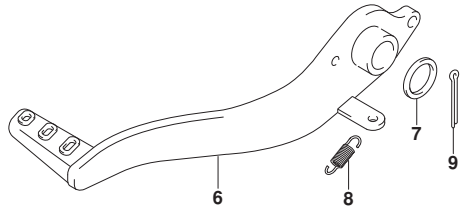


FIG.407A (1-D-13) STAND

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	42310-20K00-000	STAND, PROP	1	
2	42421-48H00-000	SPRING, PROP STAND	1	
3	42422-48H00-000	SPRING, PROP STAND OUTER	1	
4	09111-10036-000	BOLT (10X38)	1	
5	42321-48H00-000	NUT	1	
6	43110-20K00-000	PEDAL, BRAKE	1	
7	09160-15002-000	WASHER (15.5X26X2.3)	1	
8	09443-11033-000	SPRING	1	
9	04111-3025A-000	COTTER PIN	1	

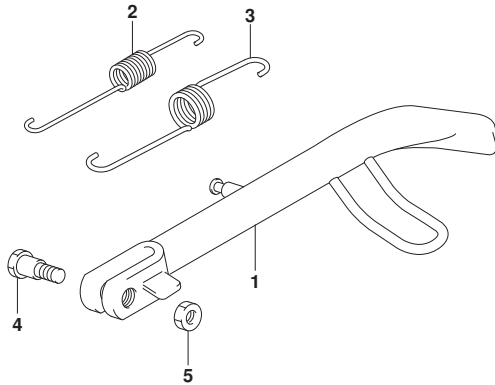


FIG.415A

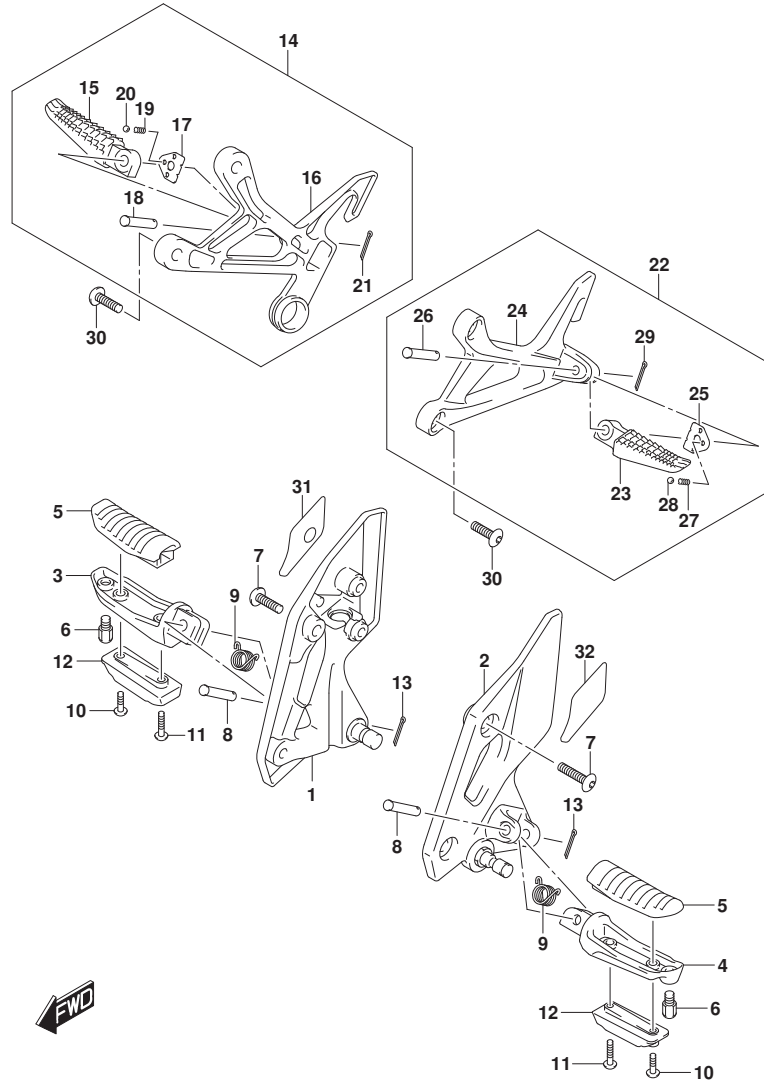


FIG.415A (1-D-14) FOOTREST

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43510-20K00-000	BRACKET, FOOTREST RH	1	
2	43521-20K00-000	BRACKET, FOOTREST LH	1	
3	43511-44G10-000	BAR, FRONT FOOTREST RH	1	
4	43521-44G10-000	BAR, FRONT FOOTREST LH	1	
5	43550-44G10-000	RUBBER, FOOTREST	2	
6	43576-48H00-000	BOLT, BANK SENSOR	2	
7	43512-20K00-000	BOLT, FOOTREST BRACKET	4	
8	43529-34J00-000	PIN, FRONT FOOTREST	2	
9	09448-16033-000	SPRING	2	
10	02142-0525A-000	SCREW	2	
11	02142-0530A-000	SCREW	2	
12	43536-44G00-000	BALANCER, FR FOOTREST	2	
13	04111-2515A-000	PIN	2	
14	43600-20K00-000	FOOTREST ASSY, PILLION RH	1	
15	43611-20K00-000	.BAR, PILLION FOOTREST RH	1	
16	43811-20K00-000	.BRACKET, PILLION FOOTREST RH	1	
17	43816-01H10-000	.PLATE, PILLION FOOTREST	1	
18	09200-08067-000	.PIN	1	
19	09440-05003-000	.SPRING	1	
20	06112-07004-000	.BALL	1	
21	04111-2515A-000	.PIN	1	
22	43700-20K00-000	FOOTREST ASSY, PILLION LH	1	
23	43621-20K00-000	.BAR, PILLION FOOTREST LH	1	
24	43821-20K00-000	.BRACKET, PILLION FOOTREST LH	1	
25	43816-01H10-000	.PLATE, PILLION FOOTREST	1	
26	09200-08067-000	.PIN	1	
27	09440-05003-000	.SPRING	1	
28	06111-07004-000	.BALL	1	
29	04111-2515A-000	.PIN	1	
30	09106-08150-000	BOLT (8X23)	4	
31	43571-20K00-000	TAPE, FR FOOTREST RH	1	
32	43572-20K00-000	TAPE, FR FOOTREST LH	1	

FIG.420A

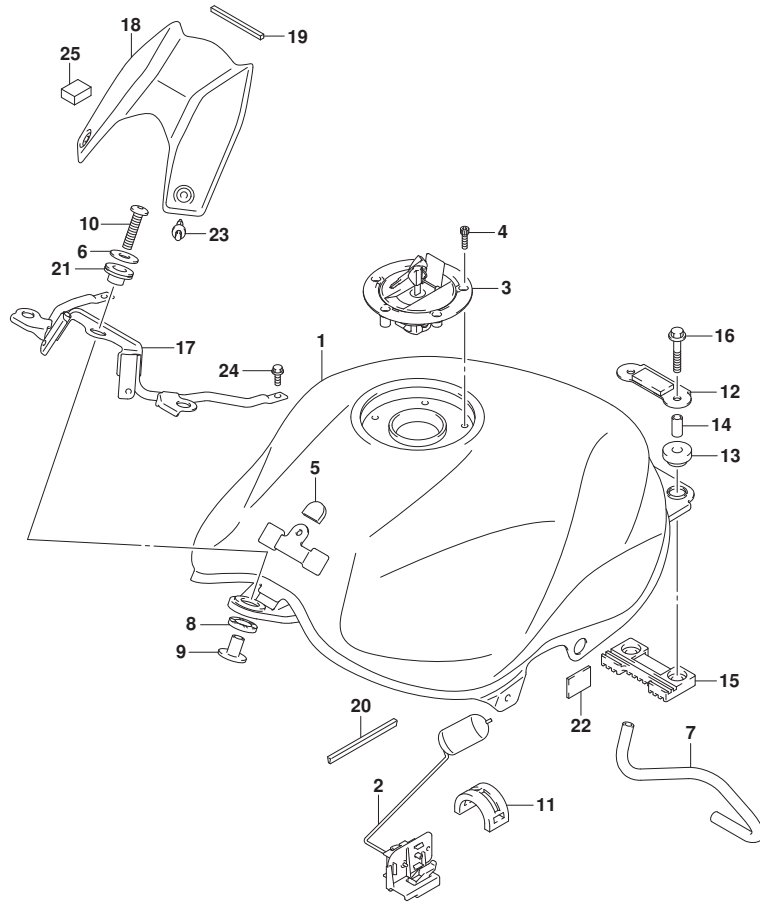


FIG.420A (1-D-15) FUEL TANK (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44100-20K00-YAY	TANK ASSY, FUEL (BLACK)	1	
2	34810-48H01-000	GAUGE ASSY, FUEL LEVEL SENDER	1	
3	44200-16870-000	CAP SET, FUEL TANK	1	
4	44211-48H00-000	BOLT (5X20)	3	
5	44276-48H00-000	CUSHION, FUEL TANK COVER	1	
6	44262-20K00-000	WASHER, FUEL TANK FRONT	1	
7	44423-48H10-000	HOSE, FUEL TANK WATER DRAIN	1	
8	44511-20K00-000	CUSHION, FUEL TANK FRONT LWR	1	
9	44512-20K00-000	SPACER, FUEL TANK FRONT	1	
10	44513-48H10-000	SCREW, FUEL TANK FRONT	1	
11	44541-48H00-000	CUSHION, FUEL TANK SIDE	2	
12	44540-20K00-000	PLATE, FUEL TANK REAR	1	
13	44543-20K00-000	CUSHION, FUEL TANK REAR UPPER	2	
14	44544-48H00-000	SPACER, FUEL TANK REAR	2	
15	44545-20K00-000	CUSHION, FUEL TANK REAR LOWER	1	
16	01550-0635A-000	BOLT	2	
17	44520-20K00-000	BRACE, COWLING	1	
18	44191-20K00-000	COVER, FUEL TANK CENTER	1	
19	44277-20K00-000	CUSHION, TANK COVER CENTER	1	
20	68241-20K00-000	MOLDING, FUEL TANK	2	
21	44515-20K00-000	CUSHION, FUEL TANK FRONT UPR	1	
22	47351-20K00-000	FASTENER, FRAME COVER	4	
23	48292-32GH0-000	CLIP, FRAME COVER	2	
24	01550-0612A-000	BOLT	2	
25	56327-48H00-000	CUSHION, TANK COVER CENTER	2	

FIG.420B

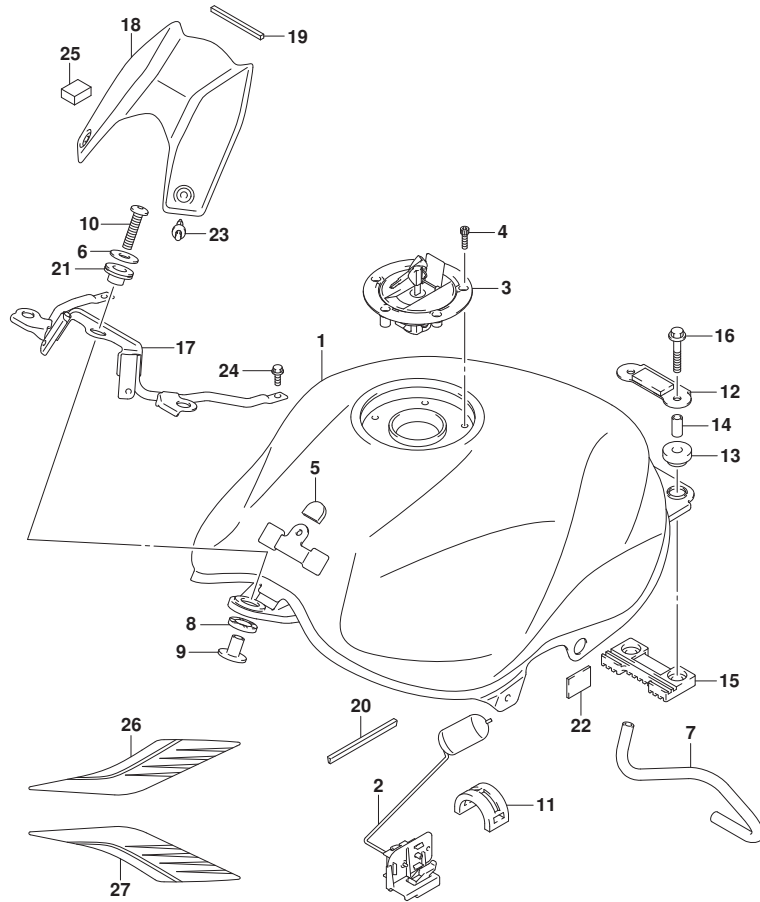


FIG.420B (1-E-2) FUEL TANK (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44100-20K00-QHV	TANK ASSY, FUEL (BLUE)	1	
2	34810-48H01-000	GAUGE ASSY, FUEL LEVEL SENDER	1	
3	44200-16870-000	CAP SET, FUEL TANK	1	
4	44211-48H00-000	BOLT (5X20)	3	
5	44276-48H00-000	CUSHION, FUEL TANK COVER	1	
6	44262-20K00-000	WASHER, FUEL TANK FRONT	1	
7	44423-48H10-000	HOSE, FUEL TANK WATER DRAIN	1	
8	44511-20K00-000	CUSHION, FUEL TANK FRONT LWR	1	
9	44512-20K00-000	SPACER, FUEL TANK FRONT	1	
10	44513-48H10-000	SCREW, FUEL TANK FRONT	1	
11	44541-48H00-000	CUSHION, FUEL TANK SIDE	2	
12	44540-20K00-000	PLATE, FUEL TANK REAR	1	
13	44543-20K00-000	CUSHION, FUEL TANK REAR UPPER	2	
14	44544-48H00-000	SPACER, FUEL TANK REAR	2	
15	44545-20K00-000	CUSHION, FUEL TANK REAR LOWER	1	
16	01550-0635A-000	BOLT	2	
17	44520-20K00-000	BRACE, COWLING	1	
18	44191-20K00-000	COVER, FUEL TANK CENTER	1	
19	44277-20K00-000	CUSHION, TANK COVER CENTER	1	
20	68241-20K00-000	MOLDING, FUEL TANK	2	
21	44515-20K00-000	CUSHION, FUEL TANK FRONT UPR	1	
22	47351-20K00-000	FASTENER, FRAME COVER	4	
23	48292-32GH0-000	CLIP, FRAME COVER	2	
24	01550-0612A-000	BOLT	2	
25	56327-48H00-000	CUSHION, TANK COVER CENTER	2	
26	68115-20K00-BFD	TAPE, FUEL TANK RH	1	
27	68116-20K00-BFD	TAPE, FUEL TANK LH	1	

FIG.427A

FIG.427A (1-E-3) EVAP SYSTEM

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18560-48H00-000	CANISTER ASSY, CHARCOAL	1	
2	18570-48H00-000	BRACKET, CANISTER	1	
3	18578-48H00-000	HOLDER, CANISTER	1	
4	44883-26E00-000	CUSHION, CANISTER	1	
5	01547-0616A-000	BOLT	1	
6	02142-0610A-000	SCREW	1	
7	18117-20K00-000	VALVE, CANISTER PURGE	1	
8	08316-1006A-000	NUT	1	
9	18561-20K00-000	HOSE, CANISTER INLET	1	
10	18563-20K00-000	HOSE, PURGE VALVE	1	
11	18562-20K00-000	HOSE, CANISTER PURGE	1	
12	18567-20K00-000	HOSE, CANISTER AIR	1	
13	09251-07L01-000	CAP	1	
14	09401-10L01-000	CLIP	6	
15	09401-12L04-000	CLIP	1	
16	44240-13H00-000	VALVE, FUEL TANK BRTHR	1	
17	44434-48H10-000	HOSE, TANK & BRTHR VALVE	1	
18	44894-48H00-000	CUSHION, FUEL TANK BRTHR VALVE	1	
19	09401-10L01-000	CLIP	1	
20	09401-10L01-000	CLIP	1	

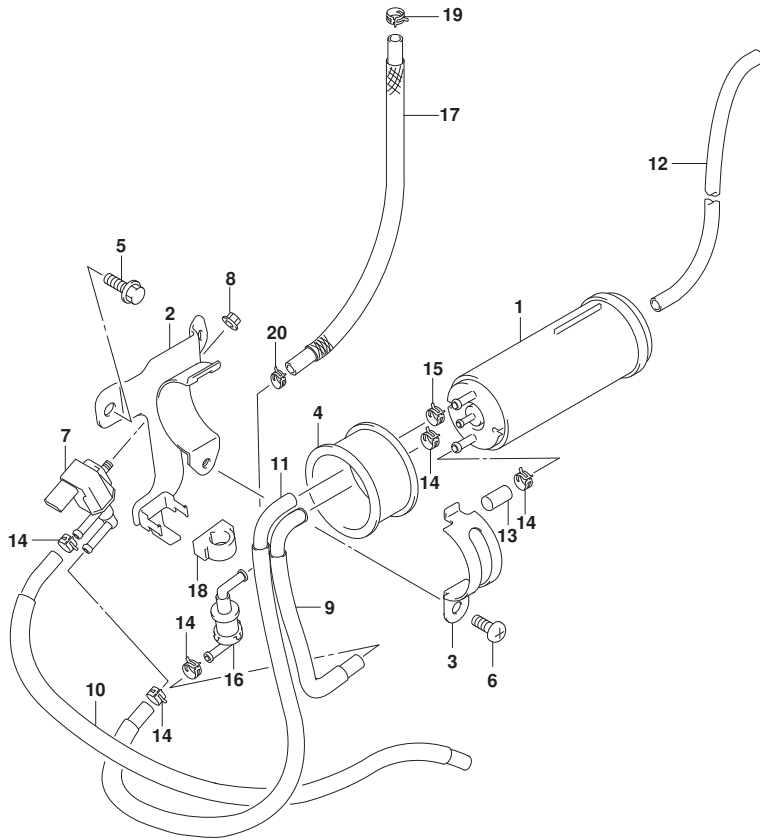


FIG.445A

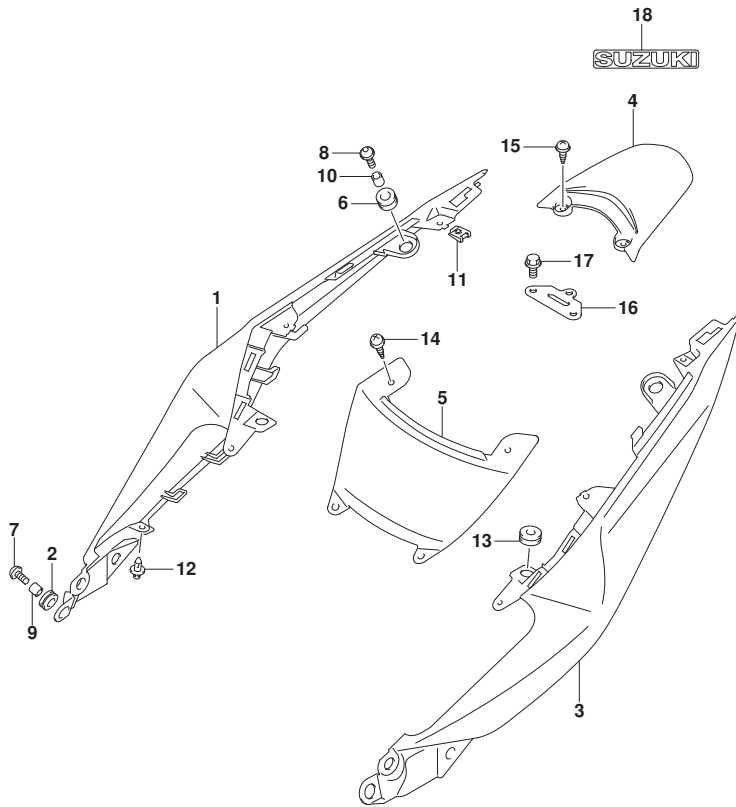


FIG.445A (1-E-4) FRAME COVER (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47111-20K00-YAY	COVER, FRAME RH (BLACK)	1	
2	47161-48H00-000	CUSHION, FRAME COVER FR	2	
3	47211-20K00-YAY	COVER, FRAME LH (BLACK)	1	
4	47311-20K00-000	COVER, FRAME CENTER	1	
5	47312-20K00-000	COVER, FRAME CENTER FRONT	1	
6	47321-20K00-000	CUSHION, FRAME COVER REAR	2	
7	47331-20K00-000	SCREW, FRAME COVER FRONT	2	
8	47331-20K00-000	SCREW, FRAME COVER REAR	2	
9	47332-20K00-000	SPACER, FRAME COVER FRONT	2	
10	47332-20K00-000	SPACER, FRAME COVER REAR	2	
11	47399-48H00-000	NUT, COVER FRAME	6	
12	48292-32GH0-000	CLIP, FRAME COVER	4	
13	09320-08018-000	CUSHION	6	
14	03541-0512A-000	SCREW	2	
15	03541-0512B-000	SCREW	2	
16	47810-20K00-000	BRACKET, FRAME COVER CTR	1	
17	01550-0612B-000	BOLT	2	
18	68181-45H00-YD8	EMBLEM, "SUZUKI" (SILVER)	1	



FIG.445B

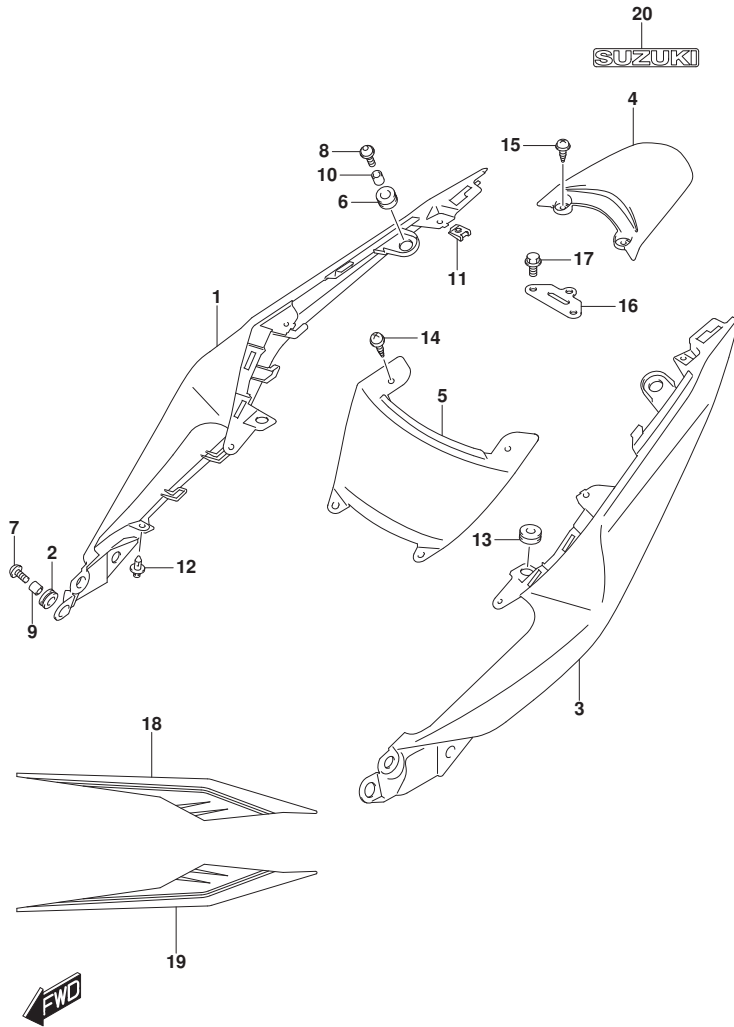


FIG.445B (1-E-5) FRAME COVER (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47111-20K00-QHV	COVER, FRAME RH (BLUE)	1	
2	47161-48H00-000	CUSHION, FRAME COVER FR	2	
3	47211-20K00-QHV	COVER, FRAME LH (BLUE)	1	
4	47311-20K00-000	COVER, FRAME CENTER	1	
5	47312-20K00-000	COVER, FRAME CENTER FRONT	1	
6	47321-20K00-000	CUSHION, FRAME COVER REAR	2	
7	47331-20K00-000	SCREW, FRAME COVER FRONT	2	
8	47331-20K00-000	SCREW, FRAME COVER REAR	2	
9	47332-20K00-000	SPACER, FRAME COVER FRONT	2	
10	47332-20K00-000	SPACER, FRAME COVER REAR	2	
11	47399-48H00-000	NUT, COVER FRAME	6	
12	48292-32GH0-000	CLIP, FRAME COVER	4	
13	09320-08018-000	CUSHION	6	
14	03541-0512A-000	SCREW	2	
15	03541-0512B-000	SCREW	2	
16	47810-20K00-000	BRACKET, FRAME COVER CTR	1	
17	01550-0612B-000	BOLT	2	
18	68134-20K00-BFD	TAPE, FRAME COVER RH	1	
19	68144-20K00-BFD	TAPE, FRAME COVER LH	1	
20	68181-45H00-YD8	EMBLEM, "SUZUKI" (SILVER)	1	

FIG.446A

FIG.446A (1-E-6) FRAME LOWER COVER (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47121-20K00-YAY	COVER, FRAME SIDE RH (BLACK)	1	
2	35155-48H00-000	NUT, FRAME COVER SIDE	2	
3	47120-20K00-000	COVER, FRAME SIDE FRONT RH	1	
4	47123-20K00-000	COVER, FRAME SIDE LOWER RH	1	
5	47130-20K00-000	BRACKET, FRAME COVER RH	1	
6	47161-48H00-000	CUSHION, FRAME COVER BRACKET	2	
7	47221-20K00-YAY	COVER, FRAME SIDE LH (BLACK)	1	
8	47220-20K00-000	COVER, FRAME SIDE FRONT LH	1	
9	47223-20K00-000	COVER, FRAME SIDE LOWER LH	1	
10	47225-20K00-000	BOLT, FRAME COVER LOWER	2	
11	47226-20K00-000	CUSHION, FRAME COVER LOWER	2	
12	47230-20K00-000	BRACKET, FRAME COVER LH	1	
13	47351-20K00-000	FASTENER, FRM COVER NO.1	2	
14	47399-48H00-000	NUT, FRAME COVER LOWER	6	
15	47814-20K00-000	CUSHION, FRAME SIDE FRONT	2	
16	48292-32GH0-000	CLIP, COVER SIDE FRONT	2	
17	09139-05064-000	SCREW (5X13)	2	
18	09160-06077-000	WASHER (6.5X20X1.2)	2	
19	09180-06283-000	SPACER (6.5X10X7)	2	
20	09320-08018-000	CUSHION	2	
21	02142-0616A-000	SCREW	2	
22	03541-0512A-000	SCREW	6	
23	47846-48H00-000	CUSHION, FRAME COVER	6	
24	94429-13E00-000	CUSHION, FRAME COVER SIDE	4	
25	47125-20K00-000	CUSHION, FRAME COVER SIDE FR	2	
26	68111-29J00-000	EMBLEM, S	2	

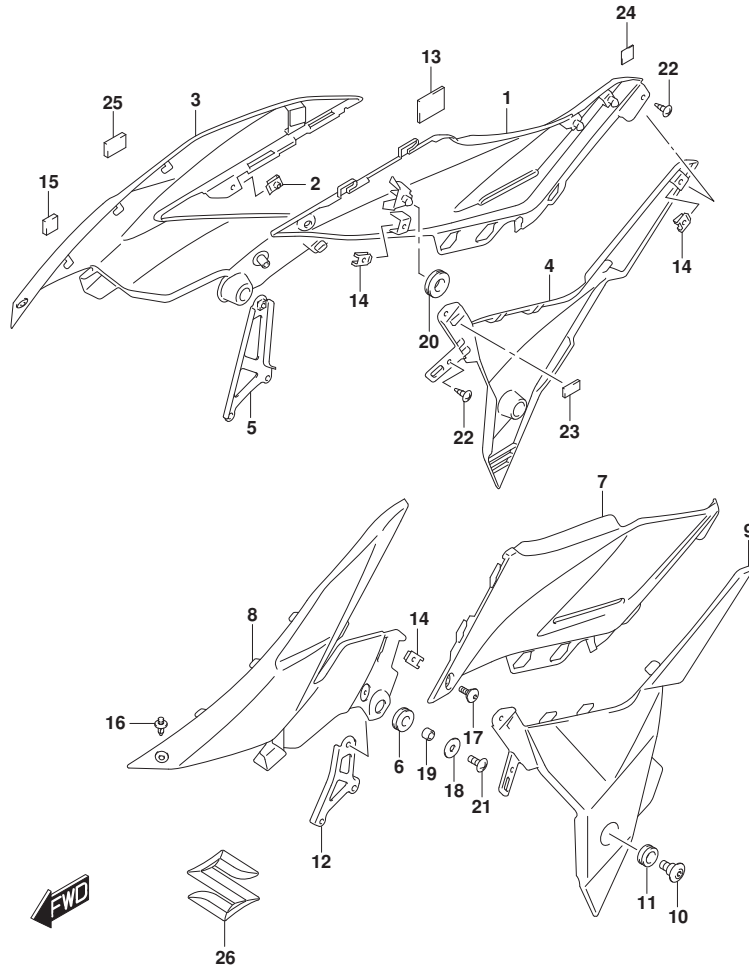


FIG.446B

FIG.446B (1-E-7) FRAME LOWER COVER (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47121-20K00-QHV	COVER, FRAME SIDE RH (BLUE)	1	
2	35155-48H00-000	NUT, FRAME COVER SIDE	2	
3	47120-20K00-000	COVER, FRAME SIDE FRONT RH	1	
4	47123-20K00-000	COVER, FRAME SIDE LOWER RH	1	
5	47130-20K00-000	BRACKET, FRAME COVER RH	1	
6	47161-48H00-000	CUSHION, FRAME COVER BRACKET	2	
7	47221-20K00-QHV	COVER, FRAME SIDE LH (BLUE)	1	
8	47220-20K00-000	COVER, FRAME SIDE FRONT LH	1	
9	47223-20K00-000	COVER, FRAME SIDE LOWER LH	1	
10	47225-20K00-000	BOLT, FRAME COVER LOWER	2	
11	47226-20K00-000	CUSHION, FRAME COVER LOWER	2	
12	47230-20K00-000	BRACKET, FRAME COVER LH	1	
13	47351-20K00-000	FASTENER, FRM COVER NO.1	2	
14	47399-48H00-000	NUT, FRAME COVER LOWER	6	
15	47814-20K00-000	CUSHION, FRAME SIDE FRONT	2	
16	48292-32GH0-000	CLIP, COVER SIDE FRONT	2	
17	09139-05064-000	SCREW (5X13)	2	
18	09160-06077-000	WASHER (6.5X20X1.2)	2	
19	09180-06283-000	SPACER (6.5X10X7)	2	
20	09320-08018-000	CUSHION	2	
21	02142-0616A-000	SCREW	2	
22	03541-0512A-000	SCREW	6	
23	47846-48H00-000	CUSHION, FRAME COVER	6	
24	94429-13E00-000	CUSHION, FRAME COVER SIDE	4	
25	47125-20K00-000	CUSHION, FRAME COVER SIDE FR	2	
26	68111-29J00-000	EMBLEM, S	2	
27	68133-20K00-BFE	TAPE, FRAME COVER SIDE RH (WHITE/BLUE)	1	
28	68143-20K00-BFE	TAPE, FRAME COVER SIDE LH (WHITE/BLUE)	1	

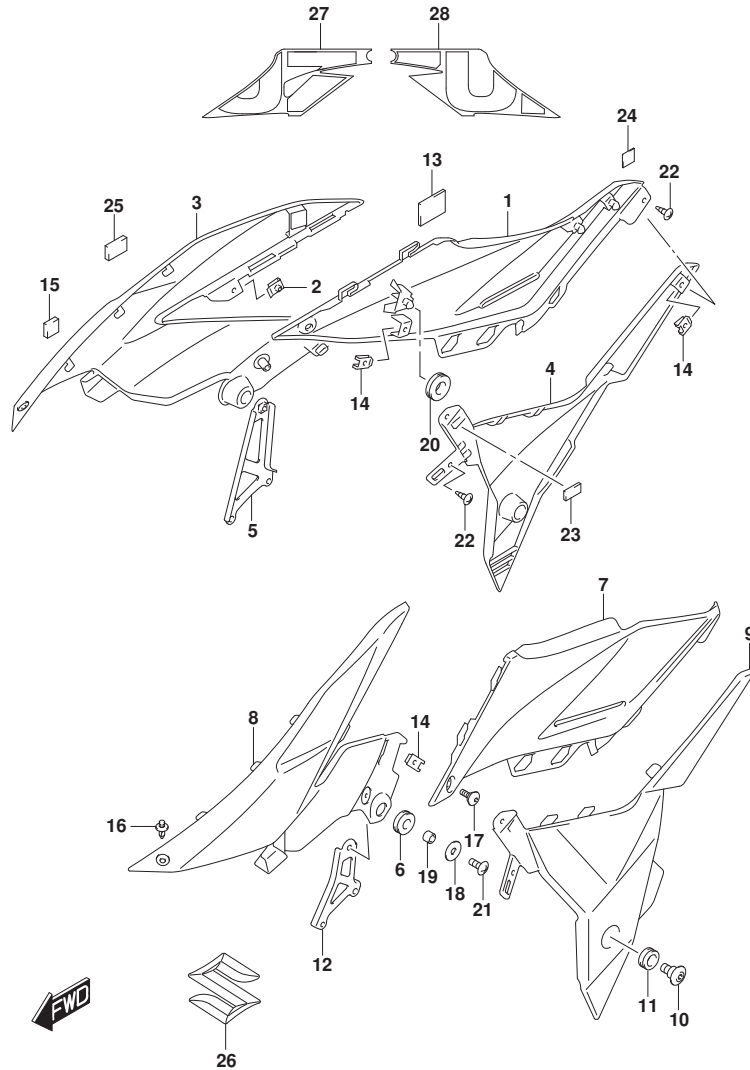


FIG.451A

FIG.451A (1-E-8) HEADLAMP HOUSING

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94642-20K00-000	PANEL, METER FRONT	1	
2	94510-20K00-000	BRACE, COWLING	1	
3	09320-08018-000	CUSHION	4	
4	01550-0850A-000	BOLT	2	
5	51827-48H00-000	CUSHION, BRACE	2	
6	94421-29J00-000	CUSHION, METER PANEL FRONT	1	
7	94643-20K00-000	CUSHION, FRONT METER PANEL	2	

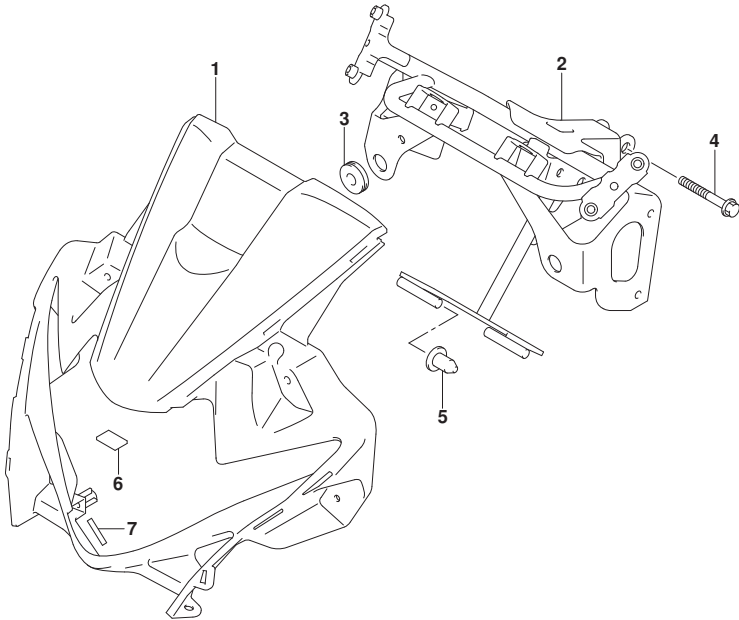


FIG.460A

FIG.460A (1-E-9) FRONT FENDER (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	53111-20K00-YAY	FENDER, FRONT (BLACK)	1	
2	53145-20K00-000	CUSHION, FRONT FENDER	2	
3	09139-06030-000	SCREW (6X16)	4	
4	09169-06031-000	WASHER	4	
5	08319-2106A-000	NUT	4	
6	53135-48H00-000	SCREW, FRONT FENDER FRONT	2	

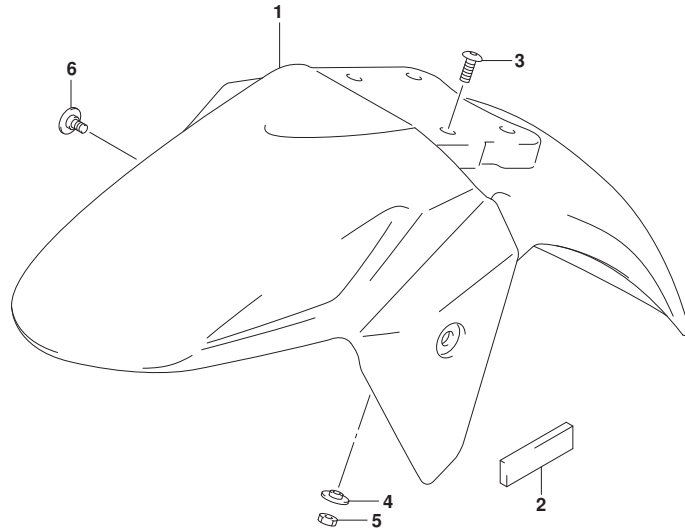


FIG.460B

FIG.460B (1-E-10) FRONT FENDER (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	53111-20K00-QHV	FENDER, FRONT (BLUE)	1	
2	53145-20K00-000	CUSHION, FRONT FENDER	2	
3	09139-06030-000	SCREW (6X16)	4	
4	09169-06031-000	WASHER	4	
5	08319-2106A-000	NUT	4	
6	53135-48H00-000	SCREW, FRONT FENDER FRONT	2	

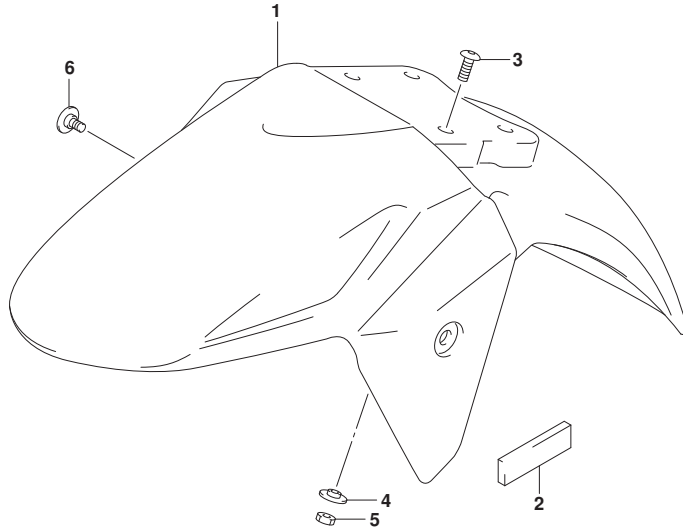
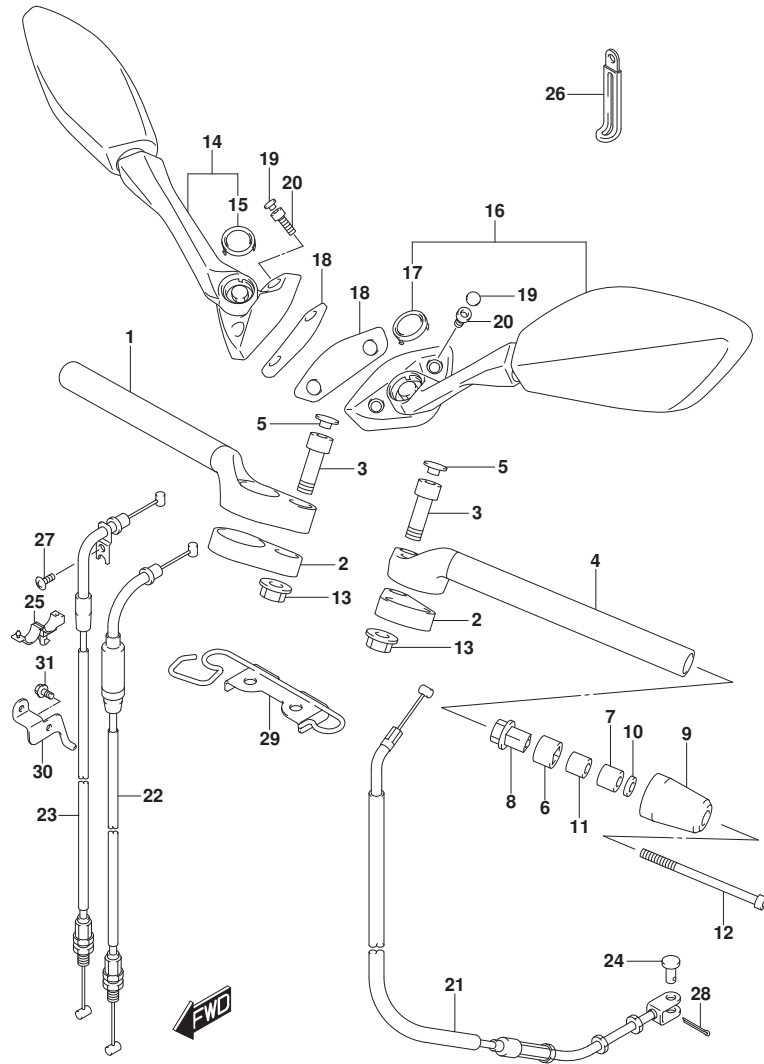


FIG.462A



GSX250RL8_P71_462A
HANDLEBAR

FIG.462A (1-E-11) HANDLEBAR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56110-20K00-000	HANDLEBAR RH	1	
2	56115-20K00-000	SPACER, HANDLEBAR	2	
3	56123-20K00-000	BOLT, HANDLEBAR	2	
4	56150-20K00-000	HANDLEBAR LH	1	
5	56246-20K00-000	CAP, HANDLEBAR BOLT	2	
6	56272-10G00-000	EXPANDER, HANDLE BALANCER	2	
7	56272-42F00-000	EXPANDER, HANDLE BALANCER	2	
8	56273-10G10-000	NUT, HANDLE BALANCER	2	
9	56278-48H10-000	BALANCER, HANDLEBAR	2	
10	09160-06131-000	WASHER (6.5X16X4)	2	
11	09180-06161-000	SPACER (6.5X16X15)	2	
12	07130-0695B-000	BOLT	2	
13	08319-3110A-000	NUT	2	
14	56500-20K20-000	MIRROR ASSY, REAR VIEW RH	1	
15	56517-20K20-000	.CAP	1	
16	56600-20K20-000	MIRROR ASSY, REAR VIEW LH	1	
17	56517-20K20-000	.CAP	1	
18	94576-20K00-000	CUSHION, REAR VIEW MIR	2	
19	09250-05009-000	CAP (OD:10)	4	
20	07130-0616B-000	BOLT	4	
21	58200-20K00-000	CABLE ASSY, CLUTCH	1	
22	58300-20K01-000	CABLE ASSY, THROTTLE NO.1	1	
23	58300-20K11-000	CABLE ASSY, THROTTLE NO.2	1	
24	09200-06071-000	PIN	1	
25	58623-20K00-000	CLAMP	1	
26	09404-06429-000	CLAMP (L:45)	1	
27	02142-0510B-000	SCREW	1	
28	04111-2015A-000	COTTER PIN	1	
29	37110-20K00-000	GUIDE, HANDLE SW LEAD	1	
30	58621-20K00-000	BRACKET, THROTTLE CABLE GUIDE	1	
31	01550-0616A-000	BOLT	1	

GSX250RL8_P71

FIG.467A

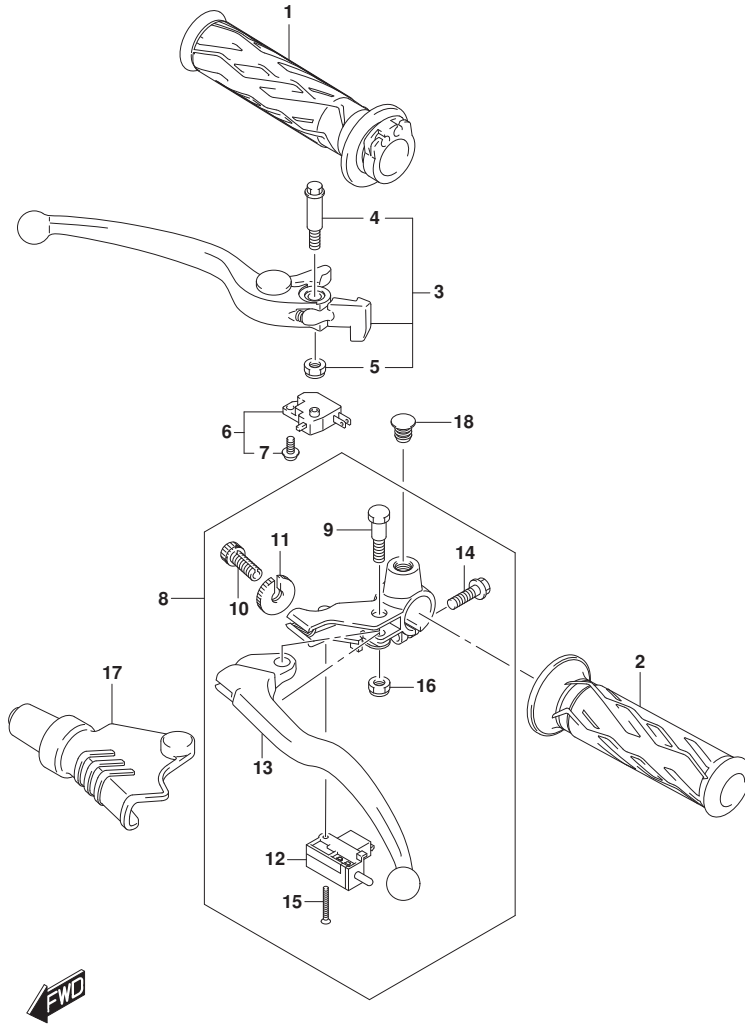


FIG.467A (1-E-12) HANDLE LEVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-48H00-000	GRIP, THROTTLE	1	
2	57211-48H00-000	GRIP, LH	1	
3	57300-48H01-000	LEVER ASSY, BRAKE	1	
4	57431-17H02-000	.BOLT, LEVER PIVOT	1	
5	08319-2106A-000	.NUT	1	
6	57460-14J01-000	SWITCH ASSY, FRONT BRAKE	1	
7	57465-17C00-000	.SCREW	1	
8	57500-48H01-000	LEVER ASSY, CLUTCH	1	
9	57431-48H20-000	.BOLT, LEVER SET	1	
10	57441-48H00-000	ADJUSTER, WIRE	1	
11	57422-48H00-000	.NUT, LOCK	1	
12	57560-48H00-000	.SWITCH ASSY, CLUTCH	1	
13	57621-48H01-000	.LEVER, CLUTCH	1	
14	01547-0620B-000	.BOLT	1	
15	02122-0320A-000	.SCREW	1	
16	08319-2106A-000	.NUT	1	
17	57661-48H00-000	COVER, CLUTCH LEVER	1	
18	56524-20K00-000	PLUG, REAR VIEW MIRROR LH	1	

FIG.474A

FIG.474A (1-E-13) REAR FENDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-20K00-000	FENDER, REAR FRONT	1	
2	47399-48H00-000	NUT, RR FENDER FRONT	4	
3	48292-32GH0-000	CLIP, RR FENDER FRONT	2	
4	63112-20K00-000	COVER, REAR FENDER FRONT	1	
5	63113-20K10-000	FENDER, REAR REAR	1	
6	63114-20K00-000	CUSHION, RR FENDER REAR	3	
7	63131-20K00-000	BRACKET, REAR FENDER REAR	1	
8	09111-06107-000	BOLT (6X12)	2	
9	09160-06152-000	WASHER (6.5X20X1.2)	4	
10	01550-0616B-000	BOLT	4	
11	03541-0516A-000	SCREW	4	
12	03541-0516B-000	SCREW	4	
13	47124-20K00-000	COVER, REAR FENDER SIDE RH	1	
14	47224-20K00-000	COVER, REAR FENDER SIDE LH	1	
15	03541-0516A-000	SCREW	2	
16	47399-48H00-000	NUT, REAR FENDER FRONT	2	
17	63116-20K00-000	CUSHION, RR FENDER FR NO.1	1	
18	63117-20K00-000	CUSHION, RR FENDER FR NO.2	2	

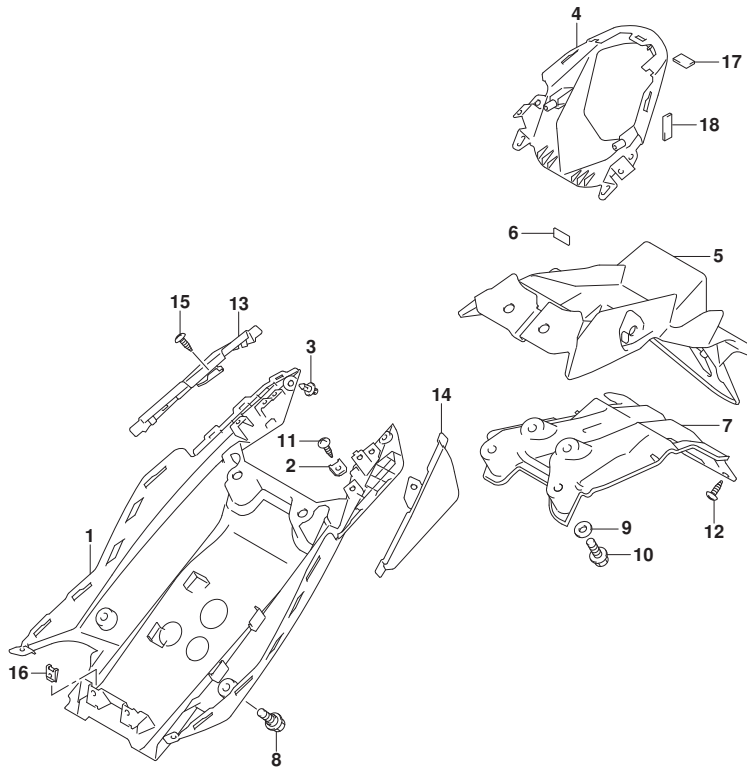


FIG.481A

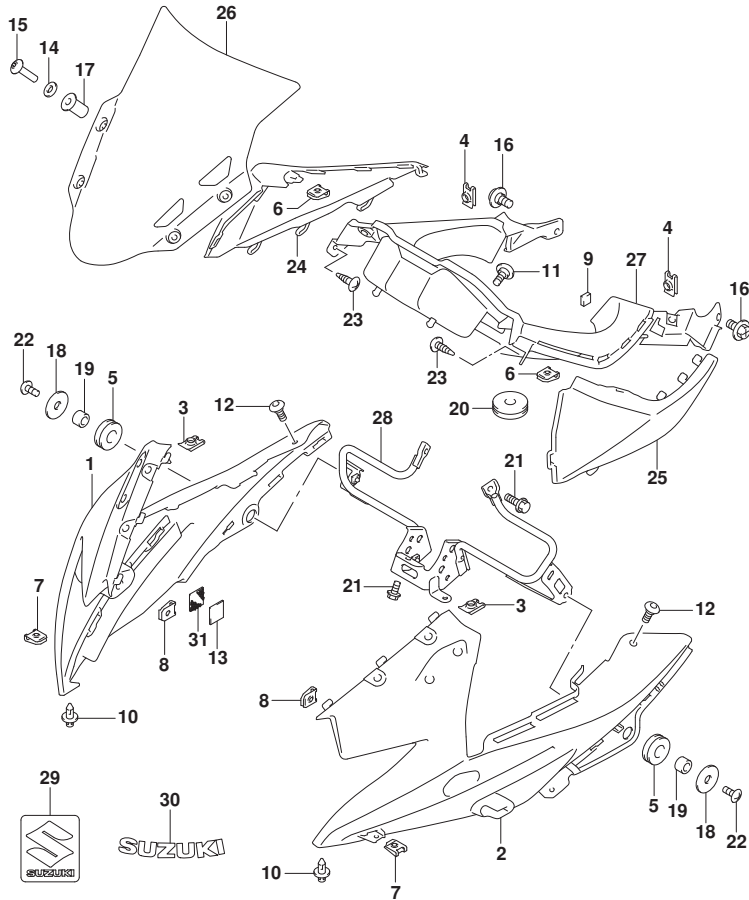


FIG.481A (1-E-14) COWLING BODY (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94411-20K00-YAY	COWLING, BODY RH (BLACK)	1	
2	94421-20K00-YAY	COWLING, BODY LH (BLACK)	1	
3	35155-48H00-000	NUT, BODY COWL	2	
4	35155-48H00-000	NUT, METER PANEL	2	
5	47161-48H00-000	CUSHION, BODY COWLING	2	
6	47399-48H00-000	NUT, BODY COWL COVER	2	
7	47399-48H00-000	NUT, COWLING INNER	2	
8	47399-48H00-000	NUT, BODY COWL	4	
9	47814-20K00-000	CUSHION, METER PANEL REAR	2	
10	48292-32GH0-000	CLIP, BODY COWL	2	
11	09139-05064-000	SCREW (5X13)	2	
12	09139-05064-000	SCREW (5X13)	2	
13	94491-20K00-000	FASTENER, HEADLAMP	2	
14	94613-20K00-000	WASHER, WINDSCREEN	4	
15	94615-20K00-000	SCREW, WINDSCREEN	4	
16	09111-06107-000	BOLT (6X12)	2	
17	94618-48H00-000	NUT, WINDSCREEN	4	
18	09160-06077-000	WASHER (6.5X20X1.2)	2	
19	09180-06283-000	SPACER (6.5X10X7)	2	
20	09320-08018-000	CUSHION	2	
21	01550-0616A-000	BOLT	5	
22	02142-0620A-000	SCREW	2	
23	03541-0512A-000	SCREW	2	

FIG.481A

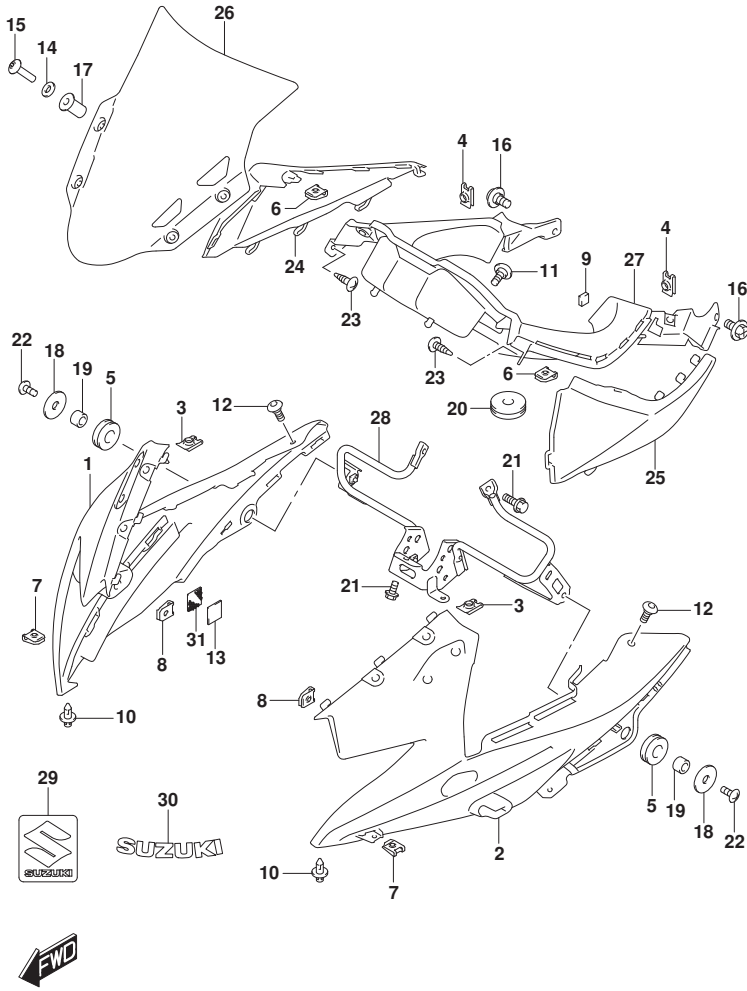


FIG.481A (1-E-15) COWLING BODY (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	94412-20K00-000	COVER, BODY COWL RH	1	
25	94422-20K00-000	COVER, BODY COWL LH	1	
26	94611-20K10-000	WINDSCREEN	1	
27	94641-20K00-000	PANEL, METER	1	
28	94520-20K00-000	BRACE, FRAME SIDE COVER	1	
29	68281-20K00-000	EMBLEM, "S"	1	
30	68861-20E70-YD8	EMBLEM, SUZUKI (SILVER)	1	
31	94493-20K00-000	FASTENER, BODY COWLING	2	

FIG.481B

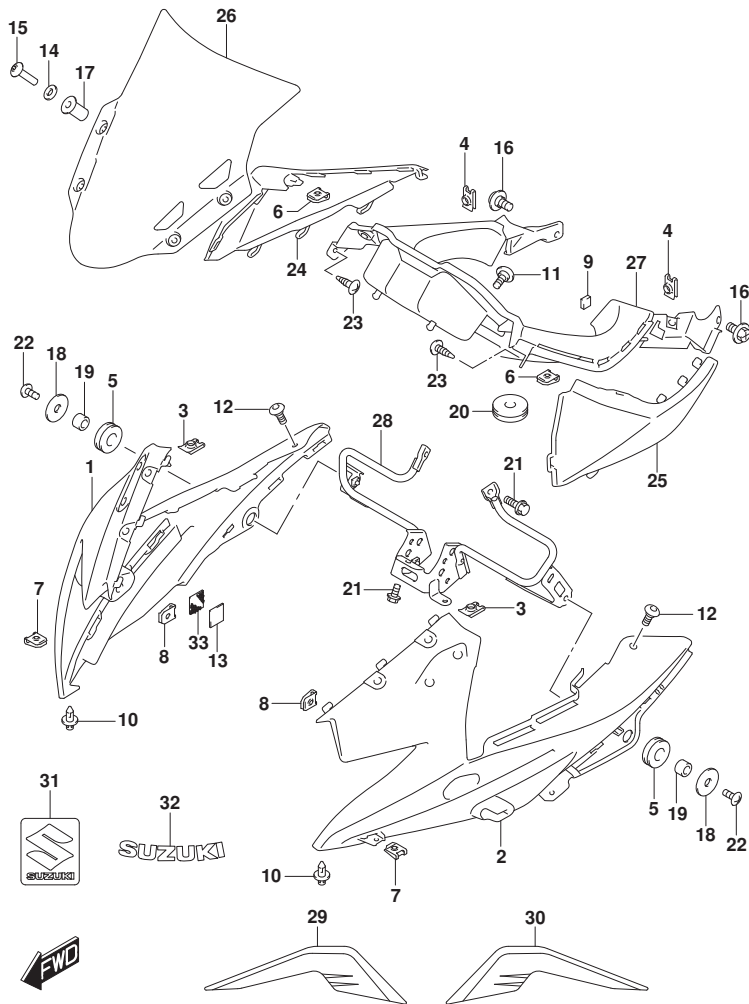


FIG.481B (1-F-2) COWLING BODY (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94411-20K00-QHV	COWLING, BODY RH (BLUE)	1	
2	94421-20K00-QHV	COWLING, BODY LH (BLUE)	1	
3	35155-48H00-000	NUT, BODY COWL	2	
4	35155-48H00-000	NUT, METER PANEL	2	
5	47161-48H00-000	CUSHION, BODY COWLING	2	
6	47399-48H00-000	NUT, BODY COWL COVER	2	
7	47399-48H00-000	NUT, COWLING INNER	2	
8	47399-48H00-000	NUT, BODY COWL	4	
9	47814-20K00-000	CUSHION, METER PANEL REAR	2	
10	48292-32GH0-000	CLIP, BODY COWL	2	
11	09139-05064-000	SCREW (5X13)	2	
12	09139-05064-000	SCREW (5X13)	2	
13	94491-20K00-000	FASTENER, HEADLAMP	2	
14	94613-20K00-000	WASHER, WINDSCREEN	4	
15	94615-20K00-000	SCREW, WINDSCREEN	4	
16	09111-06107-000	BOLT (6X12)	2	
17	94618-48H00-000	NUT, WINDSCREEN	4	
18	09160-06077-000	WASHER (6.5X20X1.2)	2	
19	09180-06283-000	SPACER (6.5X10X7)	2	
20	09320-08018-000	CUSHION	2	
21	01550-0616A-000	BOLT	5	
22	02142-0620A-000	SCREW	2	
23	03541-0512A-000	SCREW	2	
24	94412-20K00-000	COVER, BODY COWL RH	1	
25	94422-20K00-000	COVER, BODY COWL LH	1	
26	94611-20K10-000	WINDSCREEN	1	
27	94641-20K00-000	PANEL, METER	1	
28	94520-20K00-000	BRACE, FRAME SIDE COVER	1	
29	68121-20K00-BFD	TAPE, BODY COWLING RH	1	
30	68122-20K00-BFD	TAPE, BODY COWLING LH	1	
31	68281-20K00-000	EMBLEM, "S"	1	
32	68861-20E70-YD8	EMBLEM, SUZUKI (SILVER)	1	
33	94493-20K00-000	FASTENER, BODY COWLING	2	

FIG.485A

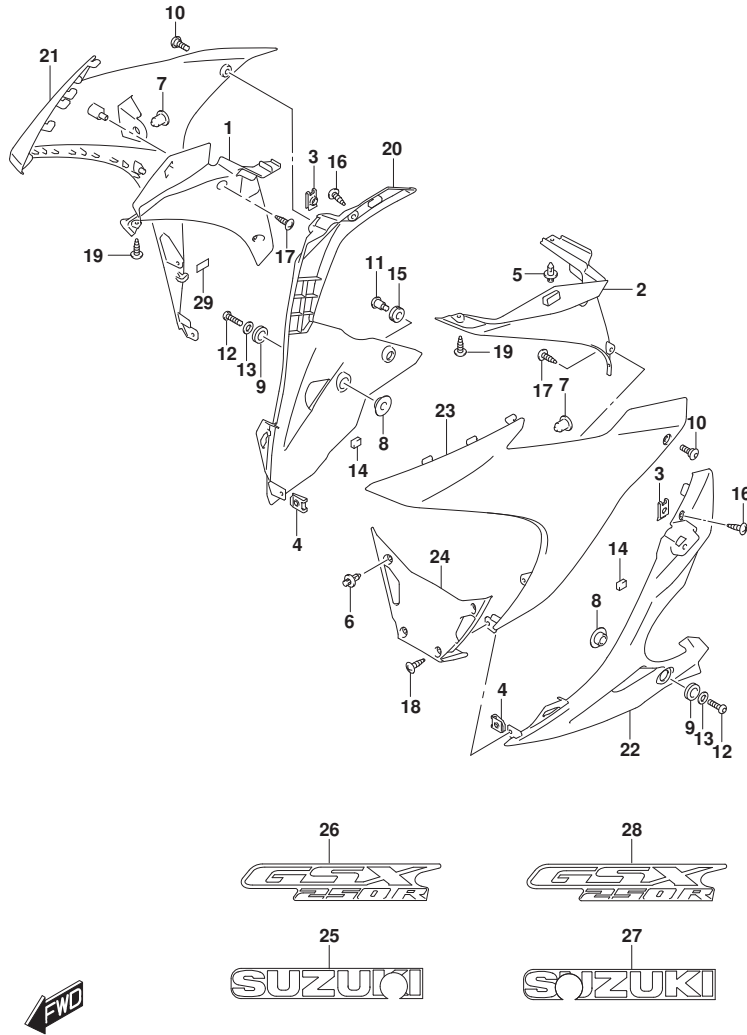


FIG.485A (1-F-3) SIDE COWLING (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94461-20K00-000	COWLING, INNER RH	1	
2	94462-20K00-000	COWLING, INNER LH	1	
3	35155-48H00-000	NUT, SIDE COWL	2	
4	47399-48H00-000	NUT, UNDER COWL	2	
5	48292-32GH0-000	CLIP, INNER COWL	1	
6	48292-32GH0-000	CLIP, UNDER COWL	2	
7	51827-48H00-000	CUSHION, SIDE COWL	2	
8	94472-48HA1-000	SPACER, UNDER COWL	2	
9	94473-48HA0-000	CUSHION, UNDER COWL	2	
10	09139-05064-000	SCREW (5X13)	2	
11	94476-20K00-000	SCREW, UNDER COWL RH	1	
12	94477-20K00-000	BOLT, UNDER COWL	2	
13	94478-20K00-000	WASHER, UNDER COWL	2	
14	94531-20K00-000	CUSHION, UNDER COWL	2	
15	09320-09016-000	CUSHION	1	
16	03541-0516A-000	SCREW	2	
17	03541-0516A-000	SCREW	4	
18	03541-0516B-000	SCREW	2	
19	03541-0516B-000	SCREW	2	
20	94471-20K00-000	COWLING, UNDER RH	1	
21	94475-20K00-YAY	COWLING, SIDE RH (BLACK)	1	
22	94481-20K00-000	COWLING, UNDER LH	1	
23	94485-20K00-YAY	COWLING, SIDE LH (BLACK)	1	
24	94498-20K00-000	COWLING, UNDER CTR	1	
25	68181-20K00-GTT	EMBLEM, "SUZUKI" RH (GRAY/BLACK)	1	
26	68182-20K00-BFG	EMBLEM, "GSX" RH	1	
27	68191-20K00-GTT	EMBLEM, "SUZUKI" LH (GRAY/BLACK)	1	
28	68192-20K00-BFG	EMBLEM, "GSX" LH	1	
29	94479-20K00-000	CUSHION, SIDE COWLING	2	

FIG.485B

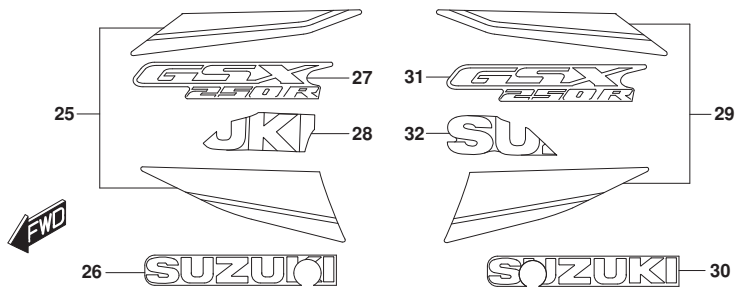
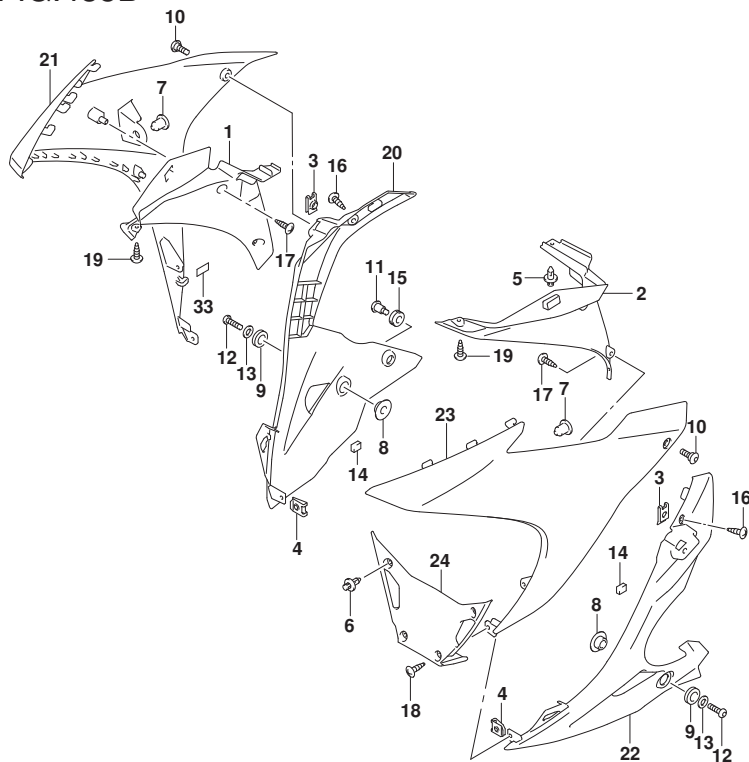


FIG.485B (1-F-4) SIDE COWLING (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94461-20K00-000	COWLING, INNER RH	1	
2	94462-20K00-000	COWLING, INNER LH	1	
3	35155-48H00-000	NUT, SIDE COWL	2	
4	47399-48H00-000	NUT, UNDER COWL	2	
5	48292-32GH0-000	CLIP, INNER COWL	1	
6	48292-32GH0-000	CLIP, UNDER COWL	2	
7	51827-48H00-000	CUSHION, SIDE COWL	2	
8	94472-48HA1-000	SPACER, UNDER COWL	2	
9	94473-48HA0-000	CUSHION, UNDER COWL	2	
10	09139-05064-000	SCREW (5X13)	2	
11	94476-20K00-000	SCREW, UNDER COWL RH	1	
12	94477-20K00-000	BOLT, UNDER COWL	2	
13	94478-20K00-000	WASHER, UNDER COWL	2	
14	94531-20K00-000	CUSHION, UNDER COWL	2	
15	09320-09016-000	CUSHION	1	
16	03541-0516A-000	SCREW	2	
17	03541-0516A-000	SCREW	4	
18	03541-0516B-000	SCREW	2	
19	03541-0516B-000	SCREW	2	
20	94471-20K00-000	COWLING, UNDER RH	1	
21	94475-20K00-QHV	COWLING, SIDE RH (BLUE)	1	
22	94481-20K00-000	COWLING, UNDER LH	1	
23	94485-20K00-QHV	COWLING, SIDE LH (BLUE)	1	
24	94498-20K00-000	COWLING, UNDER CTR	1	

FIG.485B

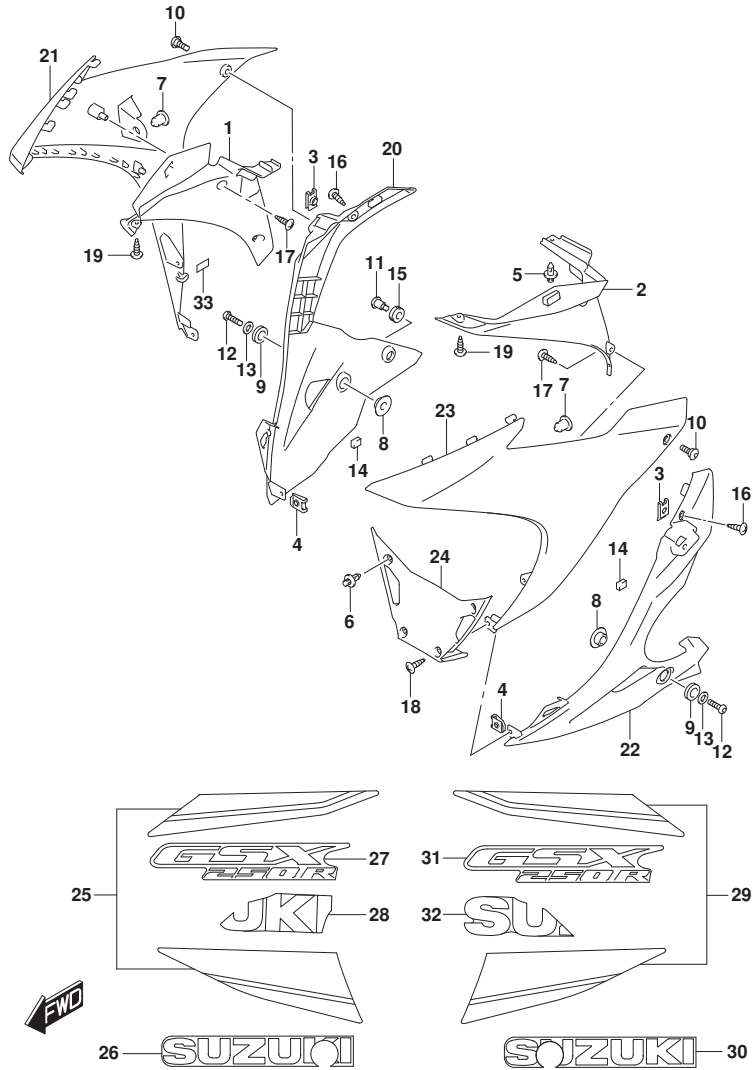


FIG.485B (1-F-5) SIDE COWLING (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	68180-20K10-BFD	TAPE SET, SIDE COWLING UPPER R	1	
26	68181-20K00-BFH	EMBLEM, "SUZUKI" RH (WHITE/BLACK)	1	
27	68182-20K00-BFG	EMBLEM, "GSX" RH	1	
28	68186-20K00-BFE	TAPE, SIDE COWLING RH (WHITE/BLUE)	1	
29	68190-20K10-BFD	TAPE SET, SIDE COWLING UPPER L	1	
30	68191-20K00-BFH	EMBLEM, "SUZUKI" LH (WHITE/BLACK)	1	
31	68192-20K00-BFG	EMBLEM, "GSX" LH	1	
32	68196-20K00-BFE	TAPE, SIDE COWLING LH (WHITE/BLUE)	1	
33	94479-20K00-000	CUSHION, SIDE COWLING	2	

FIG.496A

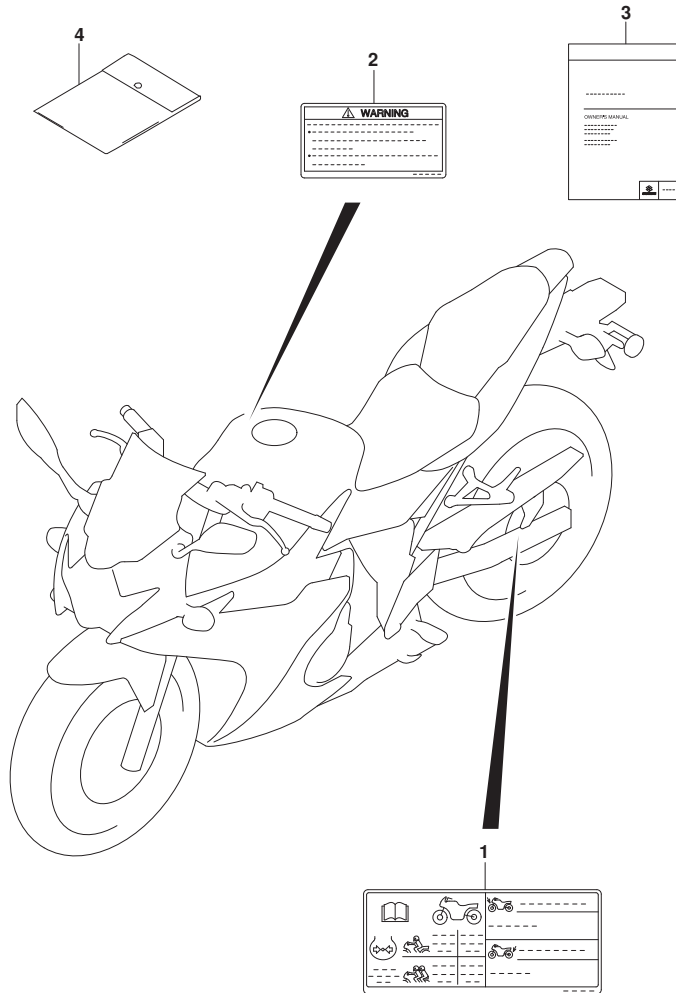


FIG.496A (1-F-6) LABEL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	68332-20K00-000	LABEL, TIRE INFORMATION	1	
2	68319-49J50-000	LABEL, GENERAL WARNING	1	
3	99011-20K50-029	MANUAL, OWNER'S	1	
4	94980-42A01-000	BAG, OWNER'S MANUAL	1	

FIG.505A

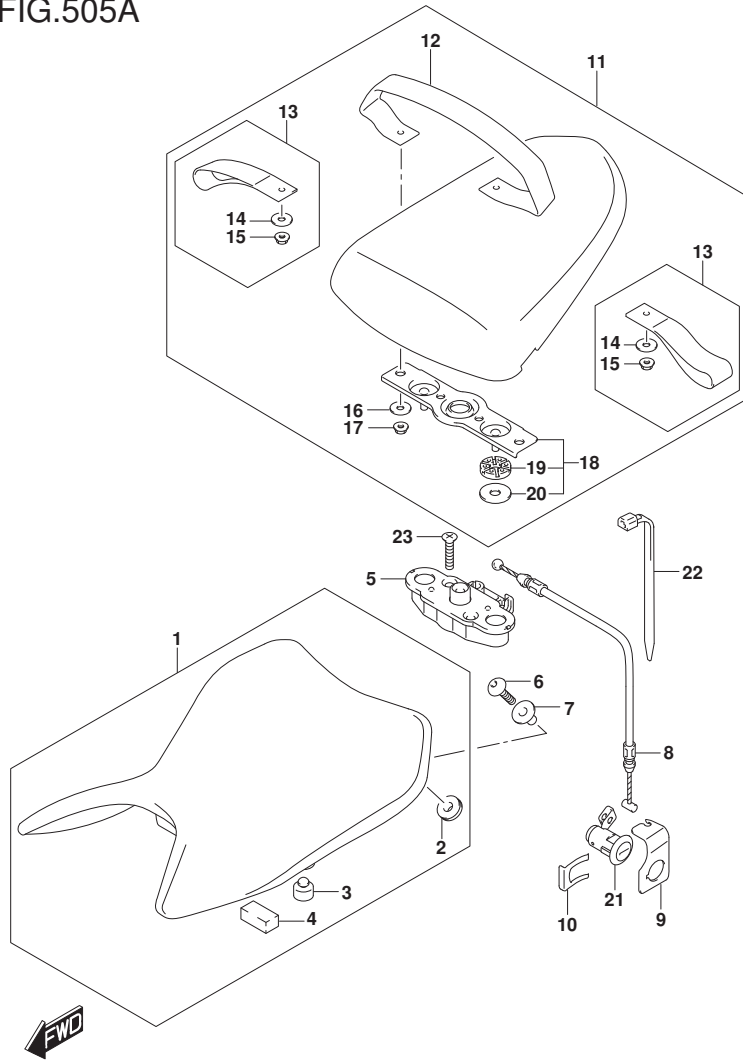


FIG.505A (1-F-7) SEAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	45100-20K00-QFE	SEAT ASSY (BLACK)	1	
2	45148-04K00-000	.CUSHION	2	
3	45148-20E00-000	.CUSHION, SEAT MOUNT	2	
4	45149-20K00-000	.CUSHION	1	
5	45220-45F30-000	BRACKET, SEAT SUPPORT	1	
6	45241-20K00-000	SCREW, SEAT	2	
7	45249-20K00-000	SPACER, SEAT	2	
8	45280-20K00-000	CABLE, SEAT LOCK	1	
9	45288-09K00-000	GUIDE, SEAT LOCK CABLE	1	
10	45289-09GA0-000	PLATE, SEAT LOCK ASSY	1	
11	45300-20K00-QFE	SEAT ASSY, PILLION (BLACK)	1	
12	45380-20K00-000	.BAND, PILLION SEAT GRIP	1	
13	45390-20K00-000	.BELT, PILLION SEAT	2	
14	09160-05501-000	..WASHER (5.5X20X1.2)	4	
15	08316-1005A-000	..NUT	4	
16	09160-06088-000	.WASHER (6.5X20X1.6)	2	
17	08316-1006A-000	.NUT	2	
18	45290-20K00-000	.STRIKER, SEAT LOCK	1	
19	45213-13601-000	..CUSHION, SEAT LOCK (10X22X6)	2	
20	08322-0110A-000	..WASHER	2	
21	95700-14810-000	LOCK ASSY, SEAT	1	
22	09407-18402-000	CLAMP (L:165)	1	
23	02122-0630A-000	SCREW	2	

FIG.521A

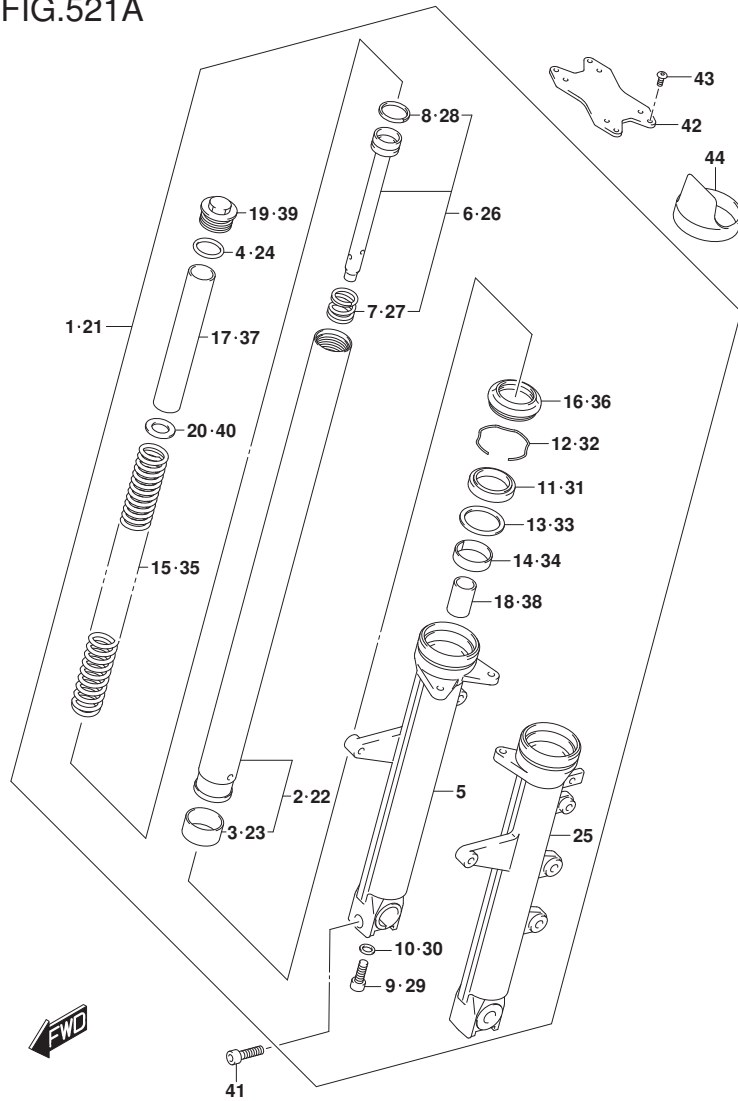


FIG.521A (1-F-8) FRONT FORK DAMPER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51103-20K00-000	DAMPER ASSY, FRONT FORK RH	1	
2	51110-20K00-000	.TUBE, INNER	1	
3	51121-01D00-000	..PISTON	1	
4	51117-38260-000	.O RING	1	
5	51130-20K00-000	.TUBE, OUTER	1	
6	51146-20K00-000	.CYLINDER	1	
7	51177-48H00-000	..SPRING, REBOUND	1	
8	51196-16730-000	..RING	1	
9	51147-05H00-000	.BOLT	1	
10	51148-41310-000	.GASKET	1	
11	51153-26F00-000	.OIL SEAL	1	
12	51156-20K00-000	.SNAP RING	1	
13	51158-48H00-000	.WASHER	1	
14	51167-01D00-000	.METAL, SLIDE	1	
15	51171-20K00-000	.SPRING, MAIN	1	
16	51173-48H00-000	.SEAL, DUST	1	
17	51176-48H10-000	.SPACER	1	
18	51195-20K00-000	..PIECE, OIL LOCK	1	
19	51351-48H00-000	.CAP	1	
20	51356-48H00-000	.WASHER	1	

FIG.521A

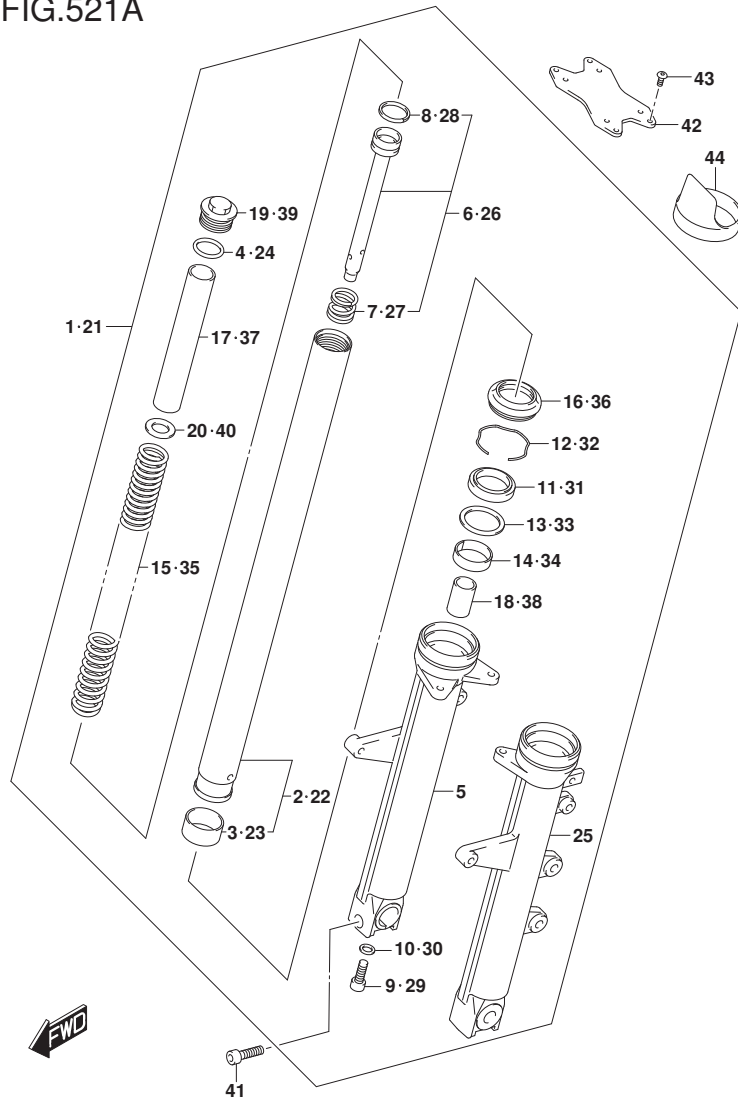


FIG.521A (1-F-9) FRONT FORK DAMPER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	51104-20K10-000	DAMPER ASSY, FRONT FORK LH	1	
22	51110-20K00-000	.TUBE, INNER	1	
23	51121-01D00-000	..PISTON	1	
24	51117-38260-000	.O RING	1	
25	51140-48H70-000	.TUBE, OUTER	1	
26	51146-20K00-000	.CYLINDER	1	
27	51177-48H00-000	..SPRING, REBOUND	1	
28	51196-16730-000	..RING	1	
29	51147-05H00-000	.BOLT	1	
30	51148-41310-000	.GASKET	1	
31	51153-26F00-000	.OIL SEAL	1	
32	51156-20K00-000	.SNAP RING	1	
33	51158-48H00-000	.WASHER	1	
34	51167-01D00-000	.METAL, SLIDE	1	
35	51171-20K00-000	.SPRING, MAIN	1	
36	51173-48H00-000	.SEAL, DUST	1	
37	51176-48H10-000	.SPACER	1	
38	51195-20K00-000	.PIECE, OIL LOCK	1	
39	51351-48H00-000	.CAP	1	
40	51356-48H00-000	.WASHER	1	
41	51328-48H00-000	BOLT	1	
42	51471-48H00-000	STABILIZER, FRONT	1	
43	09139-06030-000	SCREW (6X16)	4	
44	51201-48H00-000	PROTECTOR	2	

FIG.524A

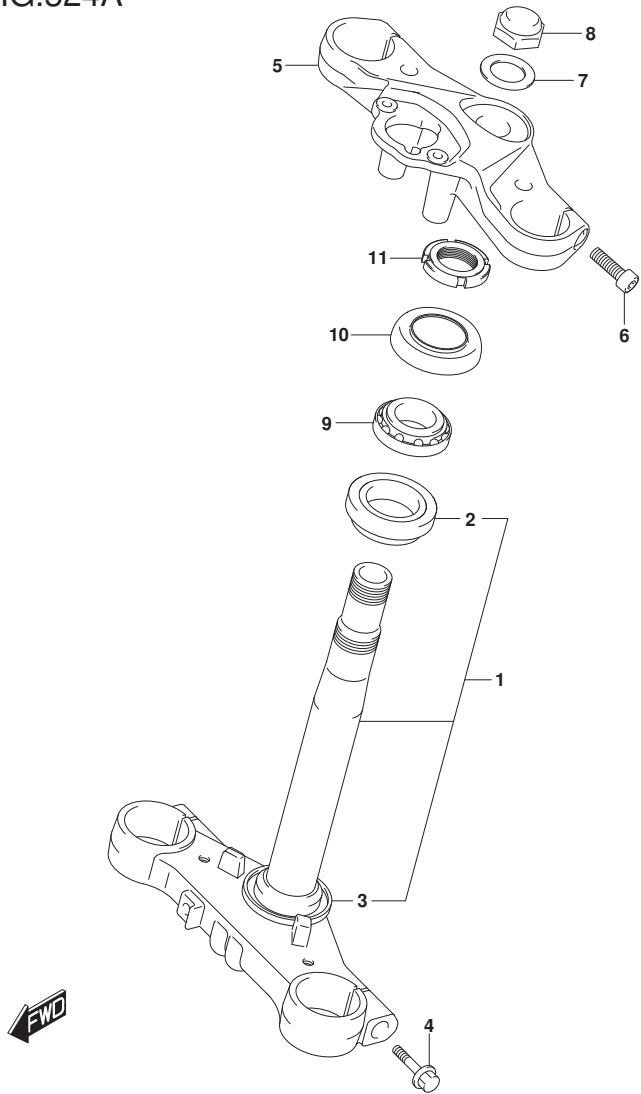


FIG.524A (1-F-10) STEERING STEM

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51410-20K00-000	BRACKET, UNDER	1	
2	51610-48H00-000	.BEARING	1	
3	51644-48H00-000	.SEAL, STEERING LOWER	1	
4	51451-48H00-000	BOLT BRACKET, UNDER	2	
5	51311-20K00-000	BRACKET, UPPER	1	
6	51166-48H10-000	BOLT BRACKET, UPPER	2	
7	51172-48H00-000	WASHER	1	
8	51353-48H00-000	NUT, CAP	1	
9	09267-25L01-000	BEARING (25X47X15)	1	
10	51643-49002-000	SEAL, STEERING UPPER DUST	1	
11	51631-48H00-000	NUT, STEERING STEM	1	

FIG.530A

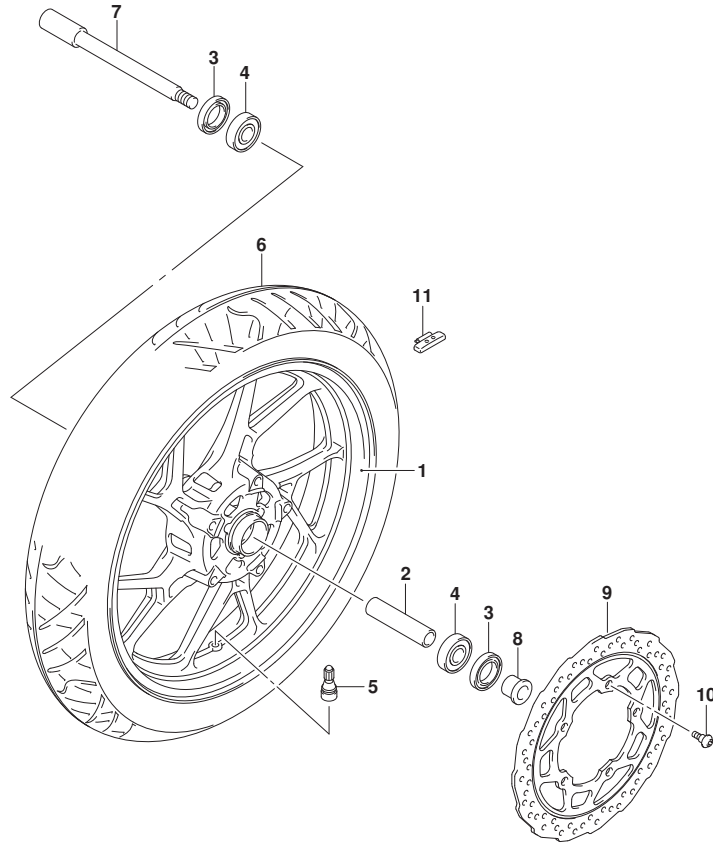


FIG.530A (1-F-11) FRONT WHEEL (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54111-20K00-YGA	WHEEL, FRONT (17M/CXMT3.00) (BLACK)	1	
2	54731-48H00-000	SPACER, FRONT HUB BEARING	1	
3	54841-48H00-000	SEAL, FRONT WHEEL BEARING	2	
4	08123-63027-000	BEARING	2	
5	43130-24A00-000	VALVE ASSY, WHEEL RIM (TR412)	1	
6-1	55110-48H00-000	TIRE, FRONT (110/80-17M/C 57H)	1	RX-01F IRC (JAPAN)
6-2	55110-48H30-000	TIRE, FRONT (110/80-17M/C 57H)	1	RX-01F IRC (THAILAND)
7	54711-48H20-000	AXLE, FRONT	1	
8	54751-48H00-000	SPACER, FRONT AXLE LH	1	
9	59221-20K00-000	DISC, FRONT BRAKE	1	
10	69222-48H00-000	BOLT, FRONT BRAKE DISC	5	
11-1	55411-48H00-000	BALANCER, WHEEL (10G)	AR	
11-2	55412-48H00-000	BALANCER, WHEEL (20G)	AR	
11-3	55413-48H00-000	BALANCER, WHEEL (30G)	AR	



FIG.530B

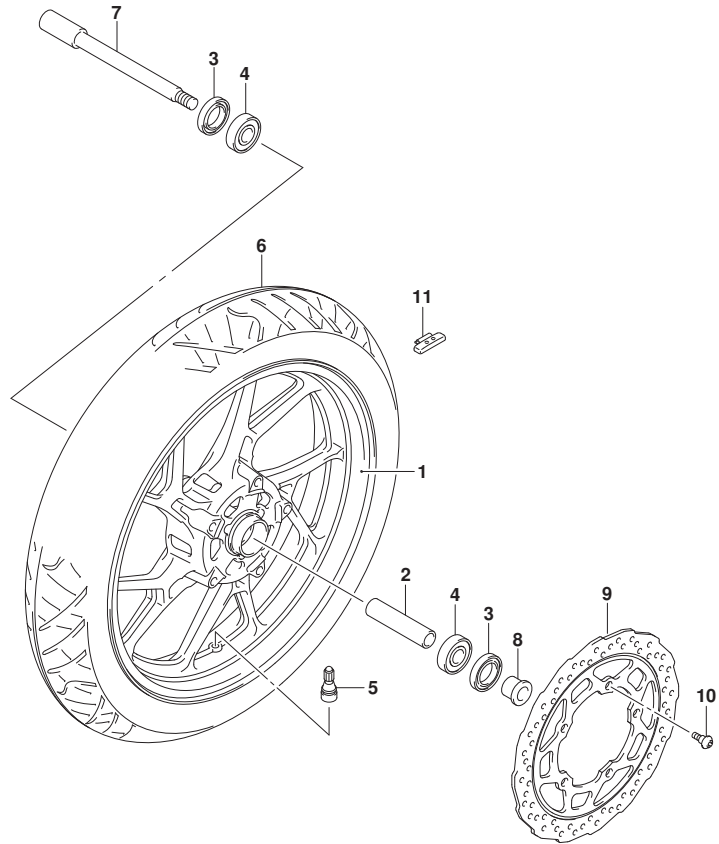


FIG.530B (1-F-12) FRONT WHEEL (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54111-20K20-BE7	WHEEL, FRONT (17M/CXMT3.00) (BLACK/RED)	1	
2	54731-48H00-000	SPACER, FRONT HUB BEARING	1	
3	54841-48H00-000	SEAL, FRONT WHEEL BEARING	2	
4	08123-63027-000	BEARING	2	
5	43130-24A00-000	VALVE ASSY, WHEEL RIM (TR412)	1	
6-1	55110-48H00-000	TIRE, FRONT (110/80-17M/C 57H)	1	RX-01F IRC (JAPAN)
6-2	55110-48H30-000	TIRE, FRONT (110/80-17M/C 57H)	1	RX-01F IRC (THAILAND)
7	54711-48H20-000	AXLE, FRONT	1	
8	54751-48H00-000	SPACER, FRONT AXLE LH	1	
9	59221-20K00-000	DISC, FRONT BRAKE	1	
10	69222-48H00-000	BOLT, FRONT BRAKE DISC	5	
11-1	55411-48H00-000	BALANCER, WHEEL (10G)	AR	
11-2	55412-48H00-000	BALANCER, WHEEL (20G)	AR	
11-3	55413-48H00-000	BALANCER, WHEEL (30G)	AR	

FIG.535A

FIG.535A (1-F-13) FRONT CALIPER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59300-48H11-000	CALIPER ASSY, FRONT LH	1	
2	59115-21E10-000	.SPRING, PAD	1	
3	59121-01A00-000	.BLEEDER	1	
4	59122-46H00-000	.CAP, BLEEDER	1	
5	59145-21E10-000	.PIN, HANGER	1	
6	59146-21E10-000	.PLUG, PIN	1	
7	59187-21E10-000	.PIN	1	
8	59300-48820-000	.PISTON SET	1	
9	59300-13820-000	..SEAL SET, PISTON	1	
10	59301-48811-000	.PAD SET	1	
11	59113-48H00-000	..SHIM	1	
12	59303-14500-000	.BOOT	1	
13	59350-48H00-000	.BRACKET	1	
14	59382-14500-000	.PIN	1	
15	59386-13A00-000	.BOOT	1	
16	01550-0830A-000	BOLT	2	

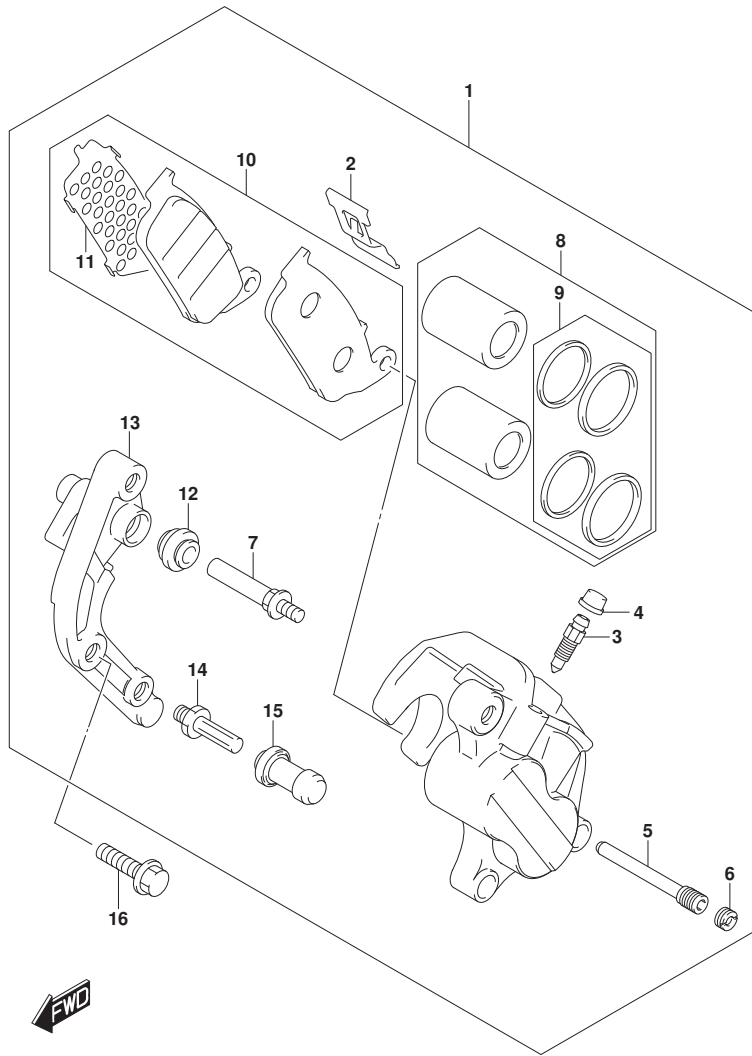


FIG.536A

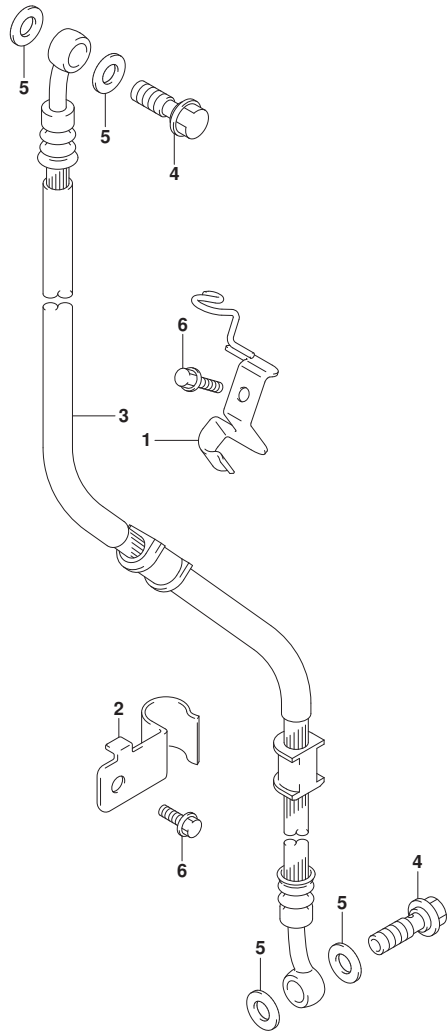


FIG.536A (1-F-14) FRONT BRAKE HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59260-48H00-000	CLAMP, FRONT BRAKE HOSE NO.1	1	
2	59269-48H00-000	CLAMP, FRONT BRAKE HOSE NO.2	1	
3	59480-20K00-000	HOSE, FRONT BRAKE	1	
4	59492-48H00-000	BOLT, BRAKE FLUID	2	
5	59464-48H00-000	WASHER, BRAKE FLUID	4	
6	01547-0612A-000	BOLT	2	



FIG.537A

FIG.537A (1-F-15) FRONT MASTER CYLINDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59600-48H70-000	CYLINDER ASSY, FRONT MASTER	1	
2	59600-03820-000	.PISTON & CUP SET	1	
3	59666-44300-000	..BOOT	1	
4	59664-32F00-000	.PROTECTOR	1	
5	59667-49460-000	.DIAPHRAGM	1	
6	59668-41C00-000	.PLATE, DIAPHRAGM	1	
7	59669-10G20-000	.CAP	1	
8	59671-36500-000	.HOLDER	1	
9	59675-02FA0-000	.BOLT	2	
10	69689-49300-000	.SCREW	2	

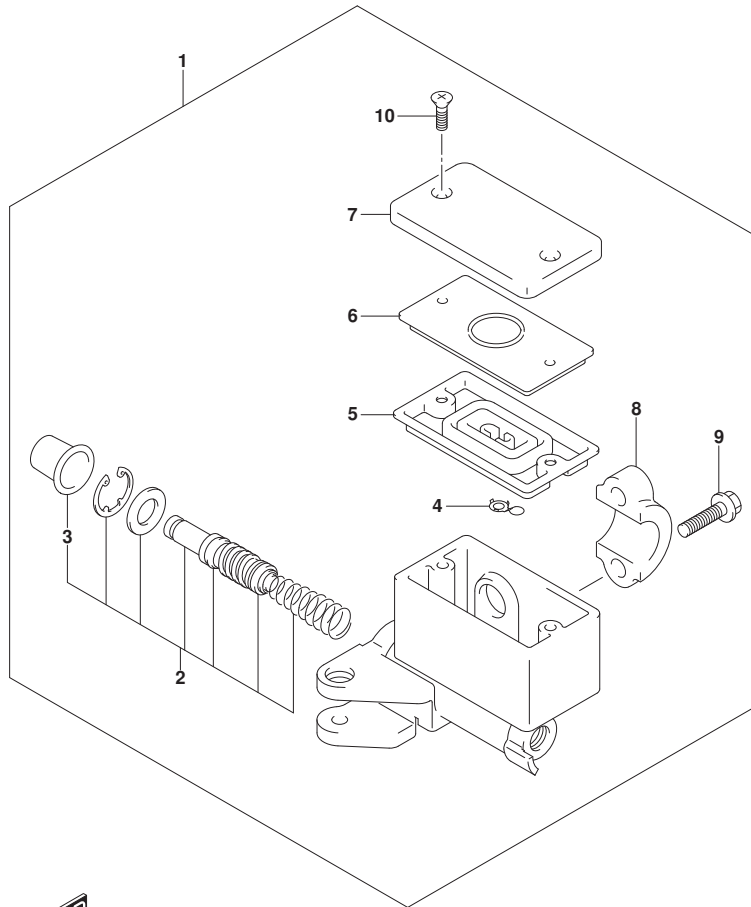


FIG.541A

FIG.541A (1-G-2) REAR SWINGINGARM

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61100-48H40-QGE	SWINGINGARM, REAR (BLACK)	1	
2	09263-22L01-000	BEARING (22X29X30)	2	
3	61211-48H10-000	SHAFT, PIVOT	1	
4	61251-48H00-000	SPACER, PIVOT BEARING	2	
5-1	61262-48H00-000	COVER, PIVOT DUST	2	HT
5-2	61262-48H10-000	COVER, PIVOT DUST	2	NHK
6	61273-48H00-000	BUFFER, CHAIN TOUCH DEFENSE	1	
7	61282-48H00-000	SPACER, PIVOT CENTER	1	
8	09111-06072-000	BOLT (6X17.8)	2	
9	09159-14019-000	NUT	1	
10	09160-14067-000	WASHER (14.5X29X2.3)	1	
11	09160-14068-000	WASHER (14X34X1)	2	
12	61310-20K00-000	CASE, CHAIN	1	
13	09111-06065-000	BOLT (6X16)	1	
14	09139-06165-000	SCREW (6X16)	2	
15	61410-48H00-000	ADJUSTER, CHAIN	2	
16	61421-48H10-000	PLATE, CHAIN ADJUSTER GUIDE	2	
17	08319-3108A-000	NUT	2	

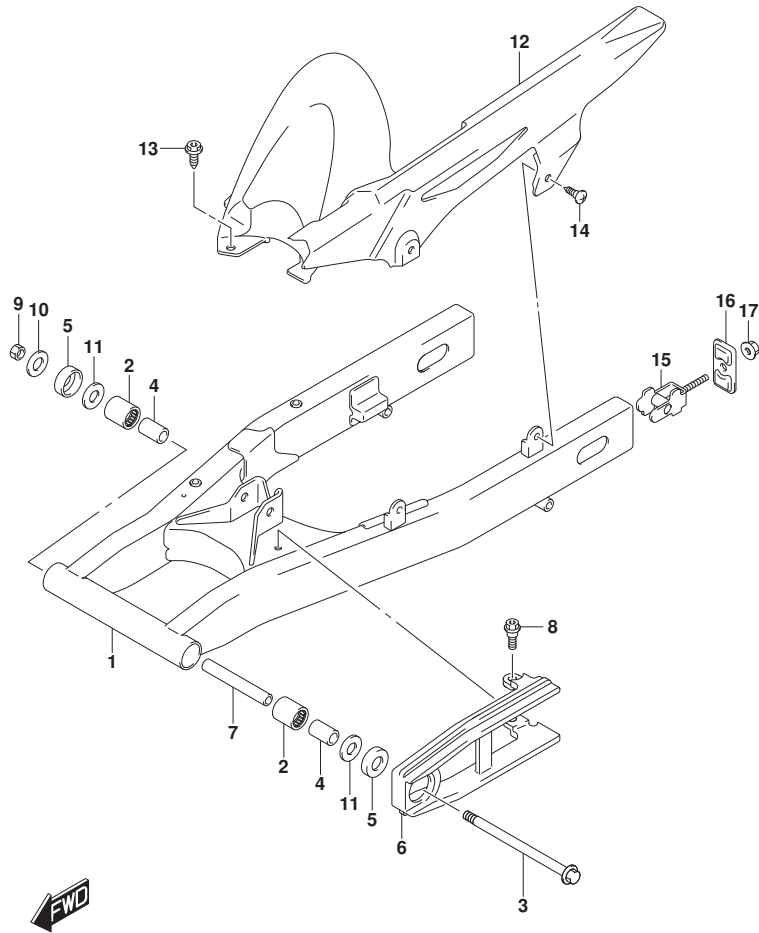


FIG.545A

FIG.545A (1-G-3) REAR SHOCK ABSORBER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62100-20K00-28W	ABSORBER ASSY, REAR SHOCK (WHITE)	1	
2	62313-20K00-000	BOLT, RR SHOCK ABS LOWER	1	
3	09103-10213-000	BOLT (10X52)	1	
4	09159-10115-000	NUT	1	
5	09160-10020-000	WASHER (10.5X24X1)	2	
6	62314-20K00-000	WASHER, RR SHOCK ABSORBER	1	
7	08319-3112A-000	NUT	1	

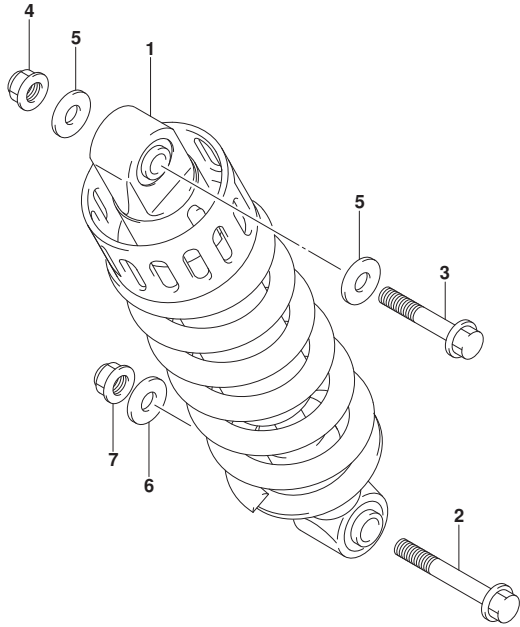


FIG.550A

FIG.550A (1-G-4) REAR WHEEL (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64111-20K00-YGA	WHEEL, REAR (17M/CXMT4.00) (BLACK)	1	
2	64651-20K00-000	ABSORBER, REAR HUB SHOCK	5	
3	09180-17116-000	SPACER (17.5X25X78)	1	
4	09283-25L02-000	OIL SEAL (25X47X8)	1	
5	08123-63037-000	BEARING	2	
6	43130-24A00-000	VALVE ASSY, WHEEL RIM (TR412)	1	
7-1	65110-48H00-000	TIRE, REAR (140/70-17M/C 66H)	1	RX-01R IRC (JAPAN)
7-2	65110-48H30-000	TIRE, REAR (140/70-17M/C 66H)	1	RX-01R IRC (THAILAND)
8	61445-48H00-000	WASHER, REAR AXLE RH	1	
9	61455-48H00-000	WASHER, REAR AXLE LH	1	
10	64711-48H10-000	AXLE, REAR	1	
11	64721-48H00-000	NUT, REAR AXLE	1	
12	64733-10D00-000	RETAINER, REAR SPROCKET DRUM	1	
13	64741-48H00-000	SPACER, REAR AXLE RH	1	
14	64751-48H00-000	SPACER, REAR AXLE LH	1	
15	64511-48H10-000	SPROCKET, REAR (NT:46)	1	
16	64611-17C10-000	DRUM, REAR SPROCKET	1	
17	09119-10088-000	BOLT (10X43.5)	5	
18	09285-35L01-000	OIL SEAL (35X62X8)	1	
19	08113-63057-000	BEARING	1	
20	08319-3110A-000	NUT	5	
21	69211-20K00-000	DISC, REAR BRAKE	1	
22	69222-48H00-000	BOLT, REAR BRAKE DISC	5	
23	54162-44H00-000	RING, SPEED SENSOR FR (50T)	1	
24	07130-0512A-000	BOLT	3	

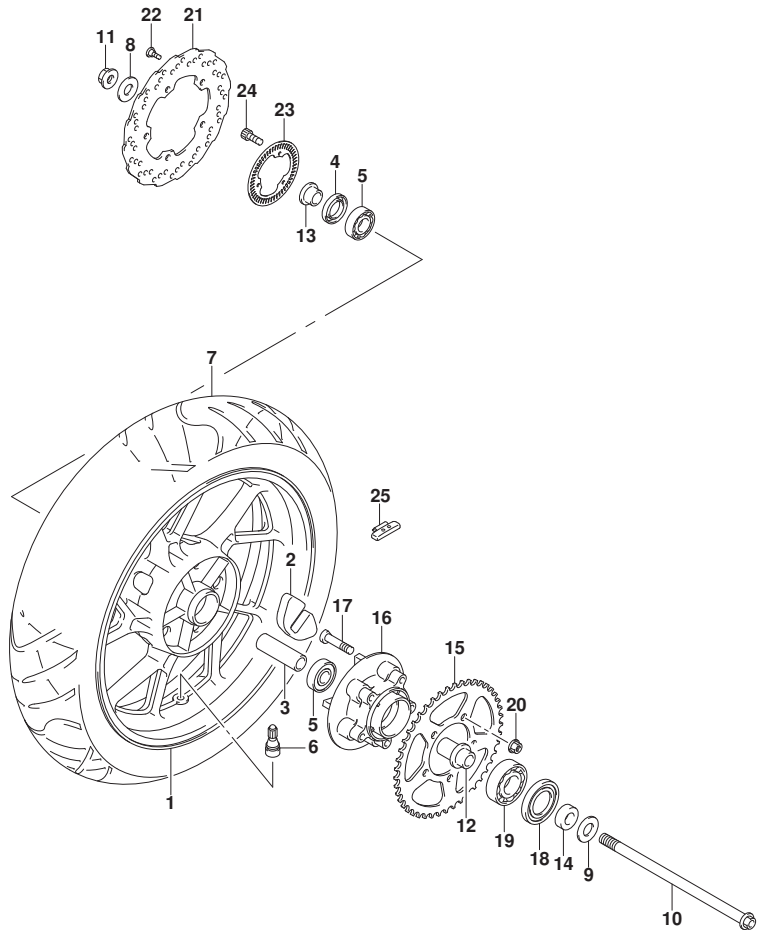


FIG.550A

FIG.550A (1-G-5) REAR WHEEL (GW250RL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-1	55411-48H00-000	BALANCER, WHEEL (10G)	AR	
25-2	55412-48H00-000	BALANCER, WHEEL (20G)	AR	
25-3	55413-48H00-000	BALANCER, WHEEL (30G)	AR	

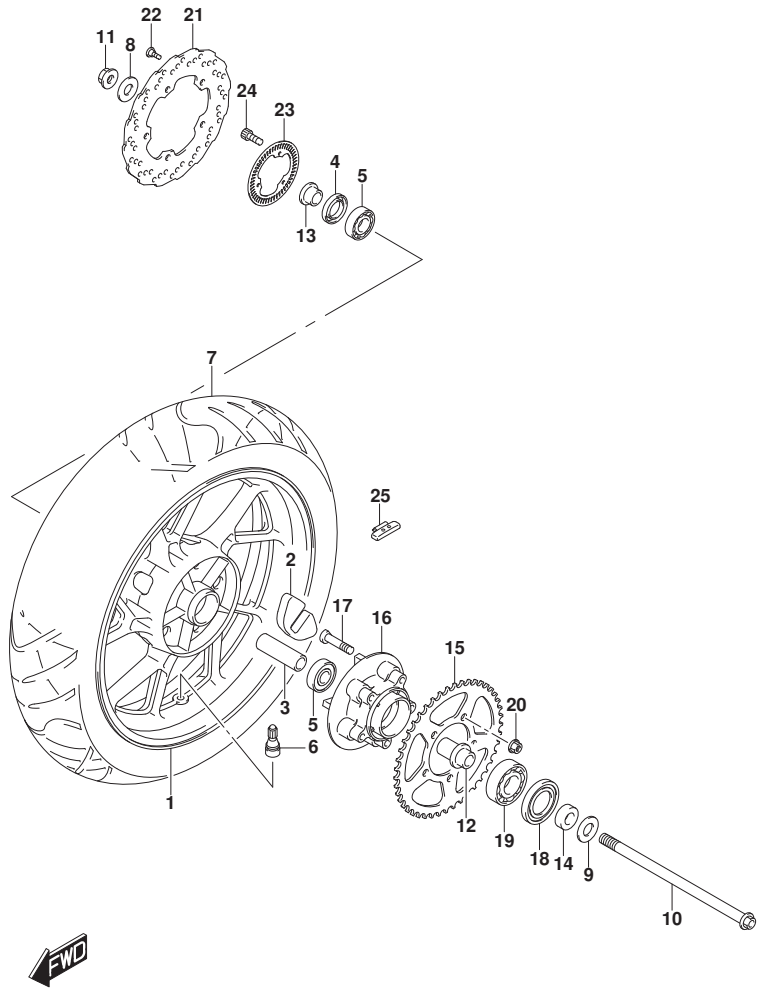


FIG.550B

FIG.550B (1-G-6) REAR WHEEL (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64111-20K10-BE7	WHEEL, REAR (17M/CXMT4.00) (BLACK/RED)	1	
2	64651-20K00-000	ABSORBER, REAR HUB SHOCK	5	
3	09180-17116-000	SPACER (17.5X25X78)	1	
4	09283-25L02-000	OIL SEAL (25X47X8)	1	
5	08123-63037-000	BEARING	2	
6	43130-24A00-000	VALVE ASSY, WHEEL RIM (TR412)	1	
7-1	65110-48H00-000	TIRE, REAR (140/70-17M/C 66H)	1	RX-01R IRC (JAPAN)
7-2	65110-48H30-000	TIRE, REAR (140/70-17M/C 66H)	1	RX-01R IRC (THAILAND)
8	61445-48H00-000	WASHER, REAR AXLE RH	1	
9	61455-48H00-000	WASHER, REAR AXLE LH	1	
10	64711-48H10-000	AXLE, REAR	1	
11	64721-48H00-000	NUT, REAR AXLE	1	
12	64733-10D00-000	RETAINER, REAR SPROCKET DRUM	1	
13	64741-48H00-000	SPACER, REAR AXLE RH	1	
14	64751-48H00-000	SPACER, REAR AXLE LH	1	
15	64511-48H10-000	SPROCKET, REAR (NT:46)	1	
16	64611-17C10-000	DRUM, REAR SPROCKET	1	
17	09119-10088-000	BOLT (10X43.5)	5	
18	09285-35L01-000	OIL SEAL (35X62X8)	1	
19	08113-63057-000	BEARING	1	
20	08319-3110A-000	NUT	5	
21	69211-20K00-000	DISC, REAR BRAKE	1	
22	69222-48H00-000	BOLT, REAR BRAKE DISC	5	
23	54162-44H00-000	RING, SPEED SENSOR FR (50T)	1	
24	07130-0512A-000	BOLT	3	

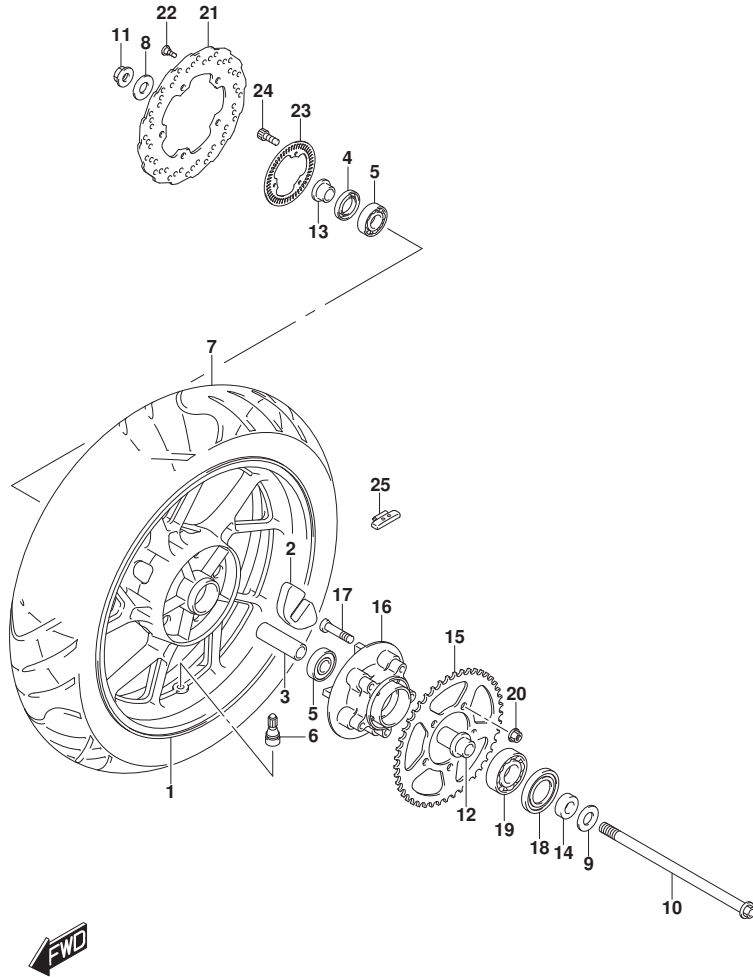


FIG.550B

FIG.550B (1-G-7) REAR WHEEL (GW250RZL8 P71)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-1	55411-48H00-000	BALANCER, WHEEL (10G)	AR	
25-2	55412-48H00-000	BALANCER, WHEEL (20G)	AR	
25-3	55413-48H00-000	BALANCER, WHEEL (30G)	AR	

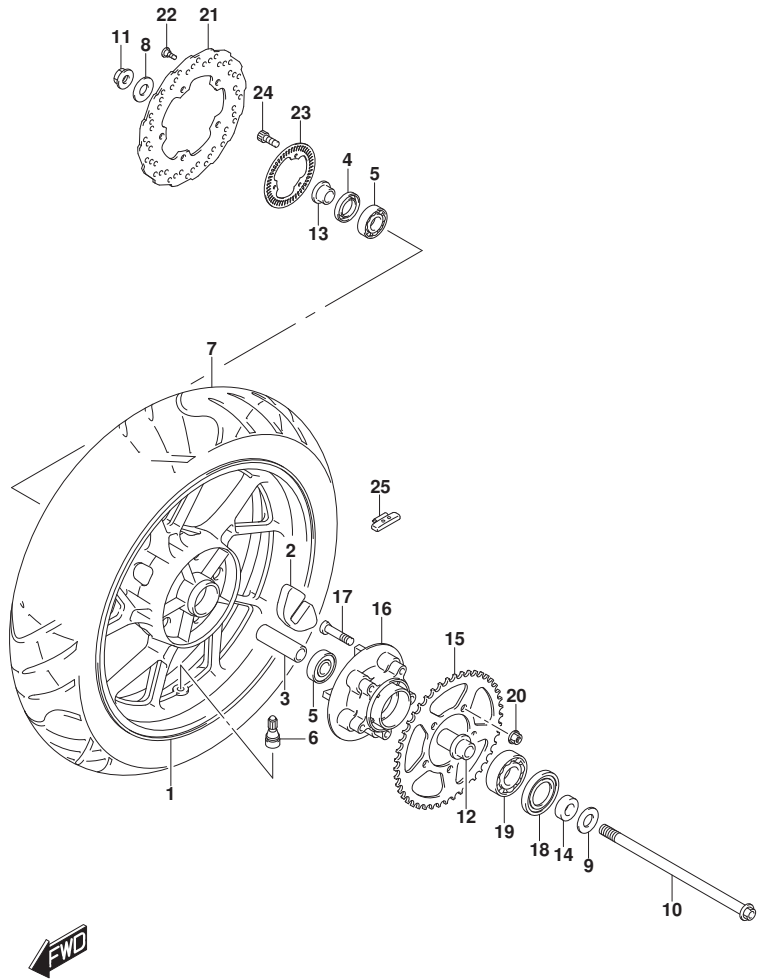


FIG.555A

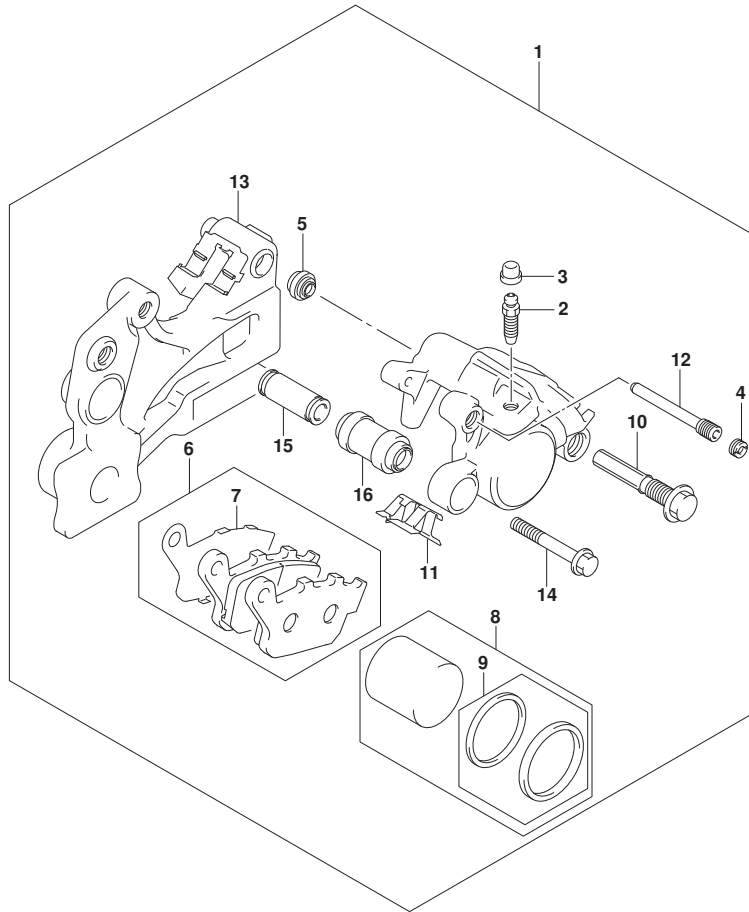


FIG.555A (1-G-8) REAR CALIPER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69100-48H20-000	CALIPER ASSY, REAR	1	
2	59121-01A00-000	.BLEEDER	1	
3	59122-46H00-000	.CAP, BLEEDER	1	
4	59146-21E10-000	.PLUG, PIN	1	
5	59303-14500-000	.BOOT	1	
6	69100-48830-000	.PAD & SHIM SET	1	
7	69134-20K00-000	..SHIM	1	
8	69100-48840-000	.PISTON SET	1	
9	69100-13820-000	..SEAL SET, PISTON	1	
10	69105-04F00-000	.BOLT	1	
11	69115-06G00-000	.SPRING, PAD	1	
12	69141-40F00-000	.PIN, PAD	1	
13	69150-48H10-000	.BRACKET	1	
14	69182-04F00-000	.BOLT	1	
15	69185-04F00-000	.SLEEVE	1	
16	69186-04F00-000	.BOOT, SLEEVE	1	

FIG.558A

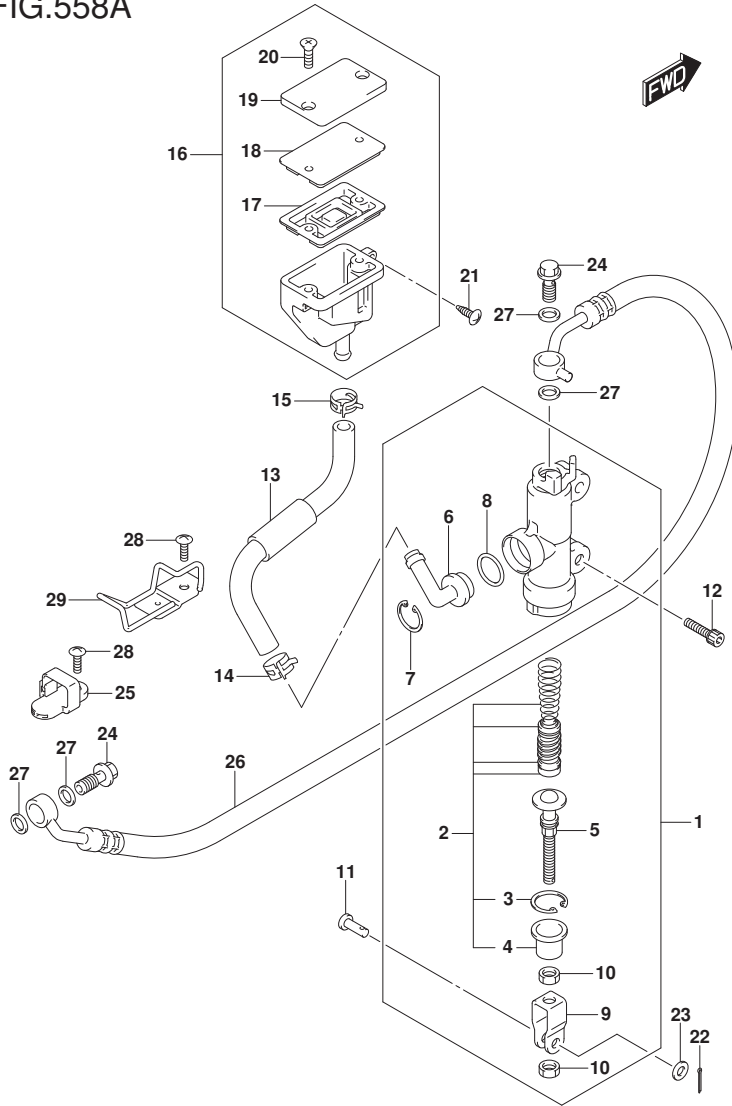


FIG.558A (1-G-9) REAR MASTER CYLINDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69600-20K00-000	CYLINDER ASSY, REAR MASTER	1	
2	69600-40820-000	.PISTON/CUP SET	1	
3	69665-47H00-000	.CIRCLIP	1	
4	69691-00A00-000	.BOOT	1	
5	69670-48H10-000	.ROD, PUSH	1	
6	69672-00B20-000	.CONNECTOR	1	
7	69674-00B20-000	.CIRCLIP	1	
8	69686-34200-000	.O RING	1	
9	69692-44H00-000	.YOKE	1	
10	69693-05A00-000	.NUT	2	
11	69697-48H00-000	PIN, REAR MASTER CYLINDER	1	
12	69698-48H00-000	BOLT, REAR MASTER CYLINDER	2	
13	69730-20K00-000	HOSE, REAR RESERVOIR TANK	1	
14	69735-48H00-000	CLIP, HOSE LOWER	1	
15	69735-48H10-000	CLIP, HOSE UPPER	1	
16	69740-48H50-000	TANK ASSY, REAR RESERVOIR	1	
17	59667-48H00-000	.DIAPHRAGM	1	
18	59668-48H00-000	.PLATE, DIAPHRAGM	1	
19	59669-48H50-000	.CAP	1	
20	69689-48H10-000	.SCREW	2	
21	01547-0616A-000	BOLT	1	
22	04111-2015A-000	COTTER PIN	1	
23	08322-0106A-000	WASHER	1	
24	59492-48H00-000	BOLT, BRAKE FLUID	2	
25	61196-48H00-000	GUIDE, REAR BRAKE HOSE	1	
26	69480-20K00-000	HOSE, REAR BRAKE	1	
27	59464-48H00-000	WASHER, BRAKE FLUID	4	
28	02142-0616A-000	SCREW	2	
29	69260-20K00-000	GUIDE, REAR BRAKE HOSE	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		12200-48842-000	120A-9	13170-48H00-000	103A-17
		12228-17E00-0E0	108A-12	13268-48700-000	140A-5
			120A-10-1	13279-13G10-000	140A-4
		12228-17E00-0F0	108A-13-1	13295-29900-000	140A-7
			120A-10-2	13311-48H00-000	140A-13
11100-48H50-000	103A-1	12228-17E00-0G0	108A-13-2	13400-48H30-000	140A-1
11141-48H00-000	101A-2		120A-10-3	13580-48H00-000	140A-12
	103A-4	12228-17E00-0H0	108A-13-3	13602-05A40-000	140A-11
11171-48H50-000	103A-10		120A-10-4	13602-06148-000	140A-16
11173-48H00-000	101A-3	12228-17E00-0J0	108A-13-4	13605-02F00-000	140A-14
	103A-11		120A-10-5	13606-47A00-000	140A-6
11191-27E60-000	101A-4	12228-17E00-0K0	108A-13-5	13650-49X00-000	187A-36
	103A-12		120A-10-6	13650-52G00-000	155A-19
11210-48H50-0F0	107A-1	12228-17E00-0L0	108A-13-6	13651-48H00-000	187A-37
11241-48H00-000	101A-5		120A-10-7	13655-77E00-000	155A-20
	107A-2	12229-48H00-0A0	124A-2-1	13671-29G00-000	140A-17
11301-48810-000	108A-1	12229-48H00-0B0	124A-2-2	13679-37H00-000	140A-10
11313-48H00-000	108A-22	12229-48H00-0C0	124A-2-3	13681-39F00-090	140A-8
11317-48H00-000	108A-23	12229-48H00-0D0	124A-2-4	13683-10F60-000	140A-21
11318-48H00-000	101A-6	12229-48H10-0A0	120A-11-1	13683-48H00-000	140A-18
	108A-25	12229-48H10-0B0	120A-11-2	13683-48H10-000	140A-19
11322-48H00-000	108A-15	12229-48H10-0C0	120A-11-3	13685-02FA0-000	140A-22
	108A-16	12229-48H10-0D0	120A-11-4	13685-29G00-000	140A-20
11329-48H00-000	108A-20	12600-48830-000	122A-2	13697-48H00-000	140A-23
11330-48H01-000	108A-26	12611-48H00-000	122A-1	13700-48H03-000	155A-1
11340-20K00-000	112A-1	12650-48H00-000	124A-1	13740-48H00-000	155A-3
11351-20K00-000	112A-8	12666-48H01-000	124A-3	13746-48H00-000	155A-2
11352-48H00-000	112A-12	12710-20K00-000	126A-1		155A-4
11360-20K00-000	112A-16	12741-48H00-000	126A-13	13780-48H00-000	155A-6
11391-48H00-000	108A-18	12760-48H10-000	127A-1-1	13826-48H00-000	155A-7
11401-48880-000	101A-1	12760-48H30-000	127A-1-2	13853-48H00-000	155A-9
11482-48H00-000	101A-7	12771-20K00-000	127A-2	13878-48H00-000	155A-11
	112A-3	12810-48H00-000	127A-3	13891-48H00-000	155A-5
11483-48H00-000	101A-8	12830-02A10-000	127A-5	14100-20K00-000	163A-1
	112A-9	12836-02A10-000	127A-6	14181-46E20-000	101A-11
11489-48H00-000	101A-9	12837-02A10-000	127A-7		163A-2
	116A-1	12837-48H00-000	101A-10	14310-20K00-H01	163A-3
11511-48H00-000	116A-2		127A-9	14313-20K00-000	163A-4
11971-48H00-000	112A-2	12838-02A10-000	127A-8	14459-20K00-000	163A-6
11972-48H00-000	112A-6	12840-20K00-000	126A-2	14771-20K00-000	163A-7
12100-20K00-050	120A-19	12842-49220-000	126A-3	14780-20K00-000	163A-16
12111-20K00-0F0	120A-1	12843-27A10-000	126A-4	14795-10FA0-000	163A-17
12140-20K00-000	120A-2	12861-48H00-000	126A-5	15100-48H02-000	172A-1
12151-48H00-000	120A-3	12911-20K00-000	126A-6	15111-18H00-000	172A-2
12160-48H00-000	120A-5	12912-20H20-000	126A-7	15112-05H00-000	172A-3
12163-35F00-000	120A-6	12920-48H10-000	126A-8	15113-05H00-000	172A-4
12164-39F00-0A0	120A-8-1	12931-27A30-000	126A-9	15113-35F00-000	172A-5
12164-39F00-0B0	120A-8-2	12932-36H00-000	126A-10	15113-48H00-000	172A-19
12164-39F00-0C0	120A-8-3	12933-81410-000	126A-11	15114-05H01-000	172A-6
12164-39F00-0D0	120A-8-4	13110-48H00-000	103A-16	15115-05H01-000	172A-7

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15116-10F00-000	172A-8	17861-48H00-000	187A-10	21472-48H00-000	201A-12
15117-05H00-000	172A-9	17863-48H00-000	187A-11	23110-48H00-000	201A-16
15118-18H00-000	172A-10	17870-48H10-000	187A-12	23117-48H00-000	201A-17
15201-48H00-000	172A-20	17880-48H00-000	187A-13-1	23121-48H00-000	201A-18
15246-18H01-000	172A-11	17880-48H10-000	187A-13-2	23122-48H10-000	201A-19
15410-48H00-000	172A-17	17910-20K00-000	187A-21	23271-48H00-000	201A-20
15420-48H11-000	172A-12	17920-48H00-000	187A-23	24120-20K00-000	206A-1
15426-48H01-000	172A-13	17932-12C00-000	187A-22	24130-48H00-000	206A-13
15581-48H00-000	172A-14	17981-19F00-000	187A-24	24221-20K00-000	206A-2
15582-18H00-000	172A-15	17981-48H00-000	187A-25	24231-48H00-000	206A-3
15610-48H00-000	172A-16	17985-48H10-000	187A-26	24251-48H00-000	206A-4
15610-48H10-000	172A-18	18117-14J01-000	140A-9	24261-20K00-000	206A-5
15710-48H00-000	140A-2	18117-20K00-000	427A-7	24271-48H00-000	206A-8
15722-29G00-000	140A-3	18213-04K00-000	163A-22	24310-48H00-000	206A-14
15730-48H00-000	140A-15	18450-48H10-000	189A-1	24313-48H00-000	206A-15
15810-48H00-000	172A-21	18461-48H00-000	189A-2	24320-48H00-000	206A-16
16310-48H00-000	116A-6	18510-48H00-000	189A-3	24331-48H00-000	206A-17
16321-48H00-000	116A-7	18531-48H00-000	189A-4	24341-48H00-000	206A-18
16331-48H00-000	116A-8	18540-48H00-000	189A-10	24351-48H00-000	206A-19
16400-20K00-000	116A-9	18560-48H00-000	427A-1	24361-48H00-000	206A-20
16421-48H00-000	116A-10	18561-20K00-000	427A-9	24741-48H00-000	206A-33
16422-48H00-000	116A-11	18562-20K00-000	427A-11	25211-48H00-000	212A-1
16440-48H00-000	116A-14	18563-20K00-000	427A-10	25221-48H00-000	212A-2
16510-07J00-000	116A-16	18567-20K00-000	427A-12	25311-48H00-000	212A-5
16520-48H00-000	116A-17	18570-48H00-000	427A-2	25312-48H00-000	212A-6
16591-48H00-000	108A-11	18578-48H00-000	427A-3	25341-48H00-000	212A-7
17400-48H00-000	180A-1	18590-18K00-000	155A-17	25350-48H00-000	212A-13
17413-28C10-000	180A-2	18610-20K00-000	189A-5	25355-48H00-000	212A-14
17415-43D00-000	180A-3	18711-48H00-000	189A-6	25380-48H02-000	212A-8
17432-07G00-000	180A-4			25411-48H00-000	212A-3
17435-12C00-000	180A-5			25421-48H00-000	212A-4
17435-33400-000	180A-6			25510-48H00-000	212A-17
17461-01H00-000	180A-7			25512-48H10-000	212A-18
17470-02F10-000	180A-8			25515-48H01-000	212A-19
17491-12C00-000	180A-9			25518-48H00-000	212A-20
17511-48H00-000	180A-14	21111-48H01-000	120A-12	25520-48H20-000	212A-27
17662-48H10-000	187A-1	21112-48H00-000	120A-13	25525-20K00-000	212A-28
17670-48H10-000	187A-2	21114-35C00-000	120A-14	25600-48H20-000	212A-29
17710-48H00-000	185A-1	21119-20K00-000	120A-16	25617-03F20-000	212A-31
17712-48H00-000	185A-2	21200-48880-000	201A-2	25652-48H00-000	212A-30
17730-48H00-000	187A-33	21252-48H00-000	201A-1	25671-16H10-000	212A-21
17760-48H00-000	185A-9	21411-48H00-000	201A-3	27510-48H10-000	206A-35
17791-48H10-000	187A-34	21412-48H00-000	201A-4	27513-48H00-000	206A-43
17800-48H10-000	185A-6	21413-48H10-000	201A-5	27521-48H00-000	206A-42
17851-48H00-000	187A-4	21441-48H00-000	201A-6	27531-48H00-000	206A-36
17852-48H00-000	187A-5	21441-48H10-000	201A-7	27600-48H20-116	206A-40
17853-48H10-000	187A-6	21442-48H00-000	201A-8	27620-48H20-000	206A-41
17855-48H00-000	187A-7	21451-48H00-000	201A-9		
17856-48H20-000	187A-8	21462-48H00-000	201A-10		
17857-48H10-000	187A-9	21471-48H00-000	201A-11		

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	
30000			481B-4	37146-13K00-000	352A-8	
			485A-3	37180-20K10-000	352A-5	
			485B-3	37200-48HD0-000	355A-1	
		35179-20K00-000	333A-2	37400-48HD0-000	355A-5	
		35186-20K00-000	333A-3	37730-20K00-000	212A-37	
	31100-48H00-000	301A-1	35601-20K00-000	334A-1	37740-20K00-000	350A-15
	31132-25H00-000	301A-2	35602-20K00-000	334A-8	37820-33D10-000	108A-31
	31133-25H00-000	301A-3	35603-20K00-000	334A-16	37822-33D00-000	108A-32
	31134-25H00-000	301A-4	35604-20K00-000	334A-23	37840-18J00-000	350A-17
	31135-25H00-000	301A-5	35610-20K00-000	334A-2	38500-48H30-000	350A-20
	31153-05530-000	301A-12		334A-17	38590-48H10-000	350A-21
	31156-25H00-000	301A-6	35615-20K00-000	334A-3	38610-20K00-000	334A-31
	31264-05530-000	301A-7		334A-18	38860-42J00-000	350A-3
	31281-25H00-000	301A-8	35618-20K00-000	334A-4		350A-4
	31361-05530-000	301A-10		334A-19		350A-5
	31361-055A0-000	301A-9	35619-20K00-000	334A-5		
	31361-25H00-000	301A-11		334A-12		
	31800-48H00-000	312A-1		334A-20		
	32101-20K00-000	303A-1		334A-27		
	32102-48H00-000	303A-2	35623-20K00-000	334A-6		
	32491-48H00-000	303A-3		334A-13	41100-20K01-000	401A-1
	32800-20K00-000	312A-5		334A-21	41498-48H00-000	401A-3
	32920-20K30-000	312A-14		334A-28	41942-48H00-000	401A-5
	33410-20K00-000	312A-7	35630-20K00-000	334A-9	42310-20K00-000	407A-1
	33420-20K00-000	312A-8		334A-24	42321-48H00-000	407A-5
	33510-48H00-000	312A-11	35635-20K00-000	334A-10	42421-48H00-000	407A-2
	33541-48H00-000	312A-12		334A-25	42422-48H00-000	407A-3
	33542-48H00-000	312A-13	35638-20K00-000	334A-11	43110-20K00-000	407A-6
	33610-48H11-000	310A-1		334A-26	43130-24A00-000	530A-5
	33624-20K00-000	310A-5	35710-20K00-000	339A-1		530B-5
	33652-48H10-000	310A-2	35781-20K00-000	339A-2		550A-6
	33810-20K00-000	310A-3	35910-48H10-000	339A-10		550B-6
	33820-20K00-000	310A-4	35996-48H00-000	339A-12	43232-20K00-000	350A-16
	33860-20K00-000	310A-6	36610-20K30-000	350A-1	43510-20K00-000	415A-1
	33960-06G10-000	312A-15	36620-20K00-000	350A-6	43521-44G10-000	415A-3
34100-20K00-000	330A-1	36851-20K00-000	350A-24	43512-20K00-000	415A-7	
34111-20K00-000	330A-2	36990-20K00-000	352A-3	43521-20K00-000	415A-2	
34120-20K00-000	330A-3	36990-32G10-000	350A-8	43521-44G10-000	415A-4	
34124-20K00-000	330A-4	36990-32G20-000	163A-23	43529-34J00-000	415A-8	
34150-20K00-000	330A-6		350A-9	43536-44G00-000	415A-12	
34189-30H30-000	330A-7	36990-32G30-000	350A-10	43550-44G10-000	415A-5	
34383-10B00-000	330A-5	36990-39J00-000	355A-4	43571-20K00-000	415A-31	
34810-48H01-000	420A-2		355A-9	43572-20K00-000	415A-32	
	420B-2	36990-45H30-000	350A-14	43576-48H00-000	415A-6	
35100-20K00-000	333A-1	36990-48H00-000	350A-13	43600-20K00-000	415A-14	
35155-48H00-000	446A-2	36990-48H20-000	185A-7	43611-20K00-000	415A-15	
	446B-2		339A-3	43621-20K00-000	415A-23	
	481A-3	37100-20K70-000	352A-2	43700-20K00-000	415A-22	
	481A-4	37101-20820-000	352A-1	43811-20K00-000	415A-16	
	481B-3	37110-20K00-000	462A-29	43816-01H10-000	415A-17	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.		
				415A-25	45249-20K00-000	505A-7	445B-7
				415A-24	45280-20K00-000	505A-8	445B-8
43821-20K00-000	420B-1	44100-20K00-QHV	420B-1	45288-09K00-000	505A-9	47332-20K00-000	445A-9
44100-20K00-YAY	420A-1	44100-20K00-000	420A-1	45289-09GA0-000	505A-10		445A-10
44191-20K00-000	420A-18		420A-18	45290-20K00-000	505A-18		445B-9
	420B-18		420B-18	45300-20K00-QFE	505A-11		445B-10
44200-16870-000	420A-3		420A-3	45380-20K00-000	505A-12	47351-20K00-000	420A-22
	420B-3		420B-3	45390-20K00-000	505A-13		420B-22
44211-48H00-000	420A-4		420A-4	47111-20K00-QHV	445B-1		446A-13
	420B-4		420B-4	47111-20K00-YAY	445A-1		446B-13
44240-13H00-000	427A-16		427A-16	47120-20K00-000	446A-3	47399-48H00-000	445A-11
44262-20K00-000	420A-6		420A-6	44262-20K00-000	446B-3		445B-11
	420B-6		420B-6	47121-20K00-QHV	446B-1		446A-14
44276-48H00-000	420A-5		420A-5	47121-20K00-YAY	446A-1		446B-14
	420B-5		420B-5	47123-20K00-000	446A-4		474A-2
44277-20K00-000	420A-19		420A-19	47123-20K00-000	446B-4		474A-16
	420B-19		420B-19	47124-20K00-000	474A-13		481A-6
44423-48H10-000	420A-7		420A-7	47125-20K00-000	446A-25		481A-7
	420B-7		420B-7		446B-25		481A-8
44434-48H10-000	427A-17		427A-17	47130-20K00-000	446A-5		481B-6
44438-48H10-000	187A-28		187A-28		446B-5		481B-7
44511-20K00-000	420A-8		420A-8	47161-48H00-000	445A-2		481B-8
	420B-8		420B-8		445B-2		485A-4
44512-20K00-000	420A-9		420A-9		446A-6		485B-4
	420B-9		420B-9		446B-6	47411-20K00-000	405A-1
44513-48H10-000	420A-10		420A-10		481A-5	47412-20K00-000	405A-8
	420B-10		420B-10		481B-5	47413-20K00-000	405A-4
44515-20K00-000	420A-21		420A-21	47211-20K00-QHV	445B-3	47414-20K00-000	405A-5
	420B-21		420B-21	47211-20K00-YAY	445A-3	47435-20K00-000	405A-10
44520-20K00-000	420A-17		420A-17	47220-20K00-000	446A-8	47810-20K00-000	445A-16
	420B-17		420B-17		446B-8		445B-16
44540-20K00-000	420A-12		420A-12	47221-20K00-QHV	446B-7	47814-20K00-000	446A-15
	420B-12		420B-12	47221-20K00-YAY	446A-7		446B-15
44541-48H00-000	420A-11		420A-11	47223-20K00-000	446A-9		481A-9
	420B-11		420B-11		446B-9		481B-9
44543-20K00-000	420A-13		420A-13	47224-20K00-000	474A-14	47846-48H00-000	446A-23
	420B-13		420B-13	47225-20K00-000	446A-10		446B-23
44544-48H00-000	420A-14		420A-14		446B-10	48292-32GH0-000	405A-9
	420B-14		420B-14	47226-20K00-000	446A-11		420A-23
44545-20K00-000	420A-15		420A-15		446B-11		420B-23
	420B-15		420B-15	47230-20K00-000	446A-12		445A-12
44883-26E00-000	427A-4		427A-4		446B-12		445B-12
44894-48H00-000	427A-18		427A-18	47311-20K00-000	445A-4		446A-16
	505A-1		505A-1		445B-4		446B-16
45148-04K00-000	505A-2		505A-2	47312-20K00-000	445A-5		474A-3
45148-20E00-000	505A-3		505A-3		445B-5		481A-10
45149-20K00-000	505A-4		505A-4	47321-20K00-000	445A-6		481B-10
45213-13601-000	505A-19		505A-19		445B-6		485A-5
45220-45F30-000	505A-5		505A-5	47331-20K00-000	445A-7		485A-6
45241-20K00-000	505A-6		505A-6		445A-8		485B-5

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	485B-6	51328-48H00-000	521A-41	56110-20K00-000	462A-1
		51351-48H00-000	521A-19	56115-20K00-000	462A-2
			521A-39	56123-20K00-000	462A-3
		51353-48H00-000	524A-8	56150-20K00-000	462A-4
		51356-48H00-000	521A-20	56246-20K00-000	462A-5
			521A-40	56272-10G00-000	462A-6
		51410-20K00-000	524A-1	56272-42F00-000	462A-7
		51451-48H00-000	524A-4	56273-10G10-000	462A-8
		51471-48H00-000	521A-42	56278-48H10-000	462A-9
		51610-48H00-000	524A-2	56327-48H00-000	420A-25
		51631-48H00-000	524A-11		420B-25
		51643-49002-000	524A-10	56500-20K20-000	462A-14
		51644-48H00-000	524A-3	56517-20K20-000	462A-15
		51827-48H00-000	451A-5		462A-17
				56524-20K00-000	467A-18
				56600-20K20-000	462A-16
		53111-20K00-QHV	460B-1	57110-48H00-000	467A-1
		53111-20K00-YAY	460A-1	57211-48H00-000	467A-2
		53135-48H00-000	460A-6	57300-48H01-000	467A-3
			460B-6	57422-48H00-000	467A-11
		53145-20K00-000	460A-2	57431-17H02-000	467A-4
			460B-2	57431-48H20-000	467A-9
		54111-20K00-YGA	530A-1	57441-48H00-000	467A-10
		54111-20K20-BE7	530B-1	57460-14J01-000	467A-6
		54162-44H00-000	550A-23	57465-17C00-000	467A-7
			550B-23	57500-48H01-000	467A-8
		54711-48H20-000	530A-7	57560-48H00-000	467A-12
			530B-7	57621-48H01-000	467A-13
		54731-48H00-000	530A-2	57661-48H00-000	467A-17
			530B-2	58200-20K00-000	462A-21
		54751-48H00-000	530A-8	58300-20K01-000	462A-22
			530B-8	58300-20K11-000	462A-23
		54841-48H00-000	530A-3	58621-20K00-000	462A-30
			530B-3	58623-20K00-000	462A-25
		55110-48H00-000	530A-6-1	59113-48H00-000	535A-11
			530B-6-1	59115-21E10-000	535A-2
		55110-48H30-000	530A-6-2	59121-01A00-000	535A-3
			530B-6-2		555A-2
		55411-48H00-000	530A-11-1	59122-46H00-000	535A-4
			530B-11-1		555A-3
		550A-25-1	550A-25-1	59145-21E10-000	535A-5
		550B-25-1	550B-25-1	59146-21E10-000	535A-6
		55412-48H00-000	530A-11-2		555A-4
			530B-11-2	59187-21E10-000	535A-7
			550A-25-2	59221-20K00-000	530A-9
			550B-25-2		530B-9
		55413-48H00-000	530A-11-3	59260-48H00-000	536A-1
			530B-11-3	59269-48H00-000	536A-2
			550A-25-3	59300-13820-000	535A-9
			550B-25-3	59300-48820-000	535A-8

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PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
59300-48H11-000	535A-1	63113-20K10-000	474A-5	68192-20K00-BFG	485A-28
59301-48811-000	535A-10	63113-48H00-000	405A-3		485B-31
59303-14500-000	535A-12	63114-20K00-000	474A-6	68196-20K00-BFE	485B-32
	555A-5	63116-20K00-000	474A-17	68241-20K00-000	420A-20
59350-48H00-000	535A-13	63117-20K00-000	474A-18		420B-20
59382-14500-000	535A-14	63131-20K00-000	474A-7	68281-20K00-000	481A-29
59386-13A00-000	535A-15	64111-20K00-YGA	550A-1		481B-31
59464-48H00-000	536A-5	64111-20K10-BE7	550B-1	68319-49J50-000	496A-2
	558A-27		550A-15	68332-20K00-000	496A-1
59480-20K00-000	536A-3		550B-15	68861-20E70-YD8	481A-30
59492-48H00-000	536A-4	64611-17C10-000	550A-16		481B-32
	558A-24		550B-16	69100-13820-000	555A-9
59600-03820-000	537A-2	64651-20K00-000	550A-2	69100-48830-000	555A-6
59600-48H70-000	537A-1		550B-2	69100-48840-000	555A-8
59664-32F00-000	537A-4	64711-48H10-000	550A-10	69100-48H20-000	555A-1
59666-44300-000	537A-3		550B-10	69105-04F00-000	555A-10
59667-48H00-000	558A-17	64721-48H00-000	550A-11	69115-06G00-000	555A-11
59667-49460-000	537A-5		550B-11	69134-20K00-000	555A-7
59668-41C00-000	537A-6	64733-10D00-000	550A-12	69141-40F00-000	555A-12
59668-48H00-000	558A-18		550B-12	69150-48H10-000	555A-13
59669-10G20-000	537A-7	64741-48H00-000	550A-13	69182-04F00-000	555A-14
59669-48H50-000	558A-19		550B-13	69185-04F00-000	555A-15
59671-36500-000	537A-8	64751-48H00-000	550A-14	69186-04F00-000	555A-16
59675-02FA0-000	537A-9		550B-14	69211-20K00-000	550A-21
		65110-48H00-000	550A-7-1		550B-21
			550B-7-1	69222-48H00-000	530A-10
		65110-48H30-000	550A-7-2		530B-10
			550B-7-2		550A-22
		65710-20K00-000	330A-10		550B-22
		68111-29J00-000	446A-26	69260-20K00-000	558A-29
			446B-26	69480-20K00-000	558A-26
61100-48H40-QGE	541A-1	68115-20K00-BFD	420B-26	69600-20K00-000	558A-1
61196-48H00-000	558A-25	68116-20K00-BFD	420B-27	69600-40820-000	558A-2
61211-48H10-000	541A-3	68121-20K00-BFD	481B-29	69665-47H00-000	558A-3
61251-48H00-000	541A-4	68122-20K00-BFD	481B-30	69670-48H10-000	558A-5
61262-48H00-000	541A-5-1	68133-20K00-BFE	446B-27	69672-00B20-000	558A-6
61262-48H10-000	541A-5-2	68134-20K00-BFD	445B-18	69674-00B20-000	558A-7
61273-48H00-000	541A-6	68143-20K00-BFE	446B-28	69686-34200-000	558A-8
61282-48H00-000	541A-7	68144-20K00-BFD	445B-19	69689-48H10-000	558A-20
61310-20K00-000	541A-12	68180-20K10-BFD	485B-25	69689-49300-000	537A-10
61410-48H00-000	541A-15	68181-20K00-BFH	485B-26	69691-00A00-000	558A-4
61421-48H10-000	541A-16	68181-20K00-GTT	485A-25	69692-44H00-000	558A-9
61445-48H00-000	550A-8	68181-45H00-YD8	445A-18	69693-05A00-000	558A-10
	550B-8		445B-20	69697-48H00-000	558A-11
61455-48H00-000	550A-9	68182-20K00-BFG	485A-26	69698-48H00-000	558A-12
	550B-9		485B-27	69730-20K00-000	558A-13
62100-20K00-28W	545A-1		485B-28	69735-48H00-000	558A-14
62313-20K00-000	545A-2	68186-20K00-BFE	485B-29	69735-48H10-000	558A-15
62314-20K00-000	545A-6	68190-20K10-BFD	485B-30	69740-48H50-000	558A-16
63111-20K00-000	474A-1	68191-20K00-BFH	485A-27		
63112-20K00-000	474A-4	68191-20K00-GTT			

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PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
90000		94531-20K00-000	485A-14	01547-0655A-000	108A-7
			485B-14	01547-0690A-000	108A-10
		94576-20K00-000	462A-18	01550-0520A-000	155A-18
		94611-20K10-000	481A-26		339A-8
			481B-26	01550-0610A-000	155A-13
94411-20K00-QHV	481B-1	94613-20K00-000	481A-14	01550-0612A-000	103A-8
94411-20K00-YAY	481A-1		481B-14		185A-8
94412-20K00-000	481A-24	94615-20K00-000	481A-15		420A-24
	481B-24		481B-15		420B-24
94421-20K00-QHV	481B-2	94618-48H00-000	481A-17	01550-0612B-000	350A-23
94421-20K00-YAY	481A-2		481B-17		445A-17
94421-29J00-000	451A-6	94641-20K00-000	481A-27		445B-17
94422-20K00-000	481A-25		481B-27	01550-0616A-000	187A-3
	481B-25	94642-20K00-000	451A-1		187A-19
94429-13E00-000	405A-6	94643-20K00-000	451A-7		462A-31
	446A-24	94980-42A01-000	496A-4		481A-21
	446B-24	95700-14810-000	505A-21		481B-21
94461-20K00-000	485A-1	96510-20K00-000	405A-11	01550-0616B-000	474A-10
	485B-1	99011-20K50-029	496A-3	01550-0620A-000	187A-35
94462-20K00-000	485A-2				189A-8
	485B-2			01550-0620B-000	350A-19
94471-20K00-000	485A-20			01550-0625A-000	107A-3
	485B-20				116A-19
94472-48HA1-000	485A-8			01550-0635A-000	420A-16
	485B-8				420B-16
94473-48HA0-000	485A-9	01500-0612A-000	206A-34	01550-0812B-000	350A-22
	485B-9	01500-0616A-000	201A-29	01550-0816A-000	330A-12
94475-20K00-QHV	485B-21	01500-0620A-000	155A-14	01550-0830A-000	535A-16
94475-20K00-YAY	485A-21		212A-34	01550-0835A-000	163A-12
94476-20K00-000	485A-11	01547-0512B-000	352A-7	01550-0840A-000	163A-13
	485B-11	01547-0612A-000	108A-24	01550-0850A-000	451A-4
94477-20K00-000	485A-12		127A-4	01550-0855A-000	108A-8
	485B-12		172A-22	01550-1016A-000	124A-10
94478-20K00-000	485A-13		536A-6	02112-0525B-000	355A-6
	485B-13	01547-0616A-000	427A-5	02112-0530B-000	355A-2
94479-20K00-000	485A-29		558A-21	02112-0545B-000	355A-7
	485B-33	01547-0620A-000	127A-10	02112-0612A-000	212A-11
94481-20K00-000	485A-22		187A-18	02112-0616A-000	180A-13
	485B-22	01547-0620B-000	467A-14	02122-0320A-000	467A-15
94485-20K00-QHV	485B-23	01547-0625A-000	116A-3	02122-0616A-000	103A-19
94485-20K00-YAY	485A-23		116A-12	02122-0630A-000	505A-23
94491-20K00-000	481A-13		301A-15	02142-0510B-000	462A-27
	481B-13	01547-0630A-000	108A-27	02142-0512A-000	155A-8
94493-20K00-000	481A-31		112A-4	02142-0525A-000	415A-10
	481B-33		112A-18	02142-0530A-000	415A-11
94498-20K00-000	485A-24	01547-0635A-000	108A-6	02142-0610A-000	427A-6
	485B-24		108A-9	02142-0610B-000	185A-10
94510-20K00-000	451A-2		112A-10	02142-0616A-000	446A-21
94520-20K00-000	481A-28		180A-15		446B-21
	481B-28	01547-0640A-000	112A-17		558A-28

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
02142-0620A-000	481A-22	07130-0616A-000	189A-9	09103-10115-000	108A-28
	481B-22	07130-0616B-000	462A-20	09103-10213-000	545A-3
02162-0625A-000	312A-6	07130-0630A-000	303A-5	09103-10445-000	108A-29
03541-0416A-000	330A-9	07130-0695B-000	462A-12		401A-6
03541-0512A-000	445A-14	07130-0816A-000	122A-4	09106-06131-000	212A-15
	445B-14	07130-0830A-000	163A-14	09106-07022-000	103A-13
	446A-22	08113-63057-000	550A-19	09106-08150-000	415A-30
	446B-22		550B-19	09106-10068-000	401A-2
	481A-23	08123-63027-000	530A-4	09111-06027-000	126A-14
	481B-23		530B-4	09111-06065-000	541A-13
03541-0512B-000	405A-2	08123-63037-000	550A-5	09111-06072-000	541A-8
	445A-15		550B-5	09111-06085-000	187A-27
	445B-15	08211-06121-000	212A-16	09111-06107-000	405A-7
03541-0516A-000	333A-5	08211-06183-000	212A-12		474A-8
	339A-9	08211-17262-000	206A-27		481A-16
	350A-12	08211-22363-000	201A-13		481B-16
	474A-11	08211-38521-000	124A-8	09111-10036-000	407A-4
	474A-15	08310-0006A-000	212A-32	09118-06097-000	185A-3
	485A-16	08316-1005A-000	505A-15	09119-10088-000	550A-17
	485A-17	08316-1005B-000	312A-10		550B-17
	485B-16	08316-1006A-000	339A-14	09134-06018-000	201A-22
	485B-17		427A-8	09137-05004-000	301A-14
03541-0516B-000	474A-12		505A-17	09139-05064-000	446A-17
	485A-18	08316-1008A-000	163A-15		446B-17
	485A-19	08316-1010A-000	334A-15		481A-11
	485B-18		334A-30		481A-12
	485B-19	08319-2106A-000	460A-5		481B-11
04111-2015A-000	462A-28		460B-5		481B-12
	558A-22		467A-5		485A-10
04111-2515A-000	415A-13		467A-16		485B-10
	415A-21	08319-3108A-000	541A-17	09139-06030-000	460A-3
	415A-29	08319-3110A-000	462A-13		460B-3
04111-3025A-000	407A-9		550A-20		521A-43
04211-09149-000	112A-5		550B-20	09139-06165-000	541A-14
	112A-11	08319-3110B-000	401A-4	09139-06167-000	163A-5
04211-11129-000	103A-9		401A-7		163A-18
	103A-14	08319-3112A-000	545A-7	09139-08016-000	352A-6
	107A-4	08321-0106A-000	155A-15	09140-06023-000	201A-23
04211-11169-000	108A-2	08322-0106A-000	558A-23	09140-06031-000	212A-35
04221-04089-000	120A-7	08322-0110A-000	505A-20	09140-18023-000	120A-15
04221-06129-000	206A-12	08331-31109-000	116A-13	09140-22005-000	201A-14
	206A-32	08331-3112A-000	212A-36	09159-10115-000	545A-4
06111-07004-000	415A-28	08331-31149-000	212A-26	09159-10L06-000	108A-30
06112-07004-000	415A-20	08341-31039-000	303A-6	09159-14019-000	541A-9
07120-0516B-000	212A-42	08361-3506A-000	312A-4	09160-04026-000	330A-8
07120-0612A-000	187A-32		180A-10	09160-05501-000	339A-4
07130-0512A-000	303A-4	09100-06099-000	103A-2		505A-14
	550A-24	09103-06220-000	201A-21	09160-06028-000	189A-11
	550B-24	09103-08449-000	103A-5	09160-06077-000	339A-13
07130-0612A-000	187A-20	09103-08554-000	108A-5		446A-18

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	446B-18		206A-39		481A-20
	481A-18	09200-06071-000	462A-24		481B-20
	481B-18	09200-08067-000	415A-18	09320-08051-000	189A-13
09160-06088-000	155A-16		415A-26	09320-08082-000	163A-21
	505A-16	09202-04017-000	124A-5	09320-09016-000	485A-15
09160-06131-000	462A-10	09206-08011-000	103A-3		485B-15
09160-06152-000	474A-9	09206-13007-000	122A-3	09320-10054-000	185A-5
09160-06164-000	163A-19	09209-05024-000	212A-38		339A-6
09160-07003-000	312A-3	09247-12104-000	112A-13	09320-12088-000	163A-11
09160-08149-000	163A-8	09247-14043-000	116A-5	09320-12L04-000	163A-10
09160-10020-000	545A-5	09248-14013-000	108A-17	09380-22016-000	206A-7
09160-10151-000	124A-9	09250-05009-000	462A-19		206A-24
09160-12011-000	212A-33	09251-07L01-000	427A-13		206A-25
09160-12119-000	201A-24	09259-36030-000	112A-14		206A-26
09160-14067-000	541A-10	09261-03002-000	212A-9		206A-37
09160-14068-000	541A-11	09262-22039-000	206A-28		206A-38
09160-14069-000	212A-22	09262-25L01-000	212A-10	09380-38008-000	124A-6
09160-14070-000	212A-23	09263-10023-000	201A-26	09381-15001-000	120A-4
09160-15002-000	407A-7	09263-12028-000	201A-30	09390-22002-000	126A-15
09160-15045-000	201A-25	09263-14035-000	212A-24	09390-47008-000	206A-11
09164-06006-000	180A-11	09263-15L01-000	201A-27	09390-56002-000	206A-31
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09167-22029-000	201A-15	09263-22L01-000	541A-2		427A-19
09168-06025-000	180A-12	09267-22001-000	206A-10		427A-20
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	116A-4	09280-21008-000	206A-44	09401-17L02-000	189A-7
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09180-17116-000	550A-3	09289-05L02-000	126A-12	09407-25402-000	310A-7
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